



ENGINE	
Make	FPT
Model	F4HFE613R
Emissions Certification	Tier 4 Final
Emissions Technology	SCR/DOC
Type 2	4-stroke, turbocharged and air-to-air cooled
Cylinders	6-cylinder in-line
Bore/Stroke	4.09 x 5.20 in (104 x 132 mm)
Displacement	411 in ³ (6.7 L)
permitted	sel, #1 and #2 mixture for cold temperatures
Fuel injection Direct	t injection - electronic
Fuel filter full	Replaceable, flow spin-on cartridge
Fuel pump	Bosch CP 3.3
Gradeability: Side-to-side Fore and aft	35° 35°
Air filter w/ warni	Dry type elements ng restriction indicator
Mid-mount cooling module Mid-mount air/wa	e w/ auto reversing fan: ater w/ Lube Oil Cooler
Fan – hydraulic driven:	
Style Diameter	8 blade puller 32 in (813 mm)
Water pump	Integral
Engine oil pump operating	
Side-to-side	35°
Fore and aft	35°
Oil filtration	Replaceable, flow spin-on cartridge
Engine speeds	RPM
Rated – full load	2000
Horsepower – Maximum F Peak gross @ 1600 RPM	
Net rated @ 2000 RPM	233 hp (190 kW) 224 hp (167 kW)
Peak net @ 1600 RPM	242 hp (180 kW)
Torque – Maximum Power	
Gross @ 1300 RPM	959 lb·ft (1 300 N·m)
Net @ 1300 RPM	930 lb·ft (1 261 N·m)
Net torque rise: Maximum power range	58%
NOTE: Gross horsepower and	nd torque per SAE J1995.

NOTE: Gross horsepower and torque per SAE J1995. Net horsepower and torque per SAE J1349.

DRIVETRAIN

Transmission:

4F/3R Proportional w/ Electronic Control Module torque sensing autoshift/manual shift and modulation

Shint and modulation	
Gears	Helical cut
Gear ratios – 4-speed	Forward/Reverse
1st	4.152/3.937
2nd	2.184/2.071
3rd	1.072/1.017
4th	0.636/ -
Gear ratios – 5-speed	Forward/Reverse
1st	3.921/3.718
2nd	2.255/2.138
3rd	1.466/0.894
4th	0.942/ —
5th	0.613/ —
Torque converter:	
Stall ratio - 4-speed	2.283:1
Stall ratio - 5-speed	2.350:1
Differential:	
Front axle equipped v	w/ locking differential
Rear axle equipped w	
Rear axle oscillation	24° total
	24" lotal
Front and rear axles:	
Differential ratio	4.11
Planetary ratio	6.00
Final axle ratio	24.67
Final axle ratio Planetaries	
	24.67
Planetaries Service brakes:	24.67 Outboard
Planetaries	24.67 Outboard d, maintenance-free,
Planetaries Service brakes: Hydraulically actuated	24.67 Outboard d, maintenance-free,
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a	24.67 Outboard d, maintenance-free,
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels	24.67 Outboard d, maintenance-free, accumulator to all
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub	24.67 Outboard d, maintenance-free, accumulator to all
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes:	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged ed transmission:
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee	24.67 Outboard d, maintenance-free, accumulator to all 841 in² (0.542 m²) 721 in² (0.465 m²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 7.4 (12.0) 7.8 (12.6)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-speet	24.67 Outboard d, maintenance-free, accumulator to all 841 in² (0.542 m²) 721 in² (0.465 m²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 7.4 (12.0) 7.8 (12.6) 14.3 (23.1) 15.0 (24.2)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 7.4 (12.0) 7.8 (12.6)
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Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee 1st 2nd 3rd 4th	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 7.4 (12.0) 7.8 (12.6) 14.3 (23.1) 15.0 (24.2) 22.4 (36.0) —
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Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee 1st 2nd 3rd 4th	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) vulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 7.4 (12.0) 7.8 (12.6) 14.3 (23.1) 15.0 (24.2) 22.4 (36.0) — ed transmission: Forward Reverse mph (kph) mph (kph)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-speet 1st 2nd 3rd 4th Travel speeds – 5-speet	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) vulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 7.4 (12.0) 7.8 (12.6) 14.3 (23.1) 15.0 (24.2) 22.4 (36.0) — ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee 1st 2nd 3rd 4th Travel speeds – 5-spee 1st 2nd	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 7.4 (12.0) 7.8 (12.6) 14.3 (23.1) 15.0 (24.2) 22.4 (36.0) — ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 6.9 (11.1) 7.3 (11.7)
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee 1st 2nd 3rd 4th Travel speeds – 5-spee 1st 2nd 3rd	$\begin{array}{c c} 24.67\\\hline \\ \hline \\ Outboard\\\hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $
Planetaries Service brakes: Hydraulically actuated multiple wet disc w/ a four wheels Brake surface area: Front hub Rear hub Parking brakes: Spring-applied hydra transmission output s flow to wheels when Travel speeds – 4-spee 1st 2nd 3rd 4th Travel speeds – 5-spee 1st 2nd	24.67 Outboard d, maintenance-free, accumulator to all 841 in ² (0.542 m ²) 721 in ² (0.465 m ²) 721 in ² (0.465 m ²) ulic release disc on shaft neutralizes power engaged ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 7.4 (12.0) 7.8 (12.6) 14.3 (23.1) 15.0 (24.2) 22.4 (36.0) — ed transmission: Forward Reverse mph (kph) mph (kph) 4.0 (6.4) 4.2 (6.8) 6.9 (11.1) 7.3 (11.7)

