¢ase

# Loader/Backhoe



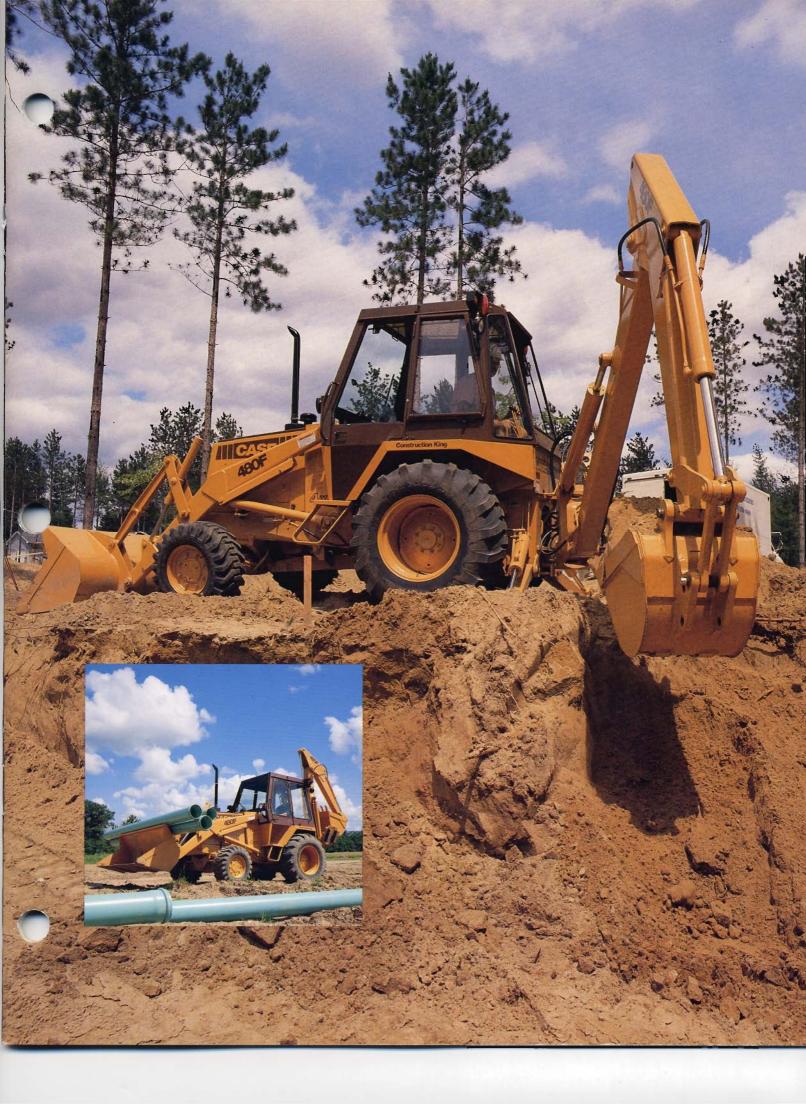
Since Case introduced the first loader/backhoe in 1957, we've been committed to designing and developing the best loader/backhoe in the industry. As a result, today's 480F loader/backhoe is the perfect balance of power, hydraulics, geometry and overall performance whether you need maneuverability in tight quarters or push power for a tough loader job.

The Case 480F is available as a loader/tractor with optional three-point hitch or a productive loader/backhoe. It has the built-in versatility of being able to remove the backhoe and install the three-point hitch. This is one of the finest loader/backhoes on the market and will prove its worth the first time you take it to a job site. When only the best will do, turn to the 480F loader/backhoe from Case.

When it comes to backing up product, you can count on Case. That's because we build quality and performance into everything we make. It's our philosophy, our way of doing business.

And the same holds true for product support at any of the hundreds of Case dealerships across the country. Case has one of the best dealer support services in the industry. You're assured of fast, reliable service with genuine Case replacement parts for less downtime and increased productivity. That's our commitment to you.







Designed specifically for heavy equipment applications, the Case 4-390 diesel engine has been proven to be reliable and efficient through years of the toughest on-the-job experience.

