





For increased productivity and total cycle efficiency. the panoramic rear visibility is a clear winner.



Best in class...for all-around operator comfort and control. Bottom line...you'll be highly productive, and walk away feeling good.

A sloped rear hood offers greater visibility of the work area than traditional square hoods. The wide-open cab design makes for exceptional visibility when loading trucks or hoppers.

A suspension seat maximizes operator comfort by allowing adjustments for individual height and weight. The position of the armrests can also be regulated.

 Easy-to-reach servo loader controls require low effort and short throw, fingertip operation. A wrist rest is standard, providing day-long operating comfort. Five loader control options are available from 2 spool/1-lever to 4 spool/2-lever.

•The transmission shifter
features lever-controlled
forward/reverse, with twist
grip range selection. For
improved power into
the pile, use the
downshift feature when
loading in second gear. After
depressing the button,

the transmission
automatically shifts to 1st
gear for maximum tractive
power, and then automatically
shifts back to 2nd gear when the
direction is reversed.

 Instrumentation monitors all individual machine functions such as alternator, parking brake, brake supply pressure, hydraulic oil temperature, hydraulic oil filter, air filter, coolant temperature, fuel level, hourmeter and operating lights. Analog gauges include the tachometer, voltmeter, engine oil pressure, and transmission oil temperature.











The advanced LTA-10C 6-cylinder diesel is proven to be the most fuel-efficient engine in its class. This compact, heavy-duty engine is the result of the latest technology, with thousands of application hours and over 100,000 engines on the job to demonstrate its reliability and durability.

- The LTA-10C is up to 15% more fuel efficient than competitive engines in the same size range.
  - The camshaft is located near the top of the block to allow the use of short push and connecting rods.
     This results in a stiffer overhead valve and injector train to increase injection pressures for precision fuel metering and more complete combustion.



 Turbocharger and aftercooler are standard equipment. Both are designed specifically for the LTA-10C to optimize fuel efficiency. Intake and exhaust systems are on the same side of the engine to eliminate the need for external air crossover.

- The LTA-10C, with its compact size and uncluttered design, provides more space in the engine compartment for easier service access to reduce maintenance time and cost.
- 1 year, unlimited hours with 3 year, 10,800 hour extended protection on selected components at no additional cost. Cummins parts and labor warranty backs the performance and durability of this outstanding engine.

Model	Cummins LTA-100
Cylinders	6
Bore/Stroke-in	4,92 x 5.35 (125 x 136 mm)
Displacement-in3.	611 (10.01 L)
Harsepower*	
Gross	270 (201 kW) @ 2100 rpm
SAE Net	248 (185 kW) @ 2100 rpm
Maximum torque fi	
SAF Net	929 (1260 Nm) @ 1300 rpm

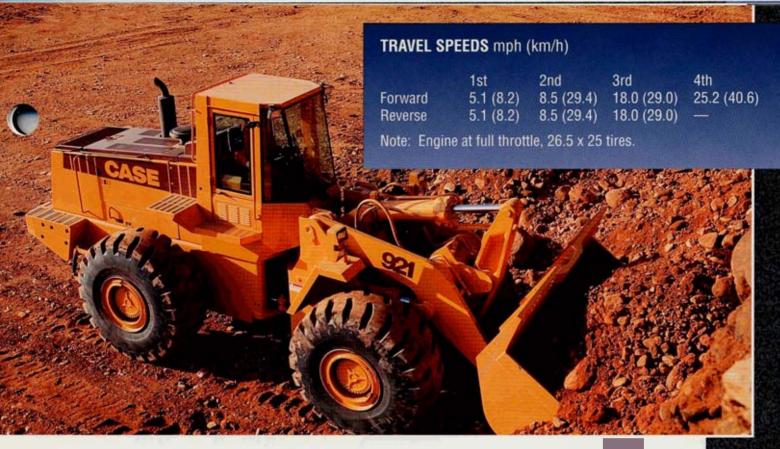
Engine horsepower and lorque at flywheel per SAE Standard J1349, FFC 80/1269, DIN 6271.



# - DRIVELINE

Powertrains can really take a beating when shifting back and forth in wheel toader applications. That's why we equipped the 921 with a driveline built to perform under the toughest conditions...with ease.

- 4 forward/3 reverse speed full powershift transmission is equipped with hydraulically actuated multi-disc clutches. An electric twistgrip range selector lever is located on the steering column. Both allow quick response to changing conditions in either direction of travel.
- Range-sensing forward/reverse shift modulation in 1st and 2nd gear produces smooth directional changes and faster cycle times to improve productivity.
- Transmission disconnect feature activates when the left brake is engaged to allow for faster hydraulic response.



 Semi-automatic shifting for upshifts and downshifts – starting out in one gear and selecting another gear causes the transmission to automatically shift through the gears until the selected gear is reached – can be manually shifted as well.