w/ 23.5-R25 L3 Radial Tires.

921G EFFECTIVE APRIL 2021 Z-BAR/XR WHEEL LOADER **TIER 4 FINAL CERTIFIED**

ELECTRICALVoltage24 Volts, negative groundAlternator120 ampBatteries (2)12-volt

OPERATOR ENVIRONMENT

ROPS cab AC w/ heat; 8" LCD touchscreen display, adjustable armrest w/ 3 configurable buttons; Key start; Articulated power steering w/ tilt column; Fully adjustable, heated air-ride seat w/ headrest; AM/FM Bluetooth radio w/ auxiliary input; Cab convenience package: rear sun shade, interior mirror, under the seat drawer, 12V accessory port, & coat hook; Foot throttle; Single lever (joystick) loader control w/ fully adjustable wrist rest, 2 cup holders; 2 interior rear view mirrors; 3 inch (76 mm) retractable seat belt; Integrated 4-corner strobe; Multiple storage trays; Single brake pedal; F/N/R shuttle switch; Left and Right external rear view mirrors; Sound suppression kit: Pressurized air filtering: Anti-glare window strip; Front and Rear Defroster; Side window, partial/fully open; 2 Dome lights; Wipers, rear and intermittent front; Windshield washers, front and rear; Rubber floor mat; Horn.

Displays/Gauges: Digital: Transmission oil temperature; Engine coolant temperature; Fuel level; DEF level. LCD screen: Hour meter; Engine speed; Travel speed; Time; Automatic transmission indication; Current gear selection; FNR indication; DeClutch indication; Engine mode indication; Trip computer A/B; Fuel consumption; Multiple languages, Metric/English; Engine diagnostics; Transmission diagnostics; Warning prompts; Error reporting; Diff. Lock*. Audible/Visual alarms: Warning lights: Four-way flashers and turn signals; Brake pressure; Lamp/high beam indication; Engine Block Heater. Caution warnings: Parking brake; Coolant temperature; Hydraulic oil temperature; Transmission oil temperature; Air filter; Transmission filter; Hydraulic filter; Alternator; Low fuel. Critical warnings: Engine oil pressure; Brake pressure; Steering pressure - w/ aux steering*; Coolant temperature; Hydraulic oil temperature; Transmission oil temperature. Backup alarm Maintenance reminders: Cab air filter; Engine oil filter; Fuel pre-filter;

DEF tank vent filter; SCR supply filter; Hydraulic oil and filter; Engine air filter; Engine coolant; Drive belt; Cab recirculation filter; Engine breather filter; Transmission breather; Front and rear axle fluid; SCR supply module filter.

