



ENGINE

Model	F5CE 5454 B*A005
Emissions Certification	Tier 3
Type	Diesel, Turbo – Direct Injection
Cylinders	4
Bore/Stroke	3.9 x 4.1 in (99 x 104 mm)
Displacement	195 in ³ (3.2 L)
Fuel injection	Direct
Fuel	#2 Diesel
Fuel filter	In-line strainer
Oil filtration	Spin on – full-flow cartridge
Air intake	Turbocharged w/o waste gate
Cooling	Liquid
Engine speeds	RPM
High idle – no load	2675 +/- 75
Rated – full load	2500
Low idle	1075 +/- 75
Horsepower @ 2500 RPM – SAE J1349:	
Gross	82 hp (61 kW)
Net	76 hp (57 kW)
Peak torque @ 1400 RPM	225 lb-ft (305 N-m)
Radiator:	
Core type	All aluminum
Core size area	2.86 ft ² (0.266 m ²)
Rows of tubes x columns	44 x 4
Cap pressure	16 +/- 2 psi (1.10 +/- 0.14 bar)
Fan:	
Diameter	20.4 in (518 mm)
Ratio	0.96:1
Water pump:	
Style	Centrifugal
Flow	29 gpm (110 L/min)
Engine lubrication pump	Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles
Pump operating angle ratings:	
Side to side	45°
Bucket up	35°
Bucket down	45°

LIFT GEOMETRY

Vertical Lift

DRIVETRAIN

Drive pump controls	Mechanical
Pump to engine ratio	1:1
Displacement	2.81 in ³ (46 cm ³)
Flow at rated engine RPM:	
@ 100% efficiency	29.4 gpm (111 L/min)
Charge pressure:	360 +/- 10 psi (24.5 +/- 0.5 bar)
System relief pressure	5,220 psi (360 bar)

Drive pump controls	Electro-hydraulic
Pump to engine ratio	1:1
Displacement	2.75 in ³ (46 cm ³)
Flow @ rated engine RPM:	
@ 100% efficiency	28.8 gpm (109 L/min)
Charge pressure	362 psi (15 bar)
System relief pressure	5,220 psi (360 bar)

Drive motors:	
Max. displacement	28.7 in ³ (470 cm ³)
Optional high speed	17.2 in ³ (282 cm ³)
Speed @ high idle engine RPM	
100% efficiency at rated engine RPM	241
Speed @ optional high speed RPM	355
Torque @ max. displacement and relief pressure	1,987 lb-ft (2 694 N-m)

Travel speed:	
Low range	7.0 mph (11.3 kph)
High range – optional	10.5 mph (16.9 kph)

Final drive	Single-reduction chain drive
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Drive chain:	
Size	ASA #100
Tensile strength	30,000 lb (133.4 kN)

Axles:	
Torque @ max. displacement and relief pressure	6,620 lb-ft (8 975 N-m)
Diameter	2.44 in (62 mm)
Length	15.6 in (396.0 mm)

Parking brake:	
Type	Spring-applied, hydraulic release disc
Engagement	Depress on/off brake button on handle or instrument panel, raise seat bar, get off seat or stop engine

ELECTRICAL

Alternator	120 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance 1,000 cold-cranking amps @ 0° F (-18° C°)

OPERATOR ENVIRONMENT

Enclosed Cab w/ Heater and AC; Fully sealed and pressurized – FSP; Glass door w/ wiper and washer; Sliding side windows – removable; Heater and air conditioner; AM/FM radio w/ 2 speakers; Keyless start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Deluxe cloth,

air suspension seat, w/ 2 in (51 mm) retractable 3 point lap seat belt w/ heater and lumbar support; Hand and foot throttles; Alarm package – back-up and horn; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control – on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, Fuel level LCD bar graph w/ alarm, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage – plus display; Oil service.

Indicator light:

Engine preheat; Parking brake; Seat bar reminder.

