

# CHAIN PRODUCTS

## ALL-MAKES CROSS REFERENCE GUIDE

FARM & AGRICULTURAL • CONSTRUCTION



INDUSTRIAL  
HEAVY DUTY  
FARM & AGRICULTURAL EQUIPMENT



# PRECISION ROLLER CHAIN

The entire range of precision roller chain meets or exceeds ANSI ASME standard B29.1. Additional features include:



- Preloaded Up To 50 Percent MUTS – Chain is preloaded so that applications can withstand shock loads up to 50 percent of the chain's minimum ultimate tensile strength (MUTS) without premature elongation, which is especially important for applications involving fixed center-to-center sprockets without take-ups.
- Pre-lubricated for Improved Wear Life – After final assembly, chain is hot-dip in a proprietary lubricant designed to penetrate and fully coat the bearing surface between pin and bushing. This process ensures that all the load-bearing surfaces are initially protected from metal-to-metal contact, improving the wear life of the chain.
- Smooth Rotation with Solid Rollers – The solid roller allows for smooth rotation on the bushing, reducing the impact load as the chain engages the sprocket tooth.
- Shot Peened Parts – Roller and link plates are shot peened for greater fatigue strength.

CHAIN SIZE	10 FT. (ORDER BY FOOT)	50 FT. (ORDER BY FOOT)	100 FT. (ORDER BY FOOT)	ROLLER LINK		S/C CONN. LINK		S/PIN CONN. LINK		OFFSET LINK	
				PART NUMBER	PKG MULT	PART NUMBER	PKG MULT	PART NUMBER	PKG MULT	PART NUMBER	PKG MULT
35	1789DDX	B91537DX	1132025RDX	N/A	N/A	B505354	25	N/A	N/A	B505355	25
40	1790DDX	B91538DX	1132027RDX	B504959	25	B504960	25	N/A	N/A	B504961	25
41	475879RDX	B91539DX	1132026RDX	N/A	N/A	B505357	25	N/A	N/A	B505358	25
50	1791DDX	B91540DX	1740DDX	B504965	25	B504966	25	B504967	25	B504968	25
60	611362RDX	B91541DX	1132028RDX	B504972	25	B504973	25	B504974	25	B504975	25
80	654437RDX	1132180RDX	N/A	B504985	15	N/A	N/A	B504986	15	B504987	15
100	B93424DX	B93427DX	N/A	N/A	N/A	N/A	N/A	B505245	8	B505246	8
140	73341511	73341512	N/A	N/A	N/A	N/A	N/A	73343411	1	73343412	1
60H	1793DDX	B91542DX	1741DDX	B504979	25	B504980	25	B504981	25	B504982	25
80H	1794DDX	1132181RDX	N/A	B504990	15	B504991	15	B504992	15	B504993	15
100H	1795DDX	N/A	N/A	B504995	8	N/A	N/A	B504996	8	B504997	8
120H	B96588	N/A	N/A	N/A	N/A	N/A	N/A	B96594	4	73342933	4
140H	B96595	N/A	N/A	N/A	N/A	N/A	N/A	B96596	4	N/A	N/A
160H	B96597	N/A	N/A	N/A	N/A	N/A	N/A	B96598	4	N/A	N/A
40-2	B91407DX	B91547DX	B91408DX	N/A	N/A	B505361	5	N/A	N/A	B505362	N/A
50-2	1792DDX	1132080RDX	N/A	N/A	N/A	B505301	5	N/A	N/A	B505307	5
60-2	28363RDX	B92566DX	N/A	N/A	N/A	B505302	5	N/A	N/A	B505308	5
80-2	B505298	N/A	N/A	N/A	N/A	B505304	5	N/A	N/A	B505310	5
60H-2	1355DDX	B90938DX	N/A	N/A	N/A	B505303	5	N/A	N/A	B505309	5
80H-2	21350RDX	N/A	N/A	N/A	N/A	B505317	15	N/A	N/A	B505318	15
A2040	569088RDX	B91543DX	1132029RDX	N/A	N/A	B505364		N/A	N/A	B505365	25
A2050	569089RDX	B91544DX	1743DDX	B505007	1	B505008	1	B505009	1	B505010	1
A2060	569090RDX	B91545DX	1132030RDX	N/A	N/A	B505305	20	N/A	N/A	B505311	20
CA2060H	1798DDX	B91546DX	N/A	N/A	N/A	B505306	20	N/A	N/A	B505312	20