OPERATING WEIGHT

Z-Bar

Unit equipped w/ 23.5-R25 L3 Radial tires; ROPS cab w/ heater and AC; Heavy-duty counterweight – 6,435 lb (2 919 kg); Heavy-duty batteries; Front and rear fenders; Lights; Full fuel; Full urea; 165 lb (75 kg) operator; 4.75 yd³ (3.6 m³) GP pin on w/ bolt on edge: 45,070 lb (20 443 kg)

XR

Unit equipped w/ 23.5-R25 L3 Radial tires; ROPS cab w/ heater and AC; Heavy-duty counterweight – 6,435 lb (2 919 kg); Heavy-duty batteries; Front and rear fenders; Lights; Full fuel; Full urea; 165 lb (75 kg) operator; 4.75 yd³ (3.6 m³) GP pin on w/ bolt on edge:

45,651 lb (20 707 kg)

HYDRAULICS

Main pump – steering/implement: Closed center pressure/flow compensated				
Tandem variable displacement – load-sensing: Max. rated flow P1: 42.6 gpm @ 2000 RPM (162 L/min @ 2000 RPM) Max. rated flow P2: 31.6 gpm @ 2000 RPM (120 L/min @ 2000 RPM)				
Loader control valve: Closed-center, sectional 2, 3 or 4-function w/ control for lift, tilt and auxiliary hydraulics				
Loader auxiliary steering: Hydraulic orbital center-pivot articulating w/ on-demand oil flow				
High pressure standby:Implement3,625 psi (25 000 kPa)Steering3,500 psi (24 132 kPa)				
Filtration: Filtered vent w/ relief on hydraulic reservoir, maintains 3-5 psi on reservoir, 10-micron, return				

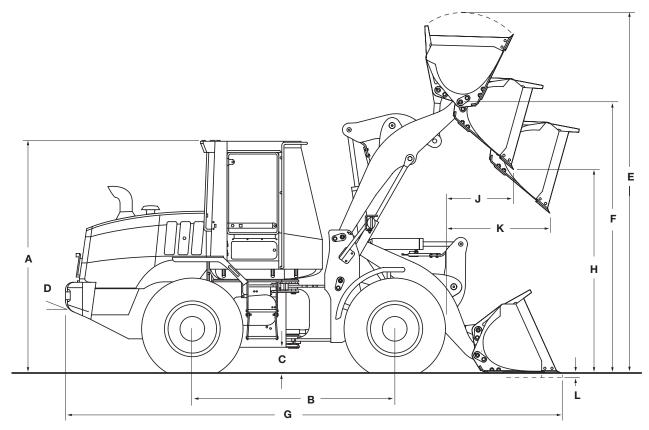
Filtered vent w/ relief on hydraulic reservoir, maintains 3-5 psi on reservoir, 10-micron, retur filter furnishes only clean oil to all components of the system

SERVICE CAPACITIES	
Fuel tank	76 gal (288.0 L)
DEF tank – Diesel Exhaust Usable Total	Fluid: 9.8 gal (37.1 L) 15.6 gal (58.9 L)
Hydraulic system: Reservoir Total	29.0 gal (110.0 L) 53.0 gal (200.0 L)
Transmission: Service w/ filter	36.0 qt (34.1 L)
Front and rear axle: Front axle Rear axle	44.4 qt (42.0 L) 42.3 qt (40.0 L)
Engine oil w/ filter	16.0 qt (15.1 L)
Cooling system	32 qt (30.0 L)

OTHER SPECIFICATIONS

Lift cylinder:		
Bore diameter	6.0 in (152.4 mm)	
Rod diameter	3.5 in (88.9 mm)	
Stroke	33.3 in (845.7 mm)	
Dump cylinder:		
Bore diameter	7.0 in (177.8 mm)	
Rod diameter	4.0 in (101.6 mm)	
Stroke	23.6 in (600 mm)	
Z-Bar loader linkage; Single lift and tilt; Positive hold flo return-to-dig; Automatic he Automatic return-to-travel; transmission disconnect; B indicator on bucket.	at; Automatic ight control; Brake pedal	
Cycle time: Raise w/ rated bucket load	6.3 sec	
Dump w/ rated bucket load1.5 sFloat down3.6 s		
Sound level in Cab (LpA)	69 dB(A)	
Exterior sound level (LwA)	104 dB(A)	

NOTE: Sound level data tested in accordance with ISO6395, 6396, 3744.



Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS	
A. Height to top of ROPS cab	136.4 in (3 464 mm)
Height to drawbar	42.7 in (1 085 mm)
B. Wheelbase	131.5 in (3 340 mm)
C. Ground clearance	17.1 in (435 mm)
D. Angle of departure	29°
Width:	
Overall* without bucket	111.4 in (2 829 mm)
Tread width	87.8 in (2 230 mm)
Turning radius* – outside	236.3 in (6 003 mm)
Turning angle:	
From center	40°
Total angle	80°
Rear axle oscillation – total	24°

NOTE: *Dimensions taken with 23.5-R25 L3 Radial Tires. Additional dimensions on pages 4 through 6.

