SKID STEER LOADER



SINCE 1842.

SR250B

ENGINE	
Brand	CASE/FPT
Model	F5CE5454C*A003
Туре	4 strokes, turbocharged with
	Tier 3 certification
Cylinders	4
Bore x Stroke	99 x 104 mm (3.9 x 4.1")
Displacement	3,200 cm ³ (195 in ³)
Fuel injection	Direct
Fuel	Diesel
Fuel filter	In-line filter
Air inlet	Turbocharged with external EGR
Cooling system	Liquid
Motor speed (rpm)	
High - no load	$2,675 \pm 75$
Rated - full load	2,500
Low - no load	$1,075 \pm 75$
Power at 2,500 rpm	1
Gross SAE J1995	90 hp (67 kW)
Net SAE J1349	84 hp (63 kW)
Maximum torque at	1,400 rpm 340 N.m (251 lbf.ft)

ENGINE COOLING SYSTEM

Radiator	
Core type	Fully aluminum
Core area	0.266 m ²
Rows of tubes	44
Pressure on the lid	1.1 ± 0.1 bar $(16 \pm 2 \text{ psi})$
Fan	
Diameter	518 mm (20.4")
Ratio	0.96:1
Water pump	
Type	Centrifuge
Flow	110 l/min (29 gpm)
Engine lubrication	
Pump	Rotor pump with sump pan
	depth, plate cooler and
pressur	rized nozzles under the piston

Pump Operational Angles	
Side by side	45°
Raised bucket	35°
Lowered bucket	45°
Oil filtration Full fl	ow cartridge, disposable
DOWEDTDAIN	
POWERTRAIN	
Drive Pump - Mechanical	
Pump / motor ratio	1:1
Displacement	46 cm ³ (2.81 in ³)
Pump flow rate with	
motor at rated rotation	
	111 l/min (29.4 gpm)
Charging pressure	25 bar (363 psi)
System relief pressure	360 bar (5,220 psi)
Servo Control	mechanical
Drive pump - Electrohydrau	ılic (EH)
Pump / motor ratio	1:1
Displacement	45 cm ³ (2.75)
Pump flow rate with mot	or
at rated rotation	109 l/min (28.8 gpm)
Charging pressure	25 bar (363 psi)
System relief pressure	360 bar (5,220 psi)
Control	Electrohydraulic
Traction engines	
Maximum displacement	470 cm3 (28.68 in3)
Optional displacement –	
High speed	282 cm ³ (17.21 in ³)
Speed at rated	,
motor rotation of	241 rpm
Speed at optional high re	otation 355 rpm
Torque at full flow and	•
relief pressure	2,694 N.m (1,987 lbf.ft)
Displacement speed	
Low	11.3 km/h (7.0 mph)
High (optional)	16.9 km/h (10.5 mph)
Final reduction	Chain drive with single
Tillal reddollori	reduction
Drive chain	1000001
Size	ASA #100
Tensile strength	133.4 kN (30,000 lbf)

Pump Operational Angles

Axles Maximum torque at fu and relief pressure Diameter Length	ll flow 8,975 N.m (6,620 lbf.ft) 62 mm (2.44") 396 mm (15.6")
Parking break	
Туре	Spring applied, hydraulic disc release
control or on the instrusafety bar of the operato	Application of the parking he brake knob on the hand ument panel, by raising the r's seat, when the operator by switching off the engine
HYDRAULIC SYS	TEM

Standard pump Type Gear pump Displacement 34.1 cm³ (2.08 in³) Standard Optional High Flow 20.4 cm³ (1.24 in³) Pump flow at rated motor rotation of 85 l/min (22.5 gpm) Flow rate with optional High flow at rated motor rotation 142.5 l/min (37.6 gpm) Skid Steer control valve 3 spools / Open Center / In-line Relief pressure 210 bar (3,046 psi) Relief pressures Arm lift 225 bar (3,263 psi) Bucket discharge 260 bar (3,770 psi) 80 bar (1,160 psi) Bucket retraction Hydraulic oil cooler 3.94 per centimeter Flaps numbers Number of tubes 843 cm² (130.7 in²) Area Hydraulic filter 6 microns / Threaded

INSTRUMENT PANEL

Indicators

Digital hour meter

LCD fuel level bar graph with low level alarm

Warning lights with alarms

High engine coolant temperature Low engine oil pressure

Engine malfunction

Low hydraulic charging pressure

Hydraulic oil filter restriction

High hydraulic oil temperature

Alert alarms

Low battery voltage

(including indicator light)