- Integral design of the oil and coolant pumps incorporates components into the engine block. Heat buildup and wear are reduced because of fewer moving parts.
   Fewer parts to replace means low operating cost and quick maintenance.
- State-of-the-art one-piece cast-iron parent metal bore block eliminates cavitation erosion and coolant leaks in the cylinder bore for increased ring and piston life.
- Integral oil pump and under-piston oil nozzles provide positive cylinder wall lubrication. Deep sump provides oil lubrication when operating on slopes up to 45° in all directions.
- Case backs the performance and durability of this outstanding engine with one of the best warranties in the business.

Model	Case 4-390
Cylinders	4
	4.02 x 4.72 (102 x 120 mm)
Displacement-in <sup>3</sup>	240 (3.92 L)
Horsepower (natu	
Gross	69 (51.4 kW) @ 2200 rpm
SAE Net	63 (46.9 kW) @ 2200 rpm
Maximum torque	ft-lb
Gross	186 (252 Nm) @ 1200 rpm
Net	181 (245 Nm) @ 1200 rpm
*Gross engine horsepor	wer or torque at flywheel per SAE J1349.





The 480F loader/backhoe has been designed with operator comfort and control in mind, from the excellent visibility to the easy-touch controls.

- Easy-to-operate, durable seat lifts up to 8" (203 mm) and swivels for operator visibility and easy operation.
- The clutch disconnect button, located on the floor below the brake pedals, allows the operator to shift gears with ease for fast tractor response and increased productivity.
- Power shuttle lever is mounted on the steering column for hands-on forward and reverse operation.
- Low lever effort reduces operator fatigue and enhances metering for precision backhoe and loader performance.
- Gauges and warning lights: Converter oil temperature, engine coolant temperature, fuel, tachometer/hourmeter, voltmeter, engine oil pressure, hydraulic system filter, alternator, air cleaner.
- A standard three-lever control pattern for the boom, dipperstick and bucket includes a foot swing.
- The swing and three backhoe functions can also be combined in an optional two-lever wobblestick hand control pattern.



# - DRIVELINE

Whether you're roading or on the job, the 480F loader/backhoe offers smooth, high performance operation for shifting on-the-go and fast, smooth direction changes.

- Forward/reverse shuttle transmission with hydraulically actuated clutches and clutch disconnect button allows quick response to changing ground or road conditions.
- Single stage torque converter with 2.78-to-1 stall ratio reduces shock loads placed on powertrain components by automatically adjusting torque to handle heavy workload conditions at peak engine efficiency.
- The transaxle incorporates heavy-duty bull gear drives for reduced gear loading in severe loader applications.
- Hydraulically actuated, dry double disc brakes can be operated individually for pivot turns, or simultaneously for normal braking.
- A hand-operated, overcenter, cable-actuated caliper disc parking brake operates independently from the rear wheel service brakes.
- Continuous flow oil cooling to the torque converter keeps the torque converter and shuttle oil from overheating.
- Componentized powertrain makes servicing quick and easy for less downtime.
   Each component can be removed separately without disturbing the remaining parts.

#### TIRE SIZE

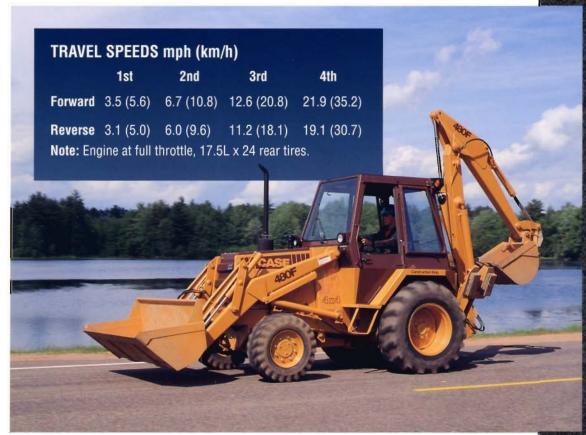
Rear..... 17.5L x 24

Front ...... 11L x 16 2WD 12L x 16.5 4WD

Front wheel
 mechanical drive is
 easily engaged by a lever located next to the
 operator's seat. The heavy-duty front axle
 provides added tractive effort for loader push and
 rough terrain capability.