WEIGHT ADJUSTMENTS

Select Options	Weight Adjustment	Tipping Load Adjustment Straight: Deflected*	Tipping Load Adjustment 40° Turn: Deflected*
23.5-R25 L2 Radial tires	-28 lb (-13 kg)	-102 lb (-46 kg)	-117 lb (-53 kg)
23.5-R25 L3 Bias tires	-504 lb (-229 kg)	-459 lb (-208 kg)	-1,048 lb (-475 kg)

NOTE: Unit equipped with Z-Bar loader arms, 4.75 yd³ (3.6 m³) pin on bucket with bolt-on edge, 23.5-R25 L3 Radial Tires, ROPS cab with heater and air conditioner, heavy counterweight, heavy-duty batteries, front and rear fenders, full fuel and 165 lb (75 kg) operator. Adjust select options from rated weight. *Tipping loads: ISO 14397-1 Deflected Tires.

PERFORMANCE SPECS			
921G Z-Bar*		4.75 yd³ (3.6 m³) Bucket with Bolt-on Edge - Pin On	4.6 yd³ (3.5 m³) Bucket with Teeth - Pin On
Operating weight		45,070 lb (20 443 kg)	44,929 lb (20 379 kg)
E. Operating height – fully raised with spi	llguard	220.1 in (5 589 mm)	220.1 in (5 589 mm)
F. Hinge pin height – fully raised		162.4 in (4 124 mm)	162.4 in (4 124 mm)
G. Overall length – bucket level on ground	d	322.7 in (8 198 mm)	328.6 in (8 347 mm)
Dump angle – fully raised		55°	55°
H. Dump height – fully raised, 45° dump		114.6 in (2 912 mm)	110.9 in (2 816 mm)
J. Bucket reach - fully raised, 45° dump		46.8 in (1 189 mm)	51.2 in (1 302 mm)
K. Bucket reach – 7 ft 0 in (2.13 m) heigh	t, 45° dump	68.9 in (1 750 mm)	71.4 in (1 813 mm)
L. Dig depth		2.9 in (74 mm)	2.9 in (75 mm)
Operating load – ISO Rigid Tires		15,544 lb (7 051 kg)	15,775 lb (7 156 kg)
Operating load – ISO Deflected Tires		14,264 lb (6 470 kg)	14,479 lb (6 567 kg)
Maximum material density - ISO Rigid Tire	S	3,272 lb/yd ³ (1 942 kg/m ³)	3,429 lb/yd³ (2 035 kg/m³)
Maximum material density - ISO Deflected	Tires	3,003 lb/yd ³ (1 782 kg/m ³)	3,148 lb/yd ³ (1 868 kg/m ³)
Tipping load – ISO Rigid Tires:	Straight 40° turn	37,921 lb (17 201 kg) 31,088 lb (14 101 kg)	38,448 lb (17 440 kg) 31,551 lb (14 311 kg)
Tipping load – ISO Deflected Tires:	Straight 40° turn	35,693 lb (16 190 kg) 28,529 lb (12 940 kg)	36,187 lb (16 414 kg) 28,958 lb (13 135 kg)
Lift capacity:	Full height Ground	26,722 lb (12 120 kg) 45,618 lb (20 692 kg)	26,882 lb (12 193 kg) 47,935 lb (21 743 kg)
Breakout force with tilt cylinder		37,688 lb (17 095 kg)	40,265 lb (18 264 kg)
Loader clearance circle with bucket		525.8 in (13 356 mm)	529.1 in (13 440 mm)