## PRC® VALUE-LINE CHAIN

• Imported

CHAIN SIZE	10 FT. (ORDER BY FOOT)	50 FT. (ORDER BY FOOT)	PART NUMBER LINK CONNECTOR	PKG MULT	PART NUMBER LINK OFFSET	PKG MULT
35	B504624	N/A	B504655	25	B504672	25
40	B504625	B504634	B504656	25	B504673	25
41	B504626	B504635	B504657	25	B504674	25
50	B504627	B504636	B504658	25	B504675	25
60	B504628	B504637	B504659	25	B504676	25
80	B504629	N/A	B504660	15	B504677	15
100	B504630	N/A	B504661	8	B504678	8
50H	B505069	B505070	B505071	25	N/A	N/A
60H	B504631	B504638	B504662	25	B504679	25
80H	B504632	N/A	B504663	15	B504680	15
100H	B504633	N/A	B504664	8	B504681	8
40-2	B504639	N/A	B504665	25	B504682	25
50-2	B504640	N/A	B504666	25	B504683	25
60-2	B504641	N/A	B504667	25	B504684	25
80-2	B504642	N/A	B504668	15	B504685	15
A2040	B504643	B504830	B504669	25	B504686	25
A2050	B504644	B504831	B504670	25	B504687	25
A2060	B504645	B504832	B504671	25	B504688	25



## NICKEL PLATED CHAIN

- Equal in strength and wear life to carbon steel chain.
- Electroless nickel-plating parts prior to assembly provides uniform and comprehensive protection.
- Built to resist rust from exposure to moisture from the outdoors and incidental wash-down applications.



CHAIN SIZE	10 FT. (ORDER BY FOOT)	PART NUMBER LINK CONNECTOR	PKG MULT	PART NUMBER LINK OFFSET	PKG MULT
40	B504714	B504723	25	B504732	25
50	B504715	B504724	25	B504733	25
80	B504717	B504726	15	B504735	15

## AGRICULTURAL ROLLER CHAIN

CHAIN SIZE	10 FT. (ORDER BY FOOT)	PART NUMBER LINK ROLLER	PART NUMBER LINK CONNECTOR	PART NUMBER LINK OFFSET
CA557	B504646	B92557	B504649	B504652
CA550	B504647	B92563	B504650	B504653
CA2060H	B504648	–	B504651	B504654
CA620	B504833	–	B92560	B92561
A557	B504743	B92558	B1324294C1	B1324835C1
A550	606039R91	241-11113	241-14113	241-17113



## PINTLE CHAIN

- Complete product offering.
- Open barrel design allows for self cleaning of the chain joint.
- Performs well in adverse conditions.
- High working load to weight ratio.

CHAIN SIZE	10 FT. (ORDER BY FOOT)	CONNECTOR LINK	PKG MULT	APPLICATION
D662	B504887	B504894	20	Forage Wagon Cross Conveyors
D667H	B504888	B504895	20	Forage Box Main Chain Aprons
D667X	B504890	B504897	20	Cotton Picker Basket Discharge Conveyor
D667KC	B504892	B504899	20	Truck Mounted Mix Ration Mixers



# PLANTER PRE-CUT CHAINS

## REPLACEMENT CHAINS FOR KINZE PLANTERS

- Complete and ready to install.
- Manufactured from U.S.A. chain.



PART NUMBER	REPLACES KINZE PART NUMBER	DESCRIPTION
73341616	G3303-108	#41 Chain – 107 Links, One Connector
73341617	G3303-114	#41 Chain – 113 Links, One Connector
73341618	G3303-96	#41 Chain – 95 Links, One Connector
73341619	G3303-98	#41 Chain – 97 Links, One Connector
73341620	G3310-100	#40 Chain – 99 Links, One Connector
73341621	G3310-110	#40 Chain – 109 Links, One Connector
73341622	G3310-118	#40 Chain – 117 Links, One Connector
73341622	G3310-80	#40 Chain – 79 Links, One Connector

## IMPORTED

PART NUMBER	DESCRIPTION	OFFSET/ CONNECTOR
B96037	Row Unit Drive Chains, 41 × 98 Pitches	C
B96038	Row Unit Drive Chains, 41 × 110 Pitches	C
B96039	Transmission Drive Chains, A2040 × 38 Pitches	C
B96032	Transmission Drive Chains, A2040 × 44 Pitches	C