- The optional 4WD increases push power and maneuverability in any application.
- An optional 25 horsepower hydraulic power takeoff with 6 splines, tachometer and 540 rpm is available for the loader/tractor.







The performance of the 480F backhoe is one of the best in the industry for maximum productivity with minimum operator fatigue.

 With digging depth capability down to 14' (4.27 m), the Case 480F backhoe fits many diverse applications.

 Case buckets are designed to give you a full range of working positions for productivity in straight wall trenching, spoil retention when loading trucks, and breakout force.

 Optional stabilizer pads include a flat cemetary pad with heavy-duty rubber or a combination flip-over.

 Open-center design of the hydraulics provides precision control and allows the operator to "feel" with the backhoe.

· Boom, dipperstick and bucket use a single cylinder for excellent visibility to the trench.

 An 8'10" (2.70 m) wide stabilizer operating stance and front-end loader rollover bucket capability securely stabilize the machine during backhoe digging operations.

 Over-center backhoe transport position distributes the weight of the hoe toward the front of the tractor for overall stability. increased bucket clearance. and reduction of overall length for moving around restricted iob sites.

# **BACKHOE BUCKET SIZES AND WEIGHTS**

12" (305 mm) Trenching 18" (457 mm) Trenching 24" (610 mm) Trenching 36" (914 mm) Bellhole

12" (305 mm) Heavy-duty trenching 16" (406 mm) Heavy-duty trenching 18' (457 mm) Heavy-duty trenching 24 (610 mm) Heavy-duty trenching

Weight 205 lb (93 kg) 238 lb (108 kg) 270 lb (122 kg) 269 lb (122 kg) 316 lb (143 kg) 352 lb (160 kg)

322 lb (146 kg) 380 lb (172 kg)

**SAE Heaped Capacity** 2.08 ft<sup>3</sup> (.06 m<sup>3</sup>) 3.90 ft<sup>3</sup> (.11 m<sup>3</sup>)

6.40 ft<sup>3</sup> (.17 m<sup>3</sup>) 2.00 ft3 (.06 m3) 2.90 ft<sup>3</sup> (.08 m<sup>3</sup>) 3.60 ft<sup>3</sup> (.10 m<sup>3</sup>) 4.30 ft<sup>3</sup> (.12 m<sup>3</sup>)

6.21 ft<sup>3</sup> (.18 m<sup>3</sup>)



Case has spent years perfecting the open-center hydraulic system through generations of machine design. The result is a smooth, fast response to control movement.

- Cast-iron 23.9 gpm (90.5 L/min) gear pump provides positive flow to steering and equipment circuits.
- Optional three-point hitch uses a five-spool valve to control lift, pitch, tilt and two auxiliary functions. The four positions of the lift spool are neutral, raise, power down and float with detent. In the float position only the implement provides the down pressure.
- All boom, dipperstick and bucket cylinders are easily accessible for inspection and maintenance.

Hydraulic pump	. Front-mounted, positive
	displacement, gear type
Pump capacities	23.9 gpm @ 2200 rpm
	@ 2000 psi
(90.5 L/min @ 1	2200 rpm @ 13 790 kPa)

Filtration: 10-micron, full flow replaceable cartridge on return line. Condition indicator light for filter.

Main relief pressure ....... 2450 psi (17 513 kPa) Loader control valve: Two or three-spool sectional valve with single lever control for tilt and lift.

**Backhoe control valve:** Four-spool sectional valve. Foot or optional hand swing, regeneration and hydraulic cushioned swing stops. Mono-cast, two-spool stabilizer valve with pilot checks.

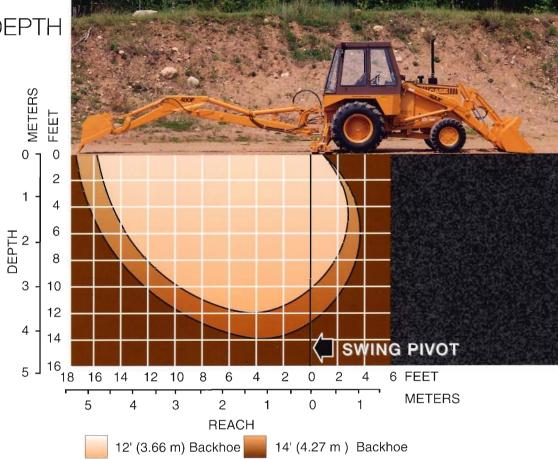
### **CYLINDERS**

All cylinders are designed and manufactured by Case, one of the largest producers of hydraulic cylinders in North America.