921G XR		4.75 yd ³ (3.6 m ³) Bucket with Bolt-on Edge - Pin On	4.6 yd ³ (3.5 m ³) Bucket with Teeth - Pin On
Operating weight		45,651 lb (20 707 kg)	45,510 lb (20 643 kg)
E. Operating height - fully raised with sp	illguard	237.4 in (6 031 mm)	237.4 in (6 031 mm)
F. Hinge pin height – fully raised		179.7 in (4 565 mm)	179.7 in (4 565 mm)
G. Overall length – bucket level on groun	d	341.9 in (8 684 mm)	347.7 in (8 833 mm)
Dump angle – fully raised		49°	49°
H. Dump height – fully raised, 45° dump		132.0 in (3 353 mm)	128.2 in (3 257 mm)
J. Bucket reach - fully raised, 45° dump	·	51.2 in (1 302 mm)	55.7 in (1 414 mm)
K. Bucket reach - 7 ft 0 in (2.13 m) heigh	t, 45° dump	86.3 in (2 191 mm)	89.0 in (2 262 mm)
L. Dig depth		5.5 in (141 mm)	5.6 in (141 mm)
Operating load – ISO Rigid Tires	·	13,119 lb (5 951 kg)	13,310 lb (6 037 kg)
Operating load – ISO Deflected Tires		11,521 lb (5 226 kg)	11,693 lb (5 304 kg)
Maximum material density – ISO Rigid Tire	s	2,762 lb/yd ³ (1 639 kg/m ³)	2,894 lb/yd ³ (1 717 kg/m ³)
Maximum material density - ISO Deflected	Tires	2,426 lb/yd ³ (1 439 kg/m ³)	2,542 lb/yd ³ (1 508 kg/m ³)
Tipping load – ISO Rigid Tires:	Straight 40° turn	30,674 lb (13 914 kg) 26,238 lb (11 901 kg)	31,090 lb (14 102 kg) 26,621 lb (12 075 kg)
Tipping load – ISO Deflected Tires:	Straight 40° turn	28,901 lb (13 109 kg) 23,042 lb (10 452 kg)	29,293 lb (13 287 kg) 23,387 lb (10 608 kg)
Lift capacity:	Full height Ground	24,608 lb (11 162 kg) 36,861 lb (16 720 kg)	24,767 lb (11 234 kg) 37,203 lb (16 875 kg)
Breakout force with tilt cylinder		38,323 lb (17 383 kg)	40,940 lb (18 570 kg)
Loader clearance circle with bucket		545.6 in (13 858 mm)	549.6 in (13 959 mm)

921G		Z-Bar/XR	Z-Bar/XR
Maximum rollback:	Ground	41°/37°	41°/37°
	Carry position	45°/43°	45°/43°
	@ Full height	59°/60°	59°/60°
Maximum grading angle with	bucket – back dragging	61°/63°	62°/65°
SAE bucket capacity - struck		4.08 yd ³ (3.12 m ³)	3.98 yd ³ (3.04 m ³)
Heaped		4.75 yd ³ (3.63 m ³)	4.60 yd ³ (3.52 m ³)
Bucket width - outside		119.3 in (3 030 mm)	119.2 in (3 027 mm)
Bucket weight		3,674 lb (1 666 kg)	3,532 lb (1 602 kg)