OPERATING WEIGHT

Unit equipped w/ open cab; 165 lb operator; 72 in Low Profile bucket; full of fuel;

12 x 16.5 tires: 8,000 lb (3 630 kg)

Shipping weight 7,665 lb (3 475 kg)

Add-on weights:

Side cab glass	47 lb (21.3 kg)
Lexan® cab door	74 lb (33.6 kg)
Glass cab door w/ wiper	134 lb (60.8 kg)
Suspension seat	22 lb (10.0 kg)

HYDRAULICS

Standard equipment pump type Gear

Displacement:	
Standard aux.	2.08 in ³ (34.1 cm ³)
High-flow aux.	1.1 in ³ (18.3 cm ³)

Standard flow @ rated engine RPM:

@ 100% efficiency 22.5 gpm (85 L/min)

Optional high-flow @ rated engine RPM:

@ 100% efficiency 34.6 gpm (131 L/min)

Loader control valve:

Type	3 spool/open center/series
Relief pressure	3,000 psi (207 bar)

Port relief pressures:

Loader raise	3,263 psi (225 bar)
Bucket dump	3,770 psi (260 bar)
Bucket curl	1,160 psi (80 bar)

Hydraulic lines:

Tubing	37° JIC Flare
Loop hoses	SAE 100 R13

Hydraulic oil cooler:

Number of fins	10 per inch (3.94 per cm)
Number of tubes	11
Area	130.7 in ² (843 cm ²)

HYDRAULICS CONT.

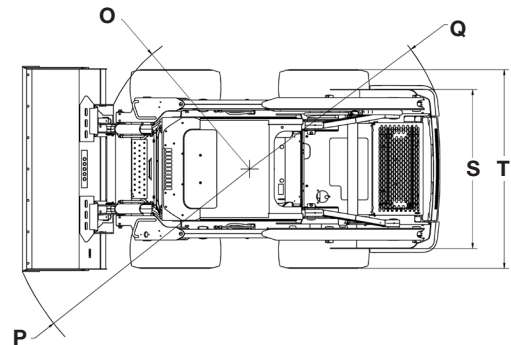
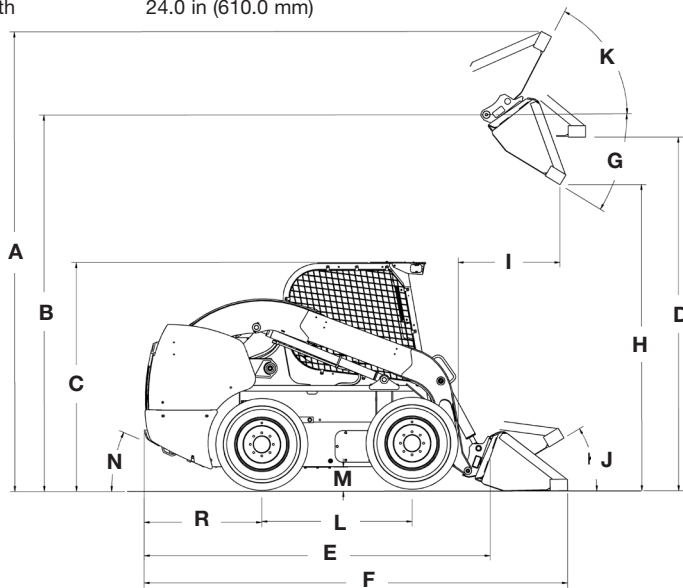
Hydraulic filter	6 micron/Spin-on
Lift cylinders:	
Bore diameter	2.50 in (63.5 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	47.2 in (1 200 mm)
Closed length	35.0 in (891.5 mm)
Bucket cylinders:	
Bore diameter	3.0 in (76.2 mm)
Rod diameter	1.5 in (38.1 mm)
Stroke	16.1 in (410.0 mm)
Closed length	24.0 in (610.0 mm)

