F-SERIES WHEEL LOADERS

621F





TIER 3
EUSTAGE IIIA

FASTER, FUEL EFFICIENT

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A SAFE INVESTMENT FOR THE TOUGHEST JOBS

For the toughest jobs, reliability comes with a perfect control of the oil temperature in the axles.

- For soft soil where higher grip control and higher resistance are needed:
 - **Effective grip control** with the differential lock on the front axle. It can be activated automatically or manually controlled with the left foot.
 - No overheating because the differential lock does not slip
 - Higher resistance with heavy duty front and rear axles.
- For a limited investment, standard axles with limited slip differential are also available and proven to be reliable.
- For even more reliability, we have invented the COOLING BOX that keeps constant the cooling fluids temperature.



EASIER MAINTENANCE, LOWER COSTS

- A single piece electronically-operated engine hood lifts clear of the engine for service and maintenance
- There are remote fluids drain taps for the engine oil, coolant and hydraulic oil.

PREMIUM ENGINE TECHNOLOGY

This electronically-controlled 6.7 liter engines offers the operator a choice of four power and torque ratings, MAX, STANDARD, ECONOMY or AUTOMATIC mode. This boosts productivity and reduce fuel consumption.



MORE COMFORT FOR MORE PRODUCTIVITY



ACCESS FIT FOR A KING

Getting in the cab is easy; the wide steps and the handle make you feel safe, while the wide door provides unobstructed access.

OUTSTANDING VISIBILITY

You'll feel more confident and work faster with the great all round visibility.

The curved rear bood shape is very low, reducing

The curved rear hood shape is very low, reducing the risk of accidents and improving safety on site.

ALL CONTROLS AT YOUR FINGERTIPS

Greater focus on the job and less stress with fewer arm movements thanks to the ergonomic positioning of the control panel under your right hand.

FEEL CONFIDENT WITH ROPS

All F Series cabins are reinforced and guarantee the operator protection against roll over **(ROPS certified)**.

GREAT STORAGE SPACE

The overhead radio placement and the storage make the Case cab even more convenient for you







THE DNA **F YOUR 621F**

PRODUCTIVITY (50 meter distance cycle)

Considering density at 1,8 t/m3 and 100% fill factor 52 cycles/hour including 5 minute break _ 52 loading cycles/h with 2.4 m³ bucket_____ 125 m³/h or 225 t/h of material

ENGINE

FPT engine F4HFA613F compliant with Make with EPA Tier3 or EU Stage 3A regulations ____6 cylinders -6.7 liters - common rail Number of cylinders _____ 128 kW / 172 hp @1800 rpm Max power SAE J1995 Maximum torque SAE J1995 730 Nm @1600 rpm

RANSMISSION

All-wheel drive with planetary axles 4-speed auto Powershift ZF type 4WG160, switchable to manual shifting Adjustable transmission declutch

forward speeds: 7-13-24-39 Km/h reverse speeds: 7-14-25 Km/h Kick-down function

AXLES AND DIFFERENTIAL

- for outstanding traction with 50% longer maintenance intervals and 30% less tire wear:

100% auto-lock differential on front axle and open rear axles Front and rear ZF heavy duty axles with open differential and 100% front

Type MT-L3075-II - dynamic load: 12,700kg

- for limited investment and good traction:

29% Limited slip differential on front and rear axles

Front heavy duty axle type MT-L3075-II - dynamic load: 12.700kg Rear oscillating axle ZF type MT-3065-II - dynamic load 10.700kg

TIRES

20,5R25

BRAKES

Service brake	_Maintenance free, self-adjusting wet 4-wheel
	disc brakes
Area	0,39 m ² /hub
Parking brake cab cluster	Disc brake on transmission activated from the
Area	58 cm ²

HYDRAULICS

Rexroth Closed-center, Load sensing hydraulic system. Main valve with 3 sections Steering _____ The steering orbitrol hydraulically is actuated with priority valve Tandem Variable displacement pump Type of pump (171 I/min @250 bar) Automatic hydraulic functions - Bucket Return-to-dia - Boom Return-to-travel - Auto lift (adjustable height) Control type Pilot control with single joystick or two levers

CAPACITIES

Fuel tank	248 usable liters
Cooling system	26.8 liters
Engine oil	13 liters
Hydraulic oil	Tank: 91 liters, total system: 148 liters
Transmission oil	27 liters

Cab complies to: Protection against falling objects (FOPS) _ ISO EN3449 Protection against roll over (ROPS) ISO EN13510 Air flow 8.5 m³ / min spread through 17 air vents