PERFORMANCE SPECS					
921G Z-Bar*		4.0 yd³ (3.1 m³) Bucket with Bolt-on Edge - JRB Coupler	3.8 yd³ (2.9 m³) Bucket with Teeth - JRB Coupler	4.0 yd³ (3.1 m³) Bucket with Bolt-on Edge - ACS Coupler	3.8 yd³ (2.9 m³) Bucket with Teeth - ACS Coupler
Operating weight		46,166 lb (20 941 kg)	46,025 lb (20 877 kg)	46,220 lb (20 965 kg)	46,078 lb (20 901 kg)
E. Operating height – fully raised with spil	llguard	222.1 in (5 641 mm)	222.1 in (5 641 mm)	219.0 in (5 562 mm)	219.0 in (5 563 mm)
F. Hinge pin height – fully raised		162.3 in (4 123 mm)	162.3 in (4 123 mm)	162.3 in (4 122 mm)	162.3 in (4 123 mm)
G. Overall length – bucket level on ground	d	328.2 in (8 337 mm)	334.1 in (8 486 mm)	324.0 in (8 230 mm)	329.9 in (8 379 mm)
Dump angle – fully raised		55°	55°	55°	55°
H. Dump height – fully raised, 45° dump		111.1 in (2 821 mm)	107.3 in (2 725 mm)	113.8 in (2 890 mm)	110.0 in (2 794 mm)
J. Bucket reach - fully raised, 45° dump		51.0 in (1 295 mm)	55.4 in (1 408 mm)	47.8 in (1 213 mm)	52.2 in (1 326 mm)
K. Bucket reach - 7 ft 0 in (2.13 m) height	t, 45° dump	71.3 in (1 810 mm)	73.6 in (1 869 mm)	69.4 in (1 764 mm)	71.9 in (1 826 mm)
L. Dig depth		2.9 in (75 mm)	3.0 in (76 mm)	2.9 in (75 mm)	3.0 in (76 mm)
Operating load – ISO Rigid Tires		14,056 lb (6 376 kg)	14,268 lb (6 472 kg)	14,458 lb (6 558 kg)	14,679 lb (6 658 kg)
Operating load – ISO Deflected Tires		12,882 lb (5 843 kg)	13,079 lb (5 933 kg)	13,249 lb (6 010 kg)	13,454 lb (6 103 kg)
Maximum material density - ISO Rigid Tire	S	3,514 lb/yd ³ (2 085 kg/m ³)	3,755 lb/yd3 (2 228 kg/m3)	3,615 lb/yd3 (2 145 kg/m3)	3,863 lb/yd ³ (2 292 kg/m ³)
Maximum material density - ISO Deflected	Tires	3,220 lb/yd3 (1 911 kg/m3)	3,442 lb/yd ³ (2 042 kg/m ³)	3,312 lb/yd ³ (1 965 kg/m ³)	3,541 lb/yd ³ (2 101 kg/m ³)
Tipping load – ISO Rigid Tires:	Straight 40° turn	34,496 lb (15 647 kg) 28,112 lb (12 751 kg)	34,979 lb (15 866 kg) 28,537 lb (12 944 kg)	35,472 lb (16 090 kg) 28,916 lb (13 116 kg)	35,976 lb (16 318 kg) 29,358 lb (13 317 kg)
Tipping load – ISO Deflected Tires:	Straight 40° turn	32,471 lb (14 728 kg) 25,763 lb (11 686 kg)	32,926 lb (14 935 kg) 26,158 lb (11 865 kg)	33,380 lb (15 141 kg) 26,498 lb (12 019 kg)	33,854 lb (15 356 kg) 26,908 lb (12 205 kg)
Lift capacity:	Full height Ground	25,513 lb (11 573 kg) 33,475 lb (15 184 kg)	25,673 lb (11 645 kg) 34,900 lb (15 830 kg)	25,510 lb (11 571 kg) 38,169 lb (17 313 kg)	25,864 lb (11 732 kg) 48,195 lb (21 861 kg)
Breakout force with tilt cylinder		33,854 lb (15 356 kg)	35,974 lb (16 317 kg)	36,514 lb (16 562 kg)	38,959 lb (17 671 kg)
Loader clearance circle with bucket		529.0 in (13 437 mm)	532.4 in (13 523 mm)	526.5 in (13 374 mm)	529.9 in (13 459 mm)