Cylinders	Diameter	Stroke	Rod
Loader	<b>学业生实验</b>		
Lift (2)	3.0" (76 mm)	32" (813 mm)	1.75" (44 mm)
Dump (2)	2.5" (64 mm)	20" (508 mm)	1.50" (38 mm)
Backhoe			
Stabilizers (2)	3.5" (89 mm)	16" (416 mm)	1.75" (44 mm)
Swing (2)	3.5" (89 mm)	11" (279 mm)	1.50" (38 mm)
Boom (1)	4.0" (102 mm)	38" (968 mm)	
Dipperstick (1) 12'	3.5" (89 mm)	33" (841 mm)	2.0" (51 mm)
14'	3.75" (95 mm)	33" (841 mm)	2.0" (51 mm)
Bucket (1)	3.25" (83 mm)	26" (668 mm)	2.0" (51 mm)
Steering (2)	1.5" (38 mm)	6.4" (165 mm)	
3-Point Hitch			
Lift (1)	3.0" (76 mm)	8.4" (213 mm)	1.5" (38 mm)
Tilt (1)	2.5" (64 mm)	6.3" (160 mm)	1.25" (32 mm)
Pitch (1)	2.5" (64 mm)	7.0" (178 mm)	1.25" (32 mm)
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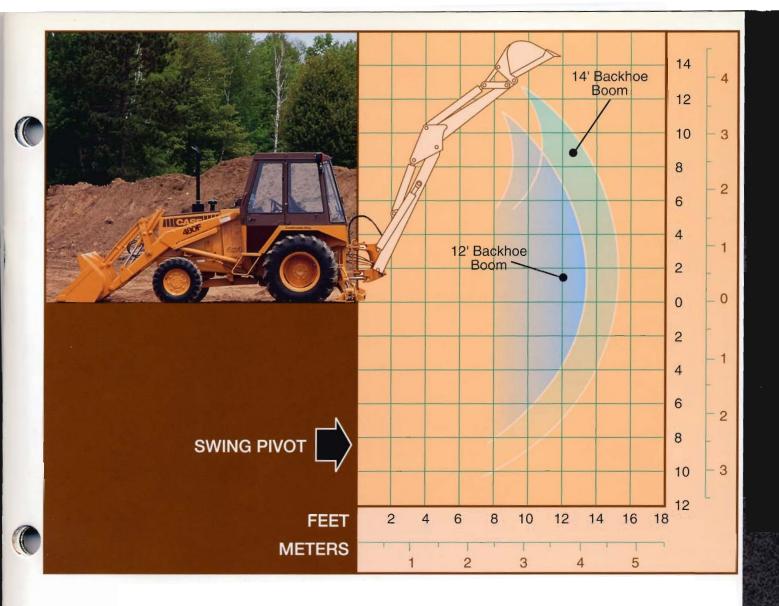


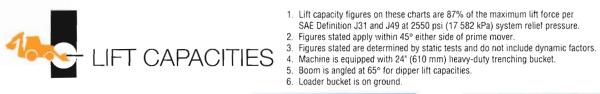






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	12' Backhoe	14' Backhoe
Digging depth		
SAE, 24" (610 mm) flat bottom	11'11" (3.63 m)	13'10" (4.22 m)
SAE, maximum		
SAE, 8' (2.44 m) flat bottom		
Overall reach from:		
Rear axle centerline	18'9" (5.73 m)	20'9" (6.32 m)
Swing pivot	15'9" (4.79 m)	17'8" (5.39 m)
Loading height		
Loading reach		
Swing arc		
Bucket rotation		
#1 position	142°	142°
#2 position		
Stabilizer spread		
Operating position	8'10" (2.70 m)	8'10" (2.70 m)
Transport position		
Digging force, bucket cylinder,		
SAE, 24" (610 mm)		
Universal bucket w/links	. 8,116 lbf (36 102 N)	8,116 lbf (36 102 N)
Digging force		
Dipper cylinder, SAE	. 4,816 lbf (21 423 N)	5,288 lbf (23 520 N)
Leveling angle		
(maximum slope that backhoe		
will make vertical cut)	10°	10°
*		