## REPLACEMENT CHAINS FOR JOHN DEERE 7000-7100 MAXEMERGE

PART NUMBER	DESCRIPTION	OFFSET/ CONNECTOR
B96037	Row Unit Drive Chains, 41 × 98 Pitches	C
B96038	Row Unit Drive Chains, 41 × 110 Pitches	C
B96039	Transmission Drive Chains, A2040 × 38 Pitches	C
B96032	Transmission Drive Chains, A2040 × 44 Pitches	C
B96028	Main Wheel Drive Chains, A2050 × 56 Pitches	C
B96038	Herbicide/Insecticide Chain For Maxemerge 2 1992 and Up, 41 × 110 Pitches	C
B96054	Seed Transmission Drive Chain, A2040 × 53 Pitches	O/C



## PLANTER PRE-CUT CHAINS (contd.)

### REPLACEMENT CHAINS FOR WHITE 5100, 5700 AND 6000 SERIES

PART NUMBER	DESCRIPTION	OFFSET/ CONNECTOR
B96066	Transmission Chains, A2040 × 45 Pitches	O/C
B96067	Transmission Chains, A2040 × 61 Pitches	O/C
B96068	Row Unit Drive Chains, 41 × 120 Pitches	C
B96038	Row Unit Drive Chains, 41 × 110 Pitches	C
B96070	Row Unit Drive Chains, 41 × 105 Pitches	O/C
B96071	Row Unit Drive Chains, 41 × 97 Pitches	O/C
B96072	Main Wheel Drive Chains, A2050 × 63 Pitches	O/C

### REPLACEMENT CHAINS FOR WHITE 8000 SERIES

PART NUMBER	DESCRIPTION
73342935	Primary Drive – #40-122 Links Including One Connector
73342936	Row Unit – #41-116 Links Including One Connector
73342937	Secondary Drive – #41-90 Links Including One Connector
73342934	Ground Drive – #50-126 Links Including One Connector



## ROUND BALER CHAINS

PART NUMBER	REPLACES OEM PART NUMBER	MODEL	DESCRIPTION
9624574	704545	845	Chain Upper
9624575	273260	850	Chain Upper
9624576	634335	846/847	Chain Upper
9624577	679768	851/852	Chain Upper
9624578	679303	849	Chain Upper
9624579	795027	848 S/N 714628 & Lower	Chain Upper
9624580	855594	848 S/N 714629 & Higher	Chain Upper
9624582	781286	855 S/N 696374 & Lower	Chain Upper
9624583	786717	855 S/N 696375 & Higher	Chain Upper
9624584	268766	845	Chain Floor
9624585	714619	846/847	Chain Floor
9624586	710395	850	Chain Floor
9624587	718096	851/852	Chain Floor
9804060DS	9804060	640, 650, 660	Chain Drive
9804061DS	9804061	640, 650, 660	Chain Drive
8500996DS	8500996	853 Round Baler	Chain (CE) Upper



# CORN HEAD GATHERING CHAINS



## CASE IH

PART NUMBER	REPLACES OEM PART NUMBER	DESCRIPTION
B654164R91	654164C91	227-228-229-428-430-724-733-734-744-328N-329N-429-429N-430N-327WN-620N-630N-762-763-764-782
B176279C91	176279C91	(All 800/900/1000 Series Heads) 823-824-833-834-844-853-854-863-864-873-874-883
86523386	86523386	Extended wear version of B176279C91. Up to 2-1/2 times wear life of Standard Case IH Gathering Chains
86979313	86979313	For Case IH 2200-3200-3400 2010 & earlier, Corn Heads – Chain with Standard Duty Pins
86978515	86978515	For Case IH 2200-3200-3400 2010 & earlier, Corn Heads – Chain with Long Wearing Chrome Pins
84251979	84251979	2600 Chopping Corn Head, 4200 and 4400 Chopping and Non-chopping – Chrome Pin Extended Wear
73341583	N/A	For Case IH 3200-3400 – 2011 & later, Corn Heads – with Standard Duty Pins
84284709	84284709	For Case IH 3200-3400 – 2011 & later, Corn Heads – with Long Wearing Chrome Pins