Indicator lights

Engine pre-heating

Parking break

Notice to place the safety bar

ELECTRIC SYSTEM

Alternator	120 A
Starting motor	3.2 kW
Battery	12 V, low maintenance, 925 CCA
	for cold cranking at -18 °C (0 °F)

OPERATOR ENVIRONMENT

OI EILAI OIT EITTII TOITIILEITI
ROPS / FOPS cab with side screens
Tilting ROPS / FOPS frame
Rear window with emergency exit
Instrument panel
51 mm retractable seat belt (2")
Manual and foot throttle
Alarm package
Cabin roof lining
Solar roof
Cup holder
Power outlet
Foot rest
Storage tray
Ergonomic low effort manual controls
Padded safety bar with integrated armrest
Controls locking system
of the loader
Electric parking brake control
Rubber mat for floor protection / cleaning

CYLINDERS

Lift cylinder	
Cylinder diameter	63.5 mm (2.5")
Stem diameter	44.5 mm (1.75")
Stroke	817.9 mm (32.2")
Closed length	1,158.0 mm (45.6")
Bucket cylinders	
Cylinder diameter	76.2 mm (3.0")
Stem diameter	38.1 mm (1.5")
Stroke	410.0 mm (16.1")
Closed length	610.0 mm (24")

OPERATIONAL WEIGHTS

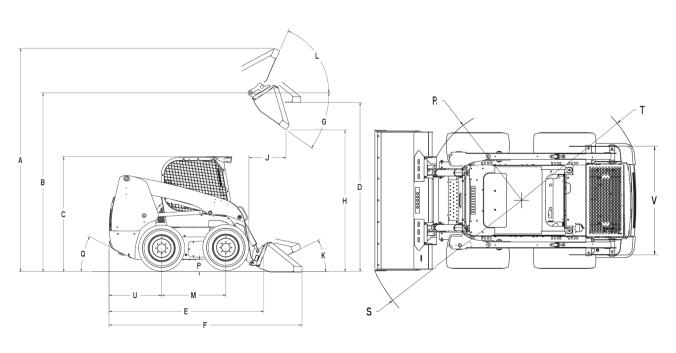
Operational weight	3,490 kg (7,700 lb)
Transport weight	3,340 kg (7,365 lb)
Cabin side windows	21.3 kg (46.9 lb)
Lexan®Door	34 kg (75 lb)
Glass door with windshield	wiper 34 kg (75 lb)
Suspension seat	10 kg (22.0 lb)

SERVICE CAPACITIES

Fuel tank	96.5 I (25.5 gal)
Engine oil (with filter)	9.5 l (10.0 qt)
Hydraulic system Storage	26.5 I (7.0 gal)
Storage for chains	
(on each side)	22.2 I (5.9 gal)

TIRE SELECTION

	Size	Overall width
Galaxy XD 2002 (12x16.5 Heavy Duty (70 OTW))	12x16.5	1,785 mm (5' 10.3")
TWEEL All Terrain (12X16.5 TWEEL 70 OTW)	12x16.5	1,785 mm (5' 10.3")
Galaxy Beef Baby III (14x17.5 Premium (76 OTW))	14x17.5	1,930 mm (6' 4")