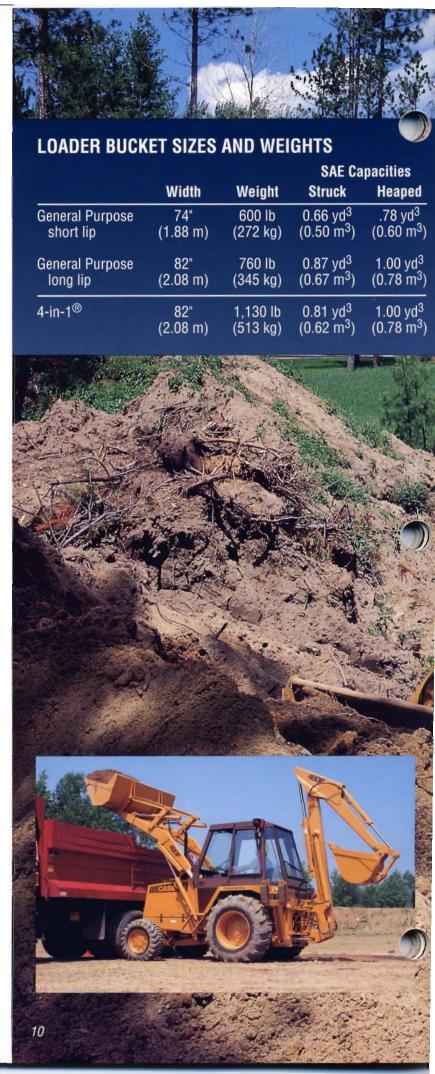
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BUUM LIFI			
Height Above &		V/0- N	
Below Ground Level	12' Backhoe	14' Backhoe	
+12' (+3.66 m)	1,757 lb (797 kg)	1,444 lb (655 kg)	
+10' (+3.05 m)	2,053 lb (931 kg)	1,583 lb (718 kg)	
+8' (+2.44 m)	2,123 lb (963 kg)	1,601 lb (726 kg)	
+4' (+1.22 m)	2,088 lb (947 kg)	1,566 lb (710 kg)	
Ground Level			
-2' (60 m)	1,931 lb (876 kg)	1,496 lb (679 kg)	
-4' (-1.22 m)	1,844 lb (836 kg)	1,462 lb (663 kg)	
-8' (-2.44 m)	1,844 lb (836 kg)	1,444 lb (655 kg)	
-10' (-3.05 m)		1,549 lb (703 kg)	
DIPPER LIFT			
+12' (+3.66 m)		2,410 lb (1093 kg)	
+10' (+3.05 m)	3,186 lb (1445 kg)	2,245 lb (1018 kg)	
+ 8' (+2.44 m)	3,302 lb (1498 kg)	2,410 lb (1093 kg)	
+ 6' (+1.83 m)	3,534 lb (1603 kg)	2,775 lb (1259 kg)	
,			



More and more, you need a front-end loader designed to give you the best in performance and durability. Nobody offers you more in a loader than Case.

- Single-lever lift and tilt control with positive hold "float" and "return-to-dig" positions move with a minimum of lever effort.
- "Return-to-dig" feature and forward/reverse shuttle shift shortens overall cycle time for maximum productivity in loader applications. Loader speed is also matched to ground speed for fast work cycles.
- Dual in-line dump cylinders and power reverse linkage provide superior breakout force and fast dump time.
- Loader arms and dual dump links support the bucket with four-point mounting to resist twisting forces when corner loading. They also allow materials such as pipe or plywood to be carried across the dump links.
- Lift capacity is rated at 4,572 lb (2074 kg) at full height for the 2WD with 82" (2.08 m) bucket, and 4,834 lb (2193 kg) for the 4WD with the same size bucket.
- Maximum dump height and reach makes unloading into trucks easy. A heavy-duty all-steel front grille minimizes the chance for front-end damage when approaching trucks to dump.
- Float positions on the control valve allow the loader to follow the ground contour in cleanup applications.
- Automatic self-leveling of the bucket throughout the hoist cycle reduces spillback and maintains control of the load.
- Clutch cutout button on the loader control lever disengages the transmission to give maximum engine horsepower to the loader hydraulics for fast cycle times. Releasing the clutch cutout button returns power to the drivetrain.