 Downshift button allows the operator to downshift instantly from 2nd to 1st gear for greater push power into the pile – then automatically upshifts into 2nd

gear when backing

out of the pile.

 Single stage integral torque converter with 3 to 1 stall ratio reduces shockloads to the powertrain by automatically adjusting torque to job requirements.

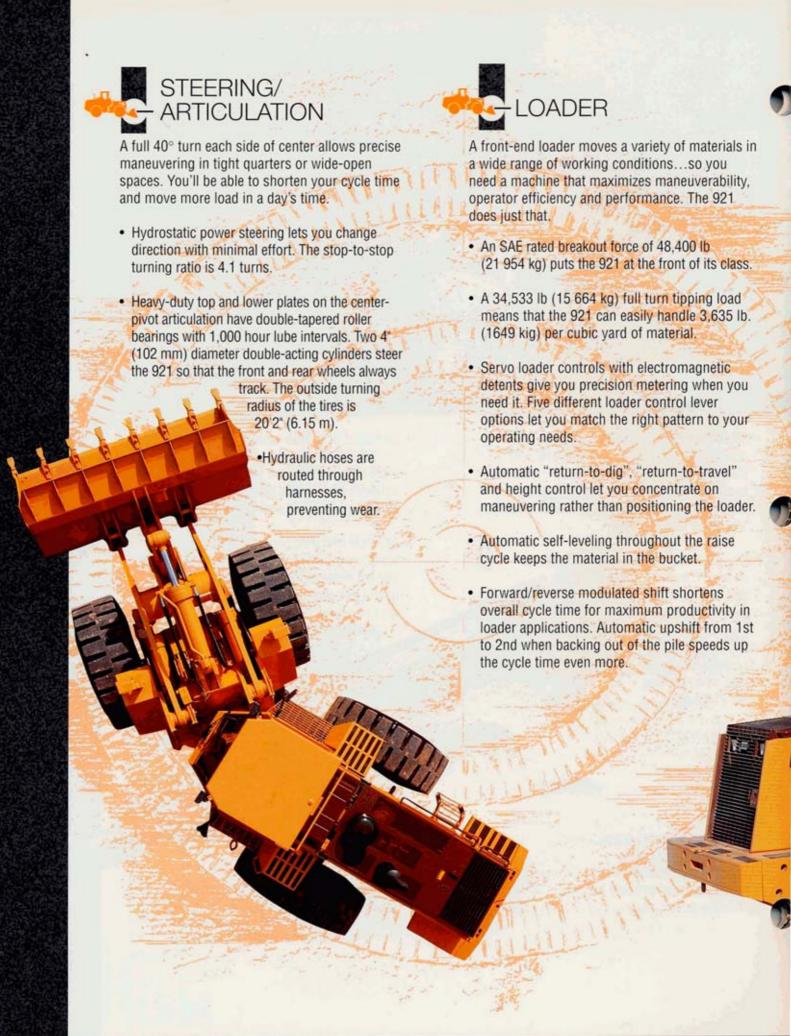
Outboard-mounted planetary drive axles.

 Torque-proportioning differentials automatically provide ground gripping traction in adverse conditions. Optional no-spin rear axle available.  Self-adjusting, fade-resistant outboard mounted wet disc brakes are located at the ends of each axle. Five friction brake discs between metal discs have a total of 903 in<sup>2</sup> stopping power for each wheel.

 Separate hydraulic brake valves for front and rear actuation provide independent system security.
 The left pedal applies brakes and electrically neutralizes power flow to the wheels or brake against power. This system is controlled by an on/off switch on the instrument panel so that the left pedal transmission

disconnect can be deactivated to brake against power. The right pedal applies brakes only.

 Spring-applied, hydraulicallyreleased disc parking brake on the transmission output shaft is electrically actuated by a switch — and automatically applies with the loss of engine power.



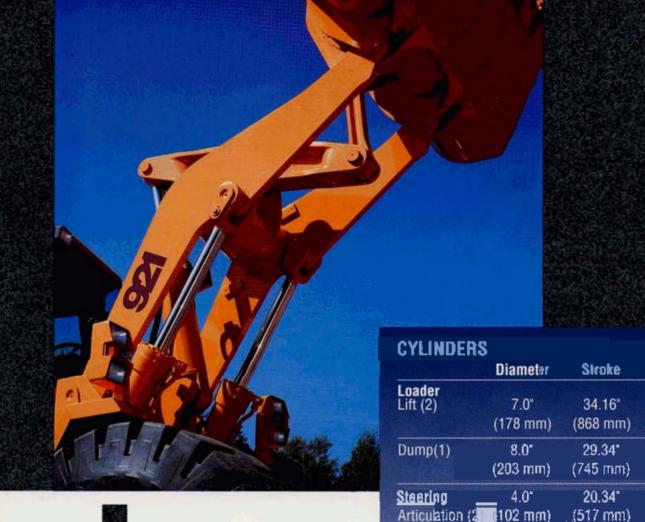
 2.5° wide loader arms are flame-cut for strength and durability. The Z-bar linkage features a cast ductile iron betterank and bucket link powered by an 8.0° diameter cylinder.