921G XR		4.0 yd ³ (3.1 m ³) Bucket with Bolt-on Edge - JRB Coupler	3.8 yd ³ (2.9 m ³) Bucket with Teeth - JRB Coupler	4.0 yd ³ (3.1 m ³) Bucket with Bolt-on Edge - ACS Coupler	3.8 yd ³ (2.9 m ³) Bucket with Teeth - ACS Coupler
Operating weight		46,748 lb (21 204 kg)	46,606 lb (21 140 kg)	46,801 lb (21 228 kg)	46,659 lb (21 164 kg)
E. Operating height – fully raised with s	spillguard	239.5 in (6 082 mm)	239.5 in (6 082 mm)	236.4 in (6 004 mm)	236.4 in (6 004 mm)
F. Hinge pin height – fully raised		179.7 in (4 564 mm)			
G. Overall length – bucket level on grou	und	347.4 in (8 823 mm)	353.2 in (8 972 mm)	343.2 in (8 716 mm)	349.0 in (8 865 mm)
Dump angle – fully raised		49°	49°	49°	49°
H. Dump height – fully raised, 45° dum	р	128.4 in (3 263 mm)	124.7 in (3 167 mm)	131.2 in (3 331 mm)	127.4 in (3 235 mm)
J. Bucket reach – fully raised, 45° dur	ιp	55.4 in (1 408 mm)	59.9 in (1 521 mm)	52.2 in (1 326 mm)	56.6 in (1 439 mm)
K. Bucket reach – 7 ft 0 in (2.13 m) hei	ght, 45° dump	88.9 in (2 258 mm)	91.5 in (2 325 mm)	86.9 in (2 206 mm)	89.6 in (2 276 mm)
L. Dig depth		5.6 in (141 mm)	5.6 in (142 mm)	5.6 in (141 mm)	5.6 in (142 mm)
Operating load – ISO Rigid Tires		11,886 lb (5 392 kg)	12,064 lb (5 472 kg)	12,177 lb (5 523 kg)	11,685 lb (5 300 kg)
Operating load – ISO Deflected Tires		10,395 lb (4 715 kg)	10,557 lb (4 788 kg)	10,650 lb (4 831 kg)	10,816 lb (4 906 kg)
Maximum material density – ISO Rigid T	ires	2,972 lb/yd3 (1 763 kg/m3)	3,175 lb/yd3 (1 884 kg/m3)	3,044 lb/yd ³ (1 806 kg/m ³)	3,075 lb/yd ³ (1 825 kg/m ³)
Maximum material density – ISO Deflect	ed Tires	2,599 lb/yd ³ (1 542 kg/m ³)	2,778 lb/yd ³ (1 648 kg/m ³)	2,662 lb/yd ³ (1 580 kg/m ³)	2,846 lb/yd ³ (1 689 kg/m ³)
Tipping load – ISO Rigid Tires:	Straight 40° turn	27,963 lb (12 684 kg) 23,773 lb (10 783 kg)	28,350 lb (12 860 kg) 24,128 lb (10 944 kg)	28,646 lb (12 993 kg) 24,353 lb (11 046 kg)	28,778 lb (13 053 kg) 23,371 lb (10 601 kg)
Tipping load – ISO Deflected Tires:	Straight 40° turn	26,322 lb (11 940 kg) 20,790 lb (9 430 kg)	26,689 lb (12 106 kg) 21,113 lb (9 577 kg)	26,960 lb (12 229 kg) 21,299 lb (9 661 kg)	27,338 lb (12 400 kg) 21,631 lb (9 812 kg)
Lift capacity:	Full height Ground	23,413 lb (10 620 kg) 34,420 lb (15 613 kg)	23,572 lb (10 692 kg) 34,752 lb (15 763 kg)	23,404 lb (10 616 kg) 35,045 lb (15 896 kg)	23,741 lb (10 769 kg) 36,562 lb (16 584 kg)
Breakout force with tilt cylinder		34,432 lb (15 618 kg)	36,585 lb (16 595 kg)	37,135 lb (16 844 kg)	39,618 lb (17 970 kg)
Loader clearance circle with bucket		549.4 in (13 955 mm)	553.5 in (14 059 mm)	546.4 in (13 880 mm)	550.5 in (13 982 mm)
921G		Z-Bar/XR	Z-Bar/XR	Z-Bar/XR	Z-Bar/XR
Maximum rollback:	Ground Carry position @ Full height	41°/37° 45°/43° 59°/60°	41°/37° 45°/43° 59°/60°	41°/37° 45°/43° 59°/60°	41°/37° 45°/43° 59°/60°
Maximum grading angle with bucket	– back dragging	62°/65°	64°/67°	61°/64°	63°/65°
SAE bucket capacity – struck Heaped		3.41 yd ³ (2.61 m ³) 4.00 yd ³ (3.06 m ³)	3.25 yd ³ (2.48 m ³) 3.80 yd ³ (2.91 m ³)	3.41 yd ³ (2.61 m ³) 4.00 yd ³ (3.06 m ³)	3.25 yd ³ (2.48 m ³) 3.80 yd ³ (2.91 m ³)
Bucket width - outside		119.3 in (3 030 mm)	119.2 in (3 027 mm)	119.3 in (3 030 mm)	119.2 in (3 027 mm)
Bucket weight		4,770 lb (2 164 kg)	4,629 lb (2 100 kg)	4,824 lb (2 188 kg)	4,682 lb (2 124 kg)

NOTE: *2-Bar performance data shown with full counterweight. Performance data unit equipped with 23.5-R25 L3 Radial tires, ROPS cab with heater and air conditioner, full counterweight, standard batteries, front and rear fenders, full fuel and 165 lb (75 kg) operator. Specifications per SAE J732, J1234, J695, J742, and J818.

STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

CASE/FPT F4HFE613R **Tier 4 Final Certified** Selective Catalytic Reduction (SCR) with **Diesel Oxidation Catalyst** Selectable work modes: Maximum Mode Smart Mode Turbocharger Charge air cooling Automatic belt tensioner Integral engine oil cooling Fuel filter with water trap Dual-element dry-type air cleaner Hydraulic-driven cooling fan Air-cooled radiator Mid-mounted cooling module with hydraulically driven auto-reversing fan Engine block heater Sound suppression kit Ejector type air precleaner Common rail electronic fuel injection

LOADER

See page 2 – Operating weight, Other specifications

DRIVETRAIN

4-wheel drive 4F/3R Selectable autoshift/manual shift transmission Electronic Control Module - programmable, computer controlled proportional shifting with programmable gear selection Onboard diagnostics Single lever electronic shift control F/N/R switch in loader control handle Downshift button Torque converter Heavy-duty axles: With locking front differential and open/conventional rear differential Outboard planetary axles Transmission oil cooler Brake pedal transmission disconnect - declutch Hydraulic wet disc brakes Spring-applied hydraulic release parking brake Limp-Home Mode Greasable rear axle trunnion 3-piece rims

HYDRAULICS

Adjustable Electro-hydraulic - EH joystick loader control and 3 configurable buttons Adjustable EH settings: Smooth Moderate Aggressive Integrated Payload System Auxiliary Hydraulics Ride Control™ Locking hydraulics for coupler EH Parallel Lift Low-effort steering Hydraulic driven cooling fan Diagnostic quick couplers Split flange hydraulic connections -1 in or greater Hydraulic oil cooler

ELECTRICAL

Alternator and voltage regulator Battery isolator/electrical disconnect 120 amp alternator (2) 700 CCA 12-volt batteries Electric starter Lights: Integrated 4-corner strobe 2 Front and 2 rear halogen flood lights 2 Front driving headlights - high/low beam with integrated turn signals 2 LED stop/tail lights with integrated turn signals Key start/stop switch Backup alarm Centrally located fuse box with all electrical circuits protected Remote jump start posts

OTHER

Electric hood lift Front and rear fenders, partial coverage External rear view mirrors Heavy counterweight Drawbar hitch Articulation locking bar Lift arm locking bar Lift and tie-down points - front/rear Rear frame side covers License plate brackets; front bracket and lit rear bracket Rubber steering stops Standard fenders with Left hand and Right hand steps Grouped remote-mounted ecology drains: Engine oil Engine coolant Hydraulic oil

TELEMATICS

CASE SiteWatch™ Telematics – includes hardware and a 3-yr Advanced data subscription SiteConnect Module provides remote diagnostics capability

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Leather trimmed heated air seat with active suspension In cab powered cooler box In cab accessory mount Rear view camera External heated rear view mirrors Front LED driving/headlights LED front and rear work lights - 4 front, 2 rear

DRIVETRAIN

5F/3R Autoshift/manual shift transmission, lockup torque converter, PowerInch de-clutch

- Cold weather package:
- Heavy-duty (2) 950 CCA 12V batteries Fuel heater
- Hydraulic oil cooler bypass
- Low temperature hydraulic oil
- Fast-warm hydraulic valve

HYDRAULICS

Secondary steering

Tire Pressure Monitoring System

- 2-function EH loader control with one auxiliary function
- 4-function EH loader control with two proportional auxiliary controls
- 2 Single axis EH levers and one auxiliary function
- Joystick steering with or without secondary steering

IMPORTANT: CASE Construction Equipment Inc. reserves the right

to change these specifications without notice and without incurring

any obligation relating to such change. Availability of some models

and equipment builds vary according to the country in which the

equipment is used. The illustrations and text may include optional

LOADER

XR extended reach version Attachment auxiliary hydraulics Coupler systems – JRB or ACS compatible Buckets - see pages 4 through 5

TIRES

23.5 x 25 L2 bias - dirt/traction 23.5 x 25 L3 bias - rock 23.5-R25 L2 radial - dirt/traction 23.5-R25 L3 radial - rock 23.5-R25 radial Michelin SnoPlus Axle oscillation stops

OTHER

12.4 mph (20 kph) maximum speed control Special paint Skid plate and transmission

Wide full coverage fenders with right and left hand steps

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CASE Construction Equipment is biodieselfriendly. NOTE: All engines meet current EPA emissions regulations. All specifications are stated in accordance with SAE Standards or



Recommended Practices, where applicable. ▲ SAFETY™ Always read the Operator's Manual before operating any equipment. Inspect equipment before using it, and be sure it is operating properly. Follow the product safety signs and

use any safety features provided.

7 of 7

921G