## DUETZ-ALLIS

PART NUMBER	REPLACES OEM PART NUMBER	DESCRIPTION
1132185R1	574793/591122	1977-1979 Heads – All Models
B505243	1150570S	Current Models

## JOHN DEERE

PART NUMBER	REPLACES OEM PART NUMBER	DESCRIPTION
B176279C91	AN102009	3-244-343-344-443-444-543-546-642-643-644-645-842-843

## MASSEY FERGUSON

PART NUMBER	REPLACES OEM PART NUMBER	DESCRIPTION
1132186R1	241090M91	22-321-322-33-421-422-43-63-621

## NEW HOLLAND

PART NUMBER	REPLACES OEM PART NUMBER	DESCRIPTION
9613278	80262179	Early 1977 and Prior 962 Before Serial 22034
9613277	254296	962 After Serial 220344 – Late 1977
86523386	86523386	974, 96C, 98D (2010 Model Year & Prior) – Chrome Pin (extended wear)
B176279C91	N/A	974, 96C, 98C, 98D (2010 Model Year & Prior) – Black Pin (standard wear)
84284709	84284709	98D (2011 Model Year & Since) – Chrome Pin (standard wear)
73341583	N/A	98D (2011 Model Year & Since) – Black Pin (standard wear)
84251979	84251979	99C – Chrome Pin (extended wear)



# COMBINE CHAINS

## CR 900 SERIES

CHAIN TYPE	PART NUMBER	DESCRIPTION
Feeder	87372056	Feeder Chain – CR920, CR940, CR960
Grain Elevator	84145229	Grain Elevator – Bolted – CR920, CR940, CR960 (Not offered Direct Ship)
Feeder	87372057	Feeder Chain – CR970
Grain Elevator	84145229	Grain Elevator – Bolted – CR970 (Not offered Direct Ship)

## CR 9000 SERIES

CHAIN TYPE	PART NUMBER	DESCRIPTION
Feeder	87372056	Feeder Chain – CR9040, CR9065
Grain Elevator	84145229	Grain Elevator – Bolted – CR9040, CR9065 (Not offered Direct Ship)
Feeder	87372056	Feeder Chain – 3-Strand (Narrow Units-34.38") – CR9060, CR9070
Feeder	87372057	Feeder Chain – 3-Strand (Wide Units-44.5") – CR9060, CR9070
Feeder	84285849	Feeder Chain – 4-Strand (Before S/N YBG114311) – CR9060, CR9070
Feeder	84396929	Feeder Chain – 4-Strand (After S/N YBG114312) – CR9060, CR9070
Grain Elevator	84145229	Grain Elevator – Bolted – CR9060, CR9070 (Not offered Direct Ship)
Feeder	87372057	Feeder Chain – 3-Strand – CR9080, CR9090
Feeder	84285849	Feeder Chain – 4-Strand – CR9080, CR9090
Grain Elevator	84145229	Grain Elevator – Bolted – CR9080, CR9090 (Not offered Direct Ship)

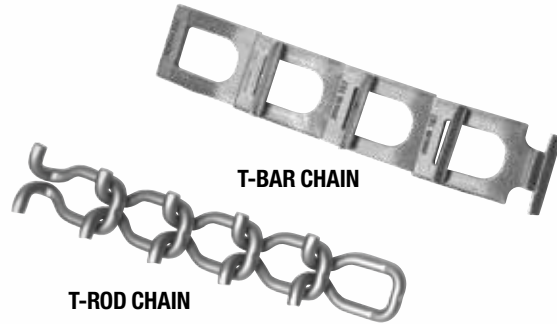
## CR XXXXA3 & CR XXXXA4 (TIER 3 & TIER 4) SERIES

CHAIN TYPE	PART NUMBER	DESCRIPTION
Feeder	84396929	Feeder Chain – 4-Strand – CR9080A3
Grain Elevator	84145229	Grain Elevator – Bolted – CR9080A3 (Not offered Direct Ship)
Feeder	87372056	Feeder Chain – 4-Strand – CR6090A4, CR7090A4, CR8080A4
Grain Elevator	84145229	Grain Elevator – Bolted – CR6090A4, CR7090A4, CR8080A4 (Not offered Direct Ship)
Feeder	84396929	Feeder Chain – 4-Strand – CR8090A3, CR8090A4, CR9080A3, CR9090A4
Grain Elevator	84145229	Grain Elevator – Bolted – CR8090A3, CR8090A4, CR9080A3, CR9090A4 (Not offered Direct Ship)



## MANURE SPREADER CHAINS – T-BAR AND T-ROD

- Self-cleaning design that prevents clogging or binding of materials.
- Easy assembly/disassembly for repairs or maintenance.
- High working load to weight ratio.
- Runs on D667X sprockets.
- Chain assemblies for all makes of equipment.