0



Si	econd
Raise (with rated bucket load)	. 6.2
Dump (with rated bucket load)	. 1.5
Lower (empty, power down)	4.9
Lower (empty, float down)	. 3.7







Providing you with more breakout force, operating load capacity and faster cycle times is what the 921 is all about...with an "open" center hydraulic system designed to give you the most power and speed in its class.

- Gear pump provides reliable system flow to parallel circuits.
- Positive pressure on the hydraulic reservoir assures a constant flow of oil to the pumps. A sight gauge placed on the reservoir lets you conveniently check the oil level on a regular basis.
- High-pressure hydraulic hoses and steel hydraulic lines are routed for easy accessibility.
   O-ring face seals provide trouble-free connections.
- Located alongside of the engine radiator for easy accessibility, a hydraulic oil cooling system maintains the optimum operating temperatures for maximum component life.

**Filtration:** (2) 10-micron, full-flow, replaceable, spin-on cartridges on the return line. Condition indicator light for the filter. 100 mesh wire screen on the inlet side.

Rod

4.0"

(102 mm)

4.0"

 $(102 \, \text{mm})$ 

2.0"

(51 mm)

#### LOADER HYDRAULIC SYSTEM

Pump capacity....106 gpm @ 2100 rpm @ 2850 psi (401 L/min @ 2100 r/min @ 19 650 kPa) System relief pressure......2850 psi (19 650 kPa)

Loader control valve: Sectional, open center with positive low-pressure regeneration for bucket dump. Two, three or four-spool with one, two, or three loader control lever options for lift, dump and auxiliary.

#### STEERING HYDRAULIC SYSTEM

Pump capacity......68 gpm @ 2100 rpm @ 2850 psi (257 L/min @ 2100 r/min @ 19 650 kPa)

System relief pressure.....2750 psi (18 960 kPa)



## **SERVICEABILITY**

Serviceability is an important consideration when buying any piece of equipment...and you can depend on Case to make servicing easy.

- Outboard planetaries and brakes provide easy access for maintenance to minimize downtime and simplify service.
- Upper and lower pivot points are sealed to protect the tapered roller bearings from external contamination. The machine can run 1,000 hours between lubes.
- All pivot pins on the loader are secured by a bolted teardrop retainer for positive hold and easy serviceability.
- The aspirator uses exhaust vacuum to minimize airborne dirt and reduce routine air filter maintenance requirements.
- The bucket and lift cylinders have bolt-on cylinder heads for reliability and easy servicing.

 Convenient sight gauges allow instant groundline status checks of the transmission and hydraulic oil as well as the radiator coolant level.

- · U-joints are lubed for life
- Bolted loader cylinder design and conveniently located groundline accessible grease zerks make servicing easy.
   Sealed loader linkage pins and bushings have a 100 hour service interval.



# SERVICE CAPACITIES

	U.S.	Metric
Coaling System	10.5 gal	39.7 L
Fuel Tank	104.0 gal	393.6 L
Engine Crankcase	9.0 gal	34.1 L
Crankcase and filter	9.75 gal	36.9 L
Transmission and		
Torque Converter		
Total in system	11.5 gal	43.5 L
Service (w/filter)	7.5 gal	28.4 L
Total Hydraulic System	60.3 gal	228.0 L
Hydraulic Reservoir	32.0 gal	12.1 L
Axles (each)		
Differential (1)	9.6 gal	36.3 L
Each Hub (2)	3.6 gal	13.6 L
Total	16.8 gal	63.6 L



## - ELECTRICAL





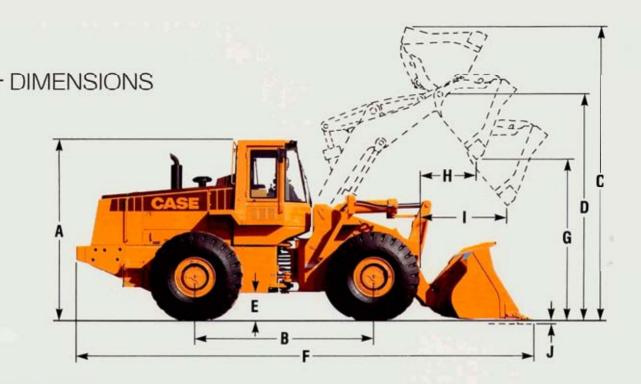
Spec loader is a fully serviced unit that includes all standard equipment, 26.5 x 25, L3 20PR tires, ROPS cab, standard 4,800 lb (2177 kg) counterweight, optional lighting package and 175 lb (79 kg) operator.