DIMENSIONS

DIMENSIONS	
A. Total operational height	
With foundry / excavation bucket	4.0 m (156.3")
With low profile extended bucket	4.2 m (165.3")
Height up to:	
B. Bucket hinge pin	3.2 m (125.1")
C. Cabin top	2.0 m (78.8")
D. Leveled bucket bottom with fully raised loader arm	3.0 m (118")
Total length:	0.0 (447.41)
E. Without accessories, with coupling device	3.0 m (117.4")
F. With foundry / excavation bucket at ground level	3.6 m (142.2")
With low-profile extended bucket at ground level	3.8 m (151.3")
G. Dump angle at maximum height	38.3°
H. Dump height - fully raised loader arm	0.0 (4.00.0))
With foundry / excavation bucket	2.6 m (100.9")
With low profile extended bucket	2.5 m (98.3")
J. Reach - fully raised loader arm	0.7 m (26.7")
Attachment maximum retraction angle:	
K. Bucket at ground level	30.7°
L. Bucket at maximum height	99.7°
M.Wheelbase	1.3 m (52")
P. Ground clearance (bottom of protection plate)	0.2 m (8")
Q. Output angle	23.5°
Front turning radius:	
R. Without the bucket	1.4 m (55.1")
S. With foundry / excavation bucket at ground level	2.1 m (83.5")
With low-profile extended bucket at ground level	2.3 m (91.9")
T. Rear turning radius	1.8 m (70.4")
U. Rear axle to bumper	1.0 m (40.7")
V. Machine gauge, measure between the wheel centers	1.5 m (56.9")
SPECIFICATIONS	
Operational weight	1,135 kg (2,500 lb)
with optional counterweight	1,225 kg (2,700 lb)
Dump load	2,270 kg (5,000 lb)
with optional counterweight	2,450 kg (5,400 lb)
Tear force	2,400 kg (5,400 lb)
Lifting arm	25.3 kN (5,688 lbf)
Bucket	33.3 kN (7,486 lbf)
Cycle times (in seconds)	2212 1 (1, 100 1.0.)
To raise arms	3.7
To lower arms	1.9
To unload attachment	2.7
To retract attachment	2.0

OPTIONAL BUCKETS

Туре	Width m (in)	Weight kg (lb)	Heaped capacity m³ (yd³)
Foundry / excavation	1,83 (72)	190 (419)	0,46 (0,60)
	1,83 (72)	232 (511)	0,50 (0,65)
Extended low profile	1,98 (78)	245 (540)	0,54 (0,71)
	2,13 (84)	262 (578)	0,58 (0,76)
Heavy Duty	1,83 (72)	230 (507)	0,40 (0,52)

STANDARD EQUIPMENT

Operator environment

ROPS / FOPS cab with side screens Tilting ROPS / FOPS frame

Rear window with emergency exit

Instrument panel

51 mm retractable seat belt (2")

Manual and foot throttle

Alarm package

Cabin roof lining

Solar roof Cup holder

Power outlet

Foot rest

Storage tray

Ergonomic low effort manual controls Padded safety bar with integrated armrest

Controls locking system of the loader Electric parking brake control

Rubber mat for floor protection/cleaning

Loader

Loader arm radial design

Mechanical device of attachment coupling Lift arm support beam of the loader

Engine

CASE/FPT F5CE5454C*A003 diesel Overlapped oil heat exchanger and radiador Glow plug

Integrated oil cooling system of the engine

Fuel filter with water separator

Dual element air filter 120 A alternator

12V 925 CCA battery

Power train

Hydrostatic four-wheel drive Servo controls ASA #100HS Drive chain SAHR parking disc brakes

Hydraulic system

210 bar auxiliary hydraulic system (3.046 psi) - 85 l/min (22.5 gpm) Hydraulic circuit pedal lock ISO flat face couplers mounted on loader arm Cancellation of auxiliary functions Operational blocking system of the loader Loader lift neutralizer Loader 3-spool control valve Heavy Duty oil heat exchanger Loader arm fluctuation position

Others

Lockable maintenance access hood Single point daily maintenance Halogen lights, 2 frontal, 2 lateral, 2 rear Rear lights Remote oil drain 2 speed drive Heavy Duty rear door

OPTIONAL EQUIPMENT

Operator environment

Suspension vinyl seat

Suspension seat Deluxe coated with special fabric, with lumbar support and heating system Internal mirror

Front auxiliary electric control

Front glass door with windshield wiper and washer

Sliding side windows

76 mm retractable seat belt (3")

Air conditioning and heating

Bluetooth radio

Door for demolition purposes

Loader

Ride Control

Electrohydraulic controls (EH) Attachment coupling hydraulic device One-way hydraulic self-leveling (climb)

Hydraulic system

High flow hydraulic system (High Flow) of 210 bar (3,046 psi) - 131 l/min (34.6 gpm) Crankcase drain pipe fittings

Engine

Engine block heater Battery disconnect key

Deluxe instrument panel Headlights for highway traffic Giroflex Lifting hooks

Special paint Stickers

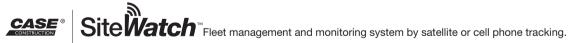
Factory installed tires - refer to page 2

Buckets - refer to page 3 Bolt-On bucket cutting blades

Forks for 1.07 m (42") and 1.22 m (48") pallets

Steel tracked

Additional counterweights



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Manufacturing plants

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