w/o filter...... 10.6 qt (10.0 L)

w/o heater...... 18.0 qt (17.0 L)

Power Shuttle 8.0 qt (7.6 L)
Planetaries (each - 4WD) 1.5 qt (1.4 L)
Differential (4WD) 7.0 qt (6.6 L)

Cooling System

# SERVICEABILITY

Serviceability is an important consideration when buying a loader/backhoe, and the Case 480F loader/backhoe makes servicing easy.

- Easy-opening removable side panels allow quick access to the engine for service and maintenance on both sides of the unit.
- Grouped service points and groundline servicing minimize downtime while making day-to-day maintenance less time consuming.
- Support strut for maintenance and safety on the loader arm is standard.
- A wide filler opening and dipstick oil check facilitate daily maintenance.
- Outboard planetaries on the 4WD steering axle make servicing convenient.
- Automatic belt tensioner eliminates service belt adjustments for more productivity and less downtime.



## STEERING

Hydrostatic power steering utilizes on-demand priority flow up to 3.0 gpm (11.4 L/min) from the hydraulic 23.9 gpm (90.5 L/min) pump.

- 2100 psi (14 469 kPa) operating pressure.
- Two (2) double-acting steering cylinders with a stop-to-stop turning ratio of 2.75 turns.
- Heat-treated steering cylinder rods for durability.

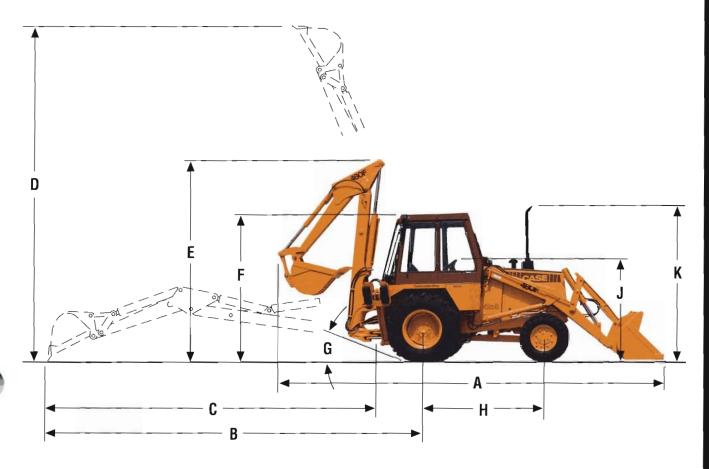
#### **Loader Clearance Circle:**

2WD w/17.5L rear tires			
w/o brakes	32'0"	(9.75)	m)
w/brakes	29'9"	(9.07)	m)
4WD w/17.5L rear tires, w/axle	disen	gaged	
w/o brakes4	10'8" (	12.39	m)
w/brakes	32'9"	(9.98)	m)

#### Front Axle Oscillation:

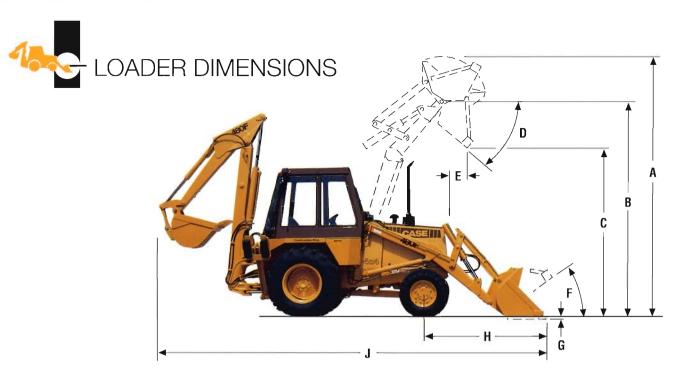
2WD	27° total (13.5° each side)
4WD	24° total (12° each side)