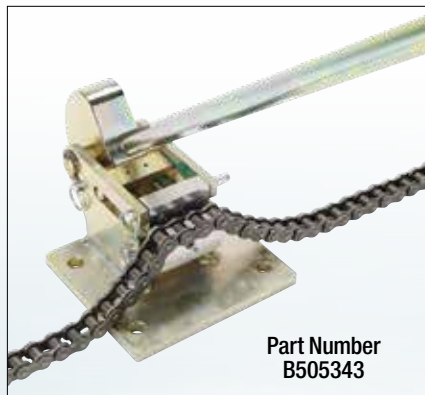


## EZ BREAKER® AND DIE SET

Make it easy on yourself the next time you need to break chain. With a simple pull of the handle, the compact Timken Drives EZ Breaker® uses powerful cam-action to push both chain pins through the link plates. Using the easily interchangeable precision die sets, you can cut the following roller chain sizes:

- 35 through 100H
- 2040 through 2060H
- 40-2 through 80-2
- 550 through 557

No more grinding off pin heads. No more hammers and punches.



PART NUMBER	DESCRIPTION	CHAIN SIZE
B505343	Chain Breaker (less dies)	N/A
B505344	Die Set	40-1R
B505345	Die Set	A2040
B505346	Die Set	41-1R
B505347	Die Set	50-1R
B505348	Die Set	A2050
B505349	Die Set	60-1R
B505350	Die Set	A2060
B505351	Die Set	80-1R
B505374	Die Set	35-1R
B505375	Die Set	100-1R
B505376	Die Set	555
B505377	Die Set	557
B505378	Replacement Punch Kit	35/41
B505379	Replacement Punch Kit	40/2040
B505380	Replacement Punch Kit	50/2050
B505381	Replacement Punch Kit	60/2060
B505382	Replacement Punch Kit	80/557
B505383	Replacement Punch Kit	550/555
B505384	Replacement Punch Kit	109
B505229	Die Set	40-2
B505530	Die Set	50-2
B505531	Die Set	60-2
B505532	Die Set	80-2

## EZ CHAIN RACK®

Make storing and cutting roller chain easy using the versatile Timken Drives™ EZ Chain Rack.

- Prevents chain from uncoiling with individual clutches on each station.
- Holds up to two, 50-foot reels on each of its four stations.
- Allows you to easily switch between chain sizes.
- Rotates in both directions.

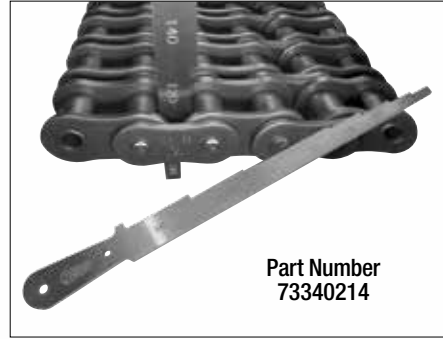


Part Number  
87298926



## EZ CHAIN WEAR GAUGE®

Use the Timken Drives EZ Chain Wear Gauge to quickly check for worn chain. Simply slide the gauge



Part Number  
73340214

between two roller links to the mark that corresponds with the size of the chain. If the gauge passes through the roller links, the chain is worn and needs to be replaced. It's a fast and efficient way to perform routine maintenance and prevent unexpected downtime. Choose from small or large.

PART NUMBER	DESCRIPTION
73340214	Small, Checks Chain Sizes 35-100
73343449	Large, Check Cain Sizes 80-240

## SPRING CLIP REMOVAL TOOL

Allows quick and easy removal of spring clips on roller chain connecting links.