NOISE AND VIBRATION

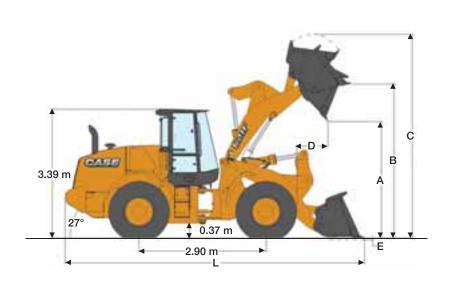
Driving noise in dB (A) 82 to SAE J88 @ 15 meters Interior noise _71 dB(A) as per ISO 6595/6396/3744 Exterior noise 72 dB(A) at 15 meters as per SAE J88 SEP80 103 dB (A) according to ISO 6595/6396/3744 Reverse gear alarm air-cushioned seat MSG 95A/732 Vibrations ___

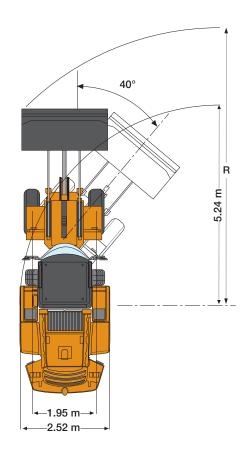
average 1,4 m/s 2 as per ISO/TR 25398:2006

ELECTRICAL

24V. Batteries 2 x 12V. Alternator 65 A

SPECIFICATIONS





LOADER SPEED:

Raising time (loaded)	6.3 sec			
Dump time (loaded)	1.2 sec			
Lowering time (empty, power down)	4.4 sec			
Lowering time (empty, float down)	4.4 sec			

				Z-	bar		Long Reach				TC	
	621F		2.4 m ³		2.0 m ³ bucket with quick		2.2 m ³		2.0 m ³ bucket with quick		2.0 m³ bucket with	
			bucket		coupler		bucket		coupler		quick coupler	
	Bucket with bolt on :		edge	teeth	edge	teeth	edge	teeth	edge	teeth	edge	teeth
	Bucket volume (heaped)	\mathbf{m}^3	2.38	2.36	2.00	2.00	2.18	2.14	2.00	2.00	2.00	2.00
	Bucket Payload	kg	4371	4367	4519	4570	3707	3704	3708	3757	4092	4157
	Maximum material density	ton/m³	1.84	1.85	2.26	2.29	1.70	1.73	1.85	1.88	2.05	2.08
	Bucket outside width	m	2.49	2.54	2.49	2.49	2.49	2.54	2.49	2.49	2.49	2.49
	Bucket weight	kg	941	968	1242	1168	890	916	1242	1168	1242	1168
	Tipping load - straight	kg	9964	9962	10325	10426	8488	8485	8527	8624	9360	9489
	Tipping load - Articulated at 40°	kg	8741	8735	9038	9139	7414	7407	7416	7514	8185	8314
	Breakout force	kg	9819	10097	9472	9272	11233	11591	9503	9310	10595	10395
	Lift capacity from ground	kg	9857	9956	13068	13175	11411	11410	11348	11436	14642	14851
A -	Dump height at 45° at full height	m	2.75	2.68	2.71	2.69	3.24	3.17	3.19	3.18	2.65	2.63
В -	Hinge pin height	m	3.83	3.83	3.83	3.83	4.24	4.24	4.24	4.24	3.96	3.96
C -	Overall height	m	5.04	5.04	5.05	5.05	5.45	5.45	5.46	5.46	5.23	5.23
D -	Bucket reach at full height	m	1.08	1.16	1.12	1.16	1.01	1.01	1.22	1.25	1.23	1.26
E -	Dig depth	cm	9	9	9	8	9	9	10	9	18	17
L-	Overall length with bucket on the ground	m	7.47	7.57	7.53	7.56	7.75	7.86	7.93	7.97	7.78	7.81
	Overall length without bucket	m	6.28	6.28	6.28	6.28	6.69	6.69	6.69	6.69	6.20	6.20
R -	Turning radius to front corner of the bucket	m	5.7	5.8	5.7	5.7	5.9	6.0	5.9	5.9	5.8	5.8
	Bucket rollback in carry position		44°	44°	49°	49°	46°	46°	51°	51°	58°	58°
	Dump angle at full height		51°	51°	46°	46°	46°	46°	41°	41°	55°	55°
	Machine operating weight	kg	12191	12218	12492	12418	12336	12362	12688	12614	12569	12459

Note: bucket specification can slightly differ according to plant source. More bucket choice is available, please contact your local dealer.

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