		2WD	4WD
Α.	Overall length - transport	21'4" (6.48 m)	21'4" (6.48 m)
В.	Overall reach from rear axle centerline	21'8" (6.60 m)	22 °0" (6.71 m)
C.	Overall reach from swing pivot	18'0" (5.49 m)	18'4" (5.59 m)
D.	Overall height, maximum		
E.	Transport height	10'10" (3.29 m)	11'3" (3.42 m)
	Overall width — transport	81" (2.06 m)	81" (2.06 m)
F.	Height to top of canopy		8'6" (2.58 m)
	Height to top of cab		
G.	Angle of departure	21°	21°
Н.	Wheelbase	80" (2.03 m)	80.4" (2.04 m)
J.	Height to top of steering wheel		
K.	Height to top of exhaust stack		8'9" (2.72 m)
	Ground clearance at –	, ,	,
	Front axle	12.9" (328 mm)	12.9" (328 mm)
	Rear axle		
	Front wheel tread		
	Rear wheel tread		

Note: Specifications taken with standard equipment, 11L x 16 front tires, 17.5L x 24 rear tires, ROPS, 12' (3.66 m) backhoe with 24" (610 mm) heavy-duty bucket, loader with 82" (2.08 m) general purpose bucket and 175 lb (79 kg) operator.



		Shor	t Lip	Long	Lip	4-in-	1®
		2WD	4WD	2WD	4WD	2WD	4WD
A.	Overall operating height	13'4" (4.06 m)	13'6" (4.12 m)	13'4" (4.06 m)	13'6" (4.12 m)	13'4" (4.06 m)	13'6" (4.12 m)
	Height to top of ROPS	8'0" (2.44 m)	8'1" (2.47 m)	8'0" (2.44 m)	8'1" (2.47 m)	8'0" (2.44 m)	8'1" (2.47 m)
	Height to top of exhaust pipe	8'10" (2.69 m)	8'11" (2.72 m)	8'10" (2.69 m)	8'11" (2.72 m)	8'10" (2.69 m)	8'11" (2.72 m)
	Height to top of steering wheel.	5'9" (1.75 m)	5'10" (1.77 m)	5'9" (1.75 m)	5'10" (1.77 m)	5'9" (1.75 m)	5'10" (1.77 m)
В.	Height to bucket hinge pin	10'10" (3.30 m)	10'11" (3.33 m)	10'10" (3.30 m)	10'11" (3.33 m)	10'10" (3.30 m)	10'11" (3.33 m
C.	Dump clearance @ full height, 4	5° dump –					
	Bucket						
D.	Dump angle @ full height	45°	45°	45°	45°	52°	52°
Ε.	Dump reach @ full height, 45° d	ump –					
	Bucket						
F.	Bucket rollback @ groundline	36°	36°	36°	36°	42°	42°
G.	Digging depth below grade –						
	Bucket flat	4.0" (102 mm)	3" (76 mm)	4" (102 mm)	3" (76 mm)	5" (127 mm)	4" (102 mm)
Н.	Reach from front axle centerline	1					
	bucket on ground	69.8" (1.77 m)	69.8" (1.77 m)	75.5" (1.92 m)	75.5" (1.92 m)	73.8" (1.87 m)	73.8" (1.87 m)
J.	Overall length	21'11" (6.38 m)	21'11" (6.38 m)	21'3" (6.48 m)	21'3" (6.48 m)	21'4" (6.50 m)	21'4" (6.50 m)
	Overall width	81" (2.06 m)	81" (2.06 m)	81" (2.06 m)	81" (2.06 m)	81" (2.06 m)	81" (2.06 m)
Bre	akout force - combined	8,330 lbf (36 920 N) 8	,330 lbf (36 920 N)	. 7,565 lbf (33 362 N) 7,	565 lbf (33 362 N) 7,	325 lbf (32 472 N) 7,3	325 lbf (32 472 N)
Ma	ximum grading angle	112°	112°	112°	112°	110°	110°
	sing time to full height						
	cket dumping time						
	vering time, power down						
	vering time, return-to-dig						
Lift	capacity to full height	4.572 lb (2074 kg)	4.834 lb (2193 kg)	4.572 lb (2074 kg) 4	l.834 lb (2193 kg) 3	3.780 lb (1715 ka) 3.	.990 lb (1810 ka)