Part Number  
73343448

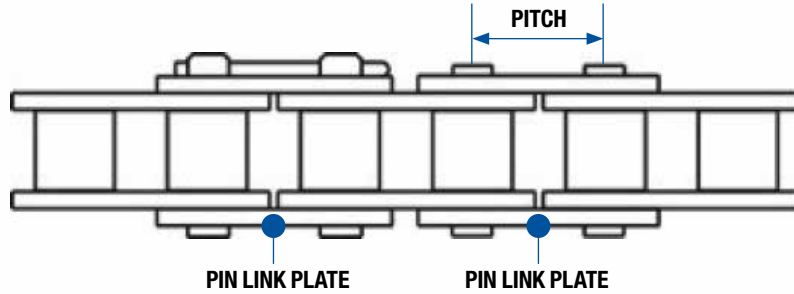


# HOW TO MEASURE THE LENGTH OF A CHAIN STRAND

A strand of chain is measured by the number of pitches it has.  
To determine the chain length, you can use one of two methods:

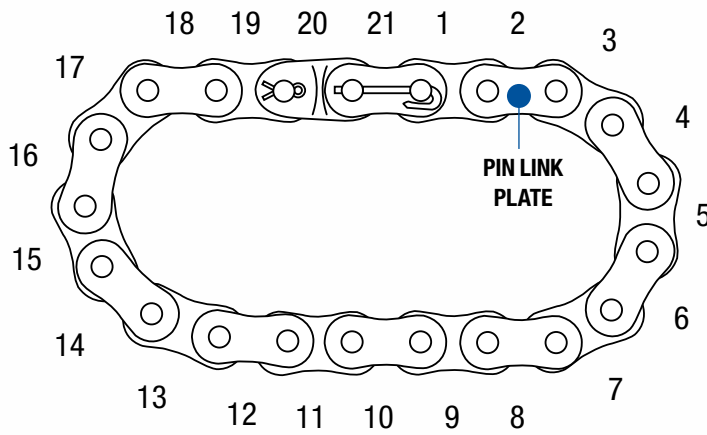
## METHOD 1

Count each pin.



## METHOD 2

Count the number of pin link plates (outer link plate) and multiply the number by two. If there is an offset link (half link), as shown, add one more pitch.