SERVICE CAPACITIES

Fuel tank	25.5 gal (96.5 L)
Engine oil w/ filter	2.5 gal (9.5 L)
Hydraulic system:	
Reservoir	6.0 gal (22.7 L)
Total	11.8 gal (44.5 L)
Chain tanks – per side	7.4 gal (27.9 L)

PERFORMANCE SPECS

Rated operating load:	
50% of tipping load	2,500 lb (1 135 kg)
Tipping load	5,000 lb (2 270 kg)
Breakout forces @ 3,150 psi (217 bar):	
Bucket cylinder	7,570 lb (33.7 kN)
Lift cylinder – tip limit	4,800 lb (21.4 kN)
Cycle times:	
Raise	4.1 sec
Lower	2.6 sec
Dump	2.7 sec
Roll back	2.0 sec



Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS

A. Overall operating height:	
with foundry/excavating bucket short lip	160.4 in (4.07 m)
with low profile/standard lip bucket	164.4 in (4.18 m)
with low profile extended/long lip bucket	169.5 in (4.30 m)
Height to:	
B. Bucket hinge pin	130 in (3.30 m)
C. Top of ROPS	78.8 in (2.00 m)
D. Bottom of level bucket, fully raised	119.6 in (3.17 m)
Overall length:	
E. without attachment with coupler	117.7 in (2.99 m)
F. with foundry/excavating bucket on ground	141.9 in (3.60 m)
with low profile bucket	146 in (3.71 m)
with low profile extended bucket	151 in (3.84 m)
G. Dump angle	53.5°
H. Dump height:	
with foundry/excavating bucket short lip	103.5 in (2.63 m)
with low profile/standard lip bucket	100.6 in (2.56 m)
I. Dump reach at maximum height	29.3 in (0.74 m)
Maximum attachment rollback:	
J. Bucket on ground	35°
K. Bucket at full height	86°
L. Wheelbase	52 in (1.32 m)
M. Ground clearance – bottom of belly pan	8 in (0.20 m)
N. Angle of departure	23.5°
Clearance circle:	
O. without bucket	56.2 in (1.43 m)
P. with 72 in (1.8 m) foundry bucket in carry position	84.1 in (2.14 m)
with 72 in (1.8 m) low profile bucket on ground	87.8 in (2.23 m)
with 72 in (1.8 m) extended low profile on ground	92.4 in (2.35 m)
Q. Clearance circle rear	70.4 in (1.79 m)
R. Rear axle to bumper	40.7 in (1.03 m)
Rolling radius	16.1 in (0.41 m)
S. Tread width with spec tires	56.9 in (1.45 m)
T. Over the tire width with spec tires	69.6 in (1.77 m)

TIRE SELECTION

Type	Size	Tread Gauge	Width Over Tires	Tire Weight
Heavy-Duty	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	—
Premium	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	—
Premium-Lined	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	—
Severe-Duty	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	—
Mining	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	—
Non-Pneumatic	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	—
Flotation	33 x 15.5	60 in (1.54 m)	76 in (1.93 m)	—
Premium	14 x 17.5	62 in (1.58 m)	76 in (1.93 m)	—

OPTIONAL BUCKETS

Type	Width	Weight	Heaped Capacity
Dirt & Foundry	72 in (1.83 m)	420 lb (190 kg)	16.2 ft ³ (0.46 m ³)
	78 in (1.98 m)	440 lb (200 kg)	18.4 ft ³ (0.52 m ³)
Low Profile	72 in (1.83 m)	420 lb (190 kg)	14.8 ft ³ (0.42 m ³)
Low Profile Extended	72 in (1.83 m)	420 lb (190 kg)	17.7 ft ³ (0.50 m ³)
	78 in (1.98 m)	440 lb (200 kg)	18.6 ft ³ (0.53 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.2 ft ³ (0.57 m ³)
Light Material	72 in (1.83 m)	420 lb (190 kg)	23.3 ft ³ (0.66 m ³)
	84 in (2.13 m)	575 lb (262 kg)	27.9 ft ³ (0.79 m ³)
Manure & Slurry	72 in (1.83 m)	420 lb (190 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	22.5 ft ³ (0.64 m ³)
Heavy-Duty	72 in (1.83 m)	420 lb (190 kg)	14.1 ft ³ (0.40 m ³)
	78 in (1.98 m)	440 lb (200 kg)	15.9 ft ³ (0.45 m ³)
	84 in (2.13 m)	575 lb (262 kg)	19.4 ft ³ (0.55 m ³)

STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

F5CF 5454 B*A005
195 CID (3.2 L) Turbo
Non-regulated
Tier 3
Turbocharged with waste gate fuel injection
Horsepower:
Gross: 82 hp (61 kW)
Net: 76 hp (57 kW)
Peak torque 225 lb-ft (305 N·m)
120 amp alternator
Dual element air cleaner
Organic Acid Technology (OAT)
Anti-freeze solution to -34° F
Fuel tank - 25.5 gal (U.S.)
Over and under radiator and oil cooler
3-stack after cooler/radiator/oil cooler configuration
Glow plugs

Integral engine oil cooler
Fuel filter with water trap
1,000 CCA 12V battery
Master electrical disconnect

DRIVETRAIN

2-speed hydrostatic four wheel drive
ASA #100HS drive chain
SAHR disc parking brake

HYDRAULICS

Auxiliary hydraulics:
@ 3,050 psi (210 bar) – 23.8 gpm (90 L/min)
6 micron oil filtration system
3-spool loader control valve
Auxiliary hydraulic disconnects, ISO flat-face – connect-under-pressure with case drain
Hydraulic circuit pedal lock
Auxiliary function lockout override
Loader lift lockout override
Heavy-duty hydraulic oil cooler
Loader arm float position
Loader function lockout system
Hydraulic one-way self-leveling
Ride control

LOADER

Heavy duty hydraulic attachment coupler
Vertical lift geometry
Loader lift arm support strut
SAE operating load: 2,500 lbs
Tipping load: 5,000 lbs
In-cab loader lock

TIRES

12 X 16.5 Heavy duty

OTHER STANDARD FEATURES

Halogen lights - 2 front, 2 side, 2 rear flood
Heavy duty front lights
Pre-wired for rotating beacon
Lockable service access hood
Single-point daily service
Rear tail lights
Remote oil drain
Remote oil and fuel filters
Block heater
Debris ingress sealing
Mounting points for add-on counterweights

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

ROPS/FOPS Level 1 canopy with side screens
Keyed start ignition
Ventilation system with integrated heater
Electro-hydraulic controls:
For drive/steering, loader functions
Switchable between H and ISO patterns
Adjustable sensitivity of controls
Mechanical hand controls
Hand and foot controls:
Hand controls the loader drive function and foot controls the bucket and boom
Non suspension seat
Suspension seat, vinyl
Open cab interior trim package
Demolition cab door with polycarbonate
FOPS level 2
Heavy duty rear door

HYDRAULICS

High-flow auxiliary hydraulics – combined:
@ 3,050 psi (210 bar) – 33.2 gpm (126 L/min)
Second auxiliary hydraulics

LOADER

Auxiliary front electric control
Manual attachment coupler

OTHER

Language decals
Factory-installed tires – see page 3
Buckets – see page 3
Bolt-on bucket cutting edges
Bolt-on heavy-duty bucket spill guard
Special paint
Offsite service arrangement
Telematics

FACTORY SUPPLIED ATTACHMENTS

Interior mirror
Add-on counterweights
Road lights
Rotating beacon
Four-corner LED strobe
Bolt-on heavy-duty bucket teeth
48 in (1.22 m) pallet forks

SERVICE PARTS

3 inch (76.2 mm) retractable seat belt

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Always read the Operator's Manual before operating any equipment. Inspect equipment before using it, and be sure it is operating properly. Follow the product safety signs and use any safety features provided.

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