# OPERATING WEIGHT

Add:	
4WD	454 lb (206 kg)
ROPS	305 lb (-138 kg)
Front counterweight	665 lb (302 kg)
Loader tractor	8,869 lb (4022 kg)
Cab	735 lb (333 kg)
ROPS	305 lb (138 kg)
Rear counterweight	1,496 lb (679 kg)
Dual rear counterweight	2,978 lb (1351 kg)
Three-point hitch w/ 4-spool valve	631 lb (286 kg)

# 480F LOADER/BACKHOE EQUIPMENT DATA

### Standard Equipment

Air cleaner: dry type Antifreeze to -34° F Backup alarm Fenders: rear wheel Full instrumentation Hand and foot throttles Horn Hydraulically actuated brakes Hydrostatic steering Instrument panel cover w/padlock Lights: 2 front, 1 rear flood/tail 1 rear tail/stop Lockable neutral start switch Retractable seat belt (2") ROPS canopy Seat Slow-moving vehicle emblem Toolbox

Torque converter drive and power shuttle 4F/4R transmission 65 amp alternator

BACKHOE 12' (3.66 m) or 14' (4.27 m) backhoe Stabilizer pads Foot swing control

LOADER
Single-lever control w/bucket position indicator
Self-leveling
Return-to-dig

HITCH Category II Three-point modular hitch w/4-spool valve

### Optional Equipment

		Add-on Weight		Add-on Weight
	Auxiliary hydraulics	ridd oir Wolgin	Hydrostatic power takeoff	126 lb (57.3 kg)
1	Loader	10 lb (13.6 kg)	Instrument panel cover w/padlock	120 lb (01:0 kg)
	Standard backhoe	53 lb (24.0 kg)	Lights	26 lb (11.8 kg)
-	Buckets	00 lb (24.0 kg)	Muffler (spark-arresting)	2 lb (.9 kg)
	Loader		Noise suppression package	2 lb (.3 kg)
	74" (1.88 m) short lip		Basic	
	(.75 yd <sup>3</sup> )	600 lb (272 2 kg)		
		600 lb (272.2 kg)	Canopy	10 lb (5 5 kg)
	82" (2.08 m) long lip	700 lb (244 7 kg)	Seat (deluxe)	12 lb (5.5 kg)
	$(1.0 \text{ yd}^3)$	760 lb (344.7 kg)	Seat belt (3")	2 lb (.9 kg)
	82" (2.08 m) 4-in-1	4 400 !! (540 01 )	Slow-moving vehicle emblem	
	(includes hydraulics)	1,130 lb (512.6 kg)	Special paint	
	Backhoe: See backhoe		Stabilizer pads:	
	section for listing		Flat cemetery w/heavy-duty ru	bber
	Cold start aid (ether)	10 lb (4.5 kg)	Combination, flip-over	
	Counterweight	400 lb (180 kg)	4WD	
	Floor mat	10 lb (4.5 kg)		
	Heater/defroster	27 lb (12.3 kg)		
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The 480F loader/backhoe is an ideal carrier for a wide range of attachments. Meet today's market demand with the versatility and productivity of the Case 480F loader/backhoe using these allied supplied attachments.

Contact your Case dealer regarding the use of the right attachment for your application.

Your Case Allied Equipment Manufacturer's Attachment Directory lists a complete selection of allied attachments for loader/backhoe applications.

Augers Grapples Hand-held tools: Blades Hammers/breakers Breakers Booms Ripper tooth/rippers Compressors **Buckets** Snowblowers/plows Cutters Drills Couplers Sweepers Drill rig Tree spades Pumps Forks Wheel weights Saws **Tampers** 

The dealer who sells and services your Case equipment is also your source for Case Credit financing.

Case Credit offers finance plans, leases, insurance and repair financing.

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Sold and serviced by:

**NOTE:** All specifications are stated in accordance with SAE Standards or Recommended Practices, where applicable.

**IMPORTANT:** J I Case reserves the right to change these specifications without notice and without incurring any obligation relating to such change. Units shown may be equipped with non-standard equipment.

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700 State Street, Racine, WI 53404 U.S.A.