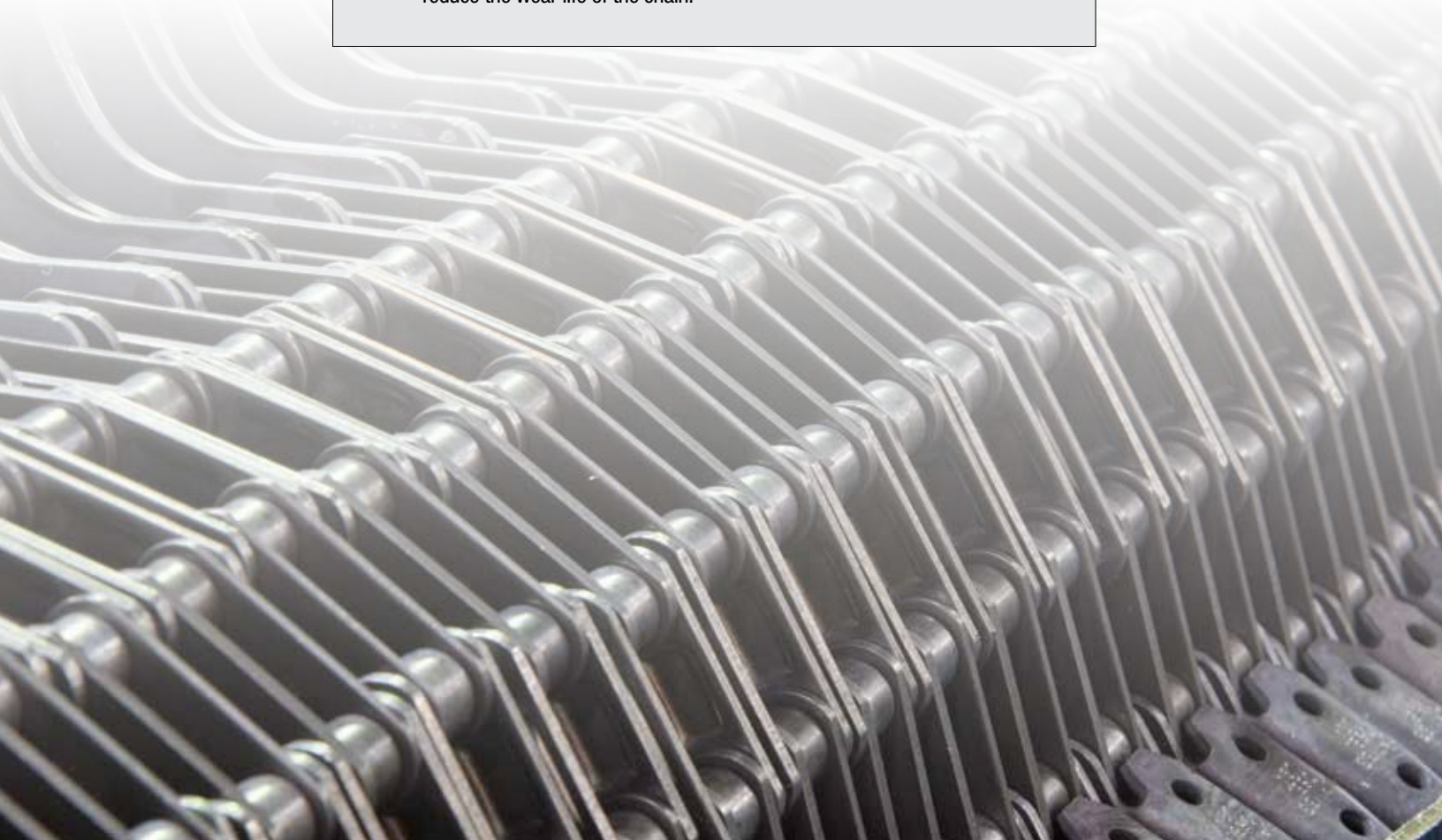
# ROLLER CHAIN MAINTENANCE

## WHEN TO REPLACE CHAIN

Chain elongates due to wear between the pin and bushing. When the chain elongates 3 percent, the chain and sprocket need to be replaced. If, however, the system has any sprocket with more than 67 teeth, the maximum acceptable elongation will be less. It will be  $200/N$ , where N is the number of teeth on the largest sprocket. If, then, you have a 100-tooth sprocket, the acceptable elongation is 2% before chain should be replaced.

### TIPS TO PROPERLY MAINTAIN CHAIN

1. **Ensure effective lubrication.** The lubrication method used is mainly influenced by the chain speed and the amount of horsepower being transmitted, but ultimately to achieve maximum wear life, lubricant must be able to freely flow into the chain joint.
2. **Replace worn sprockets.** A major cause of premature wear on chain is from worn sprockets, which put high loads on the chain when it engages the sprocket.
  - Never run worn chain on new sprockets and never run new chain on worn sprockets.
  - If a hook forms on the tooth of the sprocket, or the sprocket looks worn, it should be replaced.
3. **Align sprockets or guides.** Make sure all sprockets and guides are aligned to prevent overloading of the chain which will reduce wear life and possibly cause chain breakage.
4. **Ensure proper chain tension.** Any excessive tension on the chain will reduce the wear life of the chain.



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9624574	7	86978515	8	B504626	3	B504680	3
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73341617	5	1132186R1	8	B504645	3	B504830	3
73341618	5	1355DDX	2	B504646	4	B504831	3
73341619	5	1740DDX	2	B504647	4	B504832	3
73341620	5	1741DDX	2	B504648	4	B504833	4
73341621	5	1743DDX	2	B504649	4	B504887	4
73341622	5	1789DDX	2	B504650	4	B504888	4
73341622	5	1790DDX	2	B504651	4	B504890	4
73342933	2	1791DDX	2	B504652	4	B504892	4
73342934	6	1792DDX	2	B504653	4	B504894	4
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73342937	6	1795DDX	2	B504656	3	B504899	4
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73343412	2	21350RDX	2	B504658	3	B504960	2
73343448	11	241-11113	4	B504659	3	B504961	2
73343449	11	241-14113	4	B504660	3	B504965	2
84145229	9	241-17113	4	B504661	3	B504966	2
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84145229	9	475879RDX	2	B504663	3	B504968	2
84145229	9	569088RDX	2	B504664	3	B504972	2
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84145229	9	569090RDX	2	B504666	3	B504974	2
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84284709	8	9804061DS	7	B504672	3	B504985	2
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84285849	9	B1324835C1	4	B504674	3	B504987	2
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