#### **EXCAVATING BUCKETS**

LACAVATING DUCKLIS							
BUCKET CONFIGURATION	Bucket only	Bucket w/teeth	Bucket w/bolt-on edge	Bucket w/teeth & segments	Bucket only	Bucket w/teeth	Bucket w/bolt-on edge
SAE heaped capacity	4.75 yd <sup>3</sup>	4.75 yd <sup>3</sup>	5.0 yd³	5.0 yd³	5.0 yd³	5.0 yd³	5.25 yd <sup>3</sup>
	(3.63 m <sup>3</sup> )	(3.63 m <sup>3</sup> )	(3.82 m³)	(3.82 m³)	(3.82 m³)	(3.82 m³)	(4.01 m <sup>3</sup> )
SAE struck capacity	3.81 yd²	3.81 yd <sup>3</sup>	4.02 yd <sup>3</sup>	4.02 yd <sup>3</sup>	4.38 yd <sup>3</sup>	4.38 yd³	4.6 yd³
	(2.91 m²)	(2.91 m <sup>3</sup> )	(3.07 m <sup>3</sup> )	(3.07 m <sup>3</sup> )	(3.35 m <sup>3</sup> )	(3.52 m³)	(3.35 m³)
Bucket weight	3,630 lb	3,950 lb	4,200 lb	4,410 lb	3,819 lb	4,135 lb	4,388 lb
	(1647 kg)	(1792 kg)	(1905 kg)	(2000 kg)	(1732 kg)	(1876 kg)	(1990 kg)
Bucket width	120 in	122.3 in	120 in	122.3 in	120 in	122.3 in	120 in
	(3.05 m)	(3.11 m)	(3.05 m)	(3.11 m)	(3.05 m)	(3.11 m)	(3.05 m)
Loader clearance circle,	44'8"	45'7"	44'10"	45'7"	44'9"	45'5"	44'11"
bucket at carry	(13.61 m)	(13.89 m)	(13.67 m)	(13.89 m)	(13.63 m)	(13.84 m)	(13.70 m)
SAE breakout force	48,400 lb	48,050 lb	44,550 lb	44,400 lb	47,250 lb	46,900 lb	43,550 lb
	(21 954 kg)	(21 795 kg)	(20 208 kg)	(20 140 kg)	(21 432 kg)	(21 273 kg)	(19 754 kg)
SAE tipping load straight*	42,167 lb	41,752 lb	41,436 lb	41,176 lb	42,270 lb	41,852 lb	41,531 lb
	(19 127 kg)	(18 938 kg)	(18 795 kg)	(18 677 kg)	(19 173 kg)	(18 9847 kg)	(18 838 kg)
SAE tipping load at 40° turn*	34,533 lb	34,128 lb	33,806 lb	33,553 lb	34,522 lb	34,115 lb	33,788 lb
	(15 664 kg)	(15 480 kg)	(15 334 kg)	(15 219 kg)	(15 659 kg)	(15 474 kg)	(15 326 kg)
Operating load	17,267 lb	17,064 lb	16,903 lb	16,776 lb	17,261 lb	17,058 lb	16,894 lb
	(7832 kg)	(7740 kg)	(7667 kg)	(7609 kg)	(7829 kg)	(7737 kg)	(7663 kg)
SAE operating weight*	49,784 lb	50,100 lb	50,353 lb	50,560 lb	49,971 lb	50,287 lb	50,540 lb
	(22 582 kg)	(22 725 kg)	(22 840 kg)	(55 934 kg)	(22 666 kg)	(22 810 kg)	(22 924 kg)
The state of the s							

<sup>\*</sup> For selected option changes, adjust operating weight and tipping loads as shown in the following table.

Operating Weight Adjustments	Tipping Load Ad Straight	
,412 lb (+640 kg) +1,003 ,156 lb (+977 kg) +1,636 ,528 lb (+693 kg) +1,085 -560 lb (+254 kg)+398 ,500 lb (-680 kg)3,692	NC	NC 14 lb (+337 kg) 13 lb (+863 kg) 15 lb (+365 kg) 15 lb (+134 kg) 15 lb (-1166 kg)
	60 lb (-22 kg)4 .NC .412 lb (+640 kg) +1,003 .156 lb (+977 kg) +1,636 .528 lb (+693 kg) +1,085 .560 lb (+254 kg)+398 .500 lb (-680 kg)3,692	Adjustments Straight60 lb (-22 kg)43 lb (-20 kg) NC



Tread width	87" (2.21m)
Width over tires	115" (2.92 m)
A- Height to top of cab/canopy	11'7" (3.53 m)
B- Wheel base	134" (3.40 m)
C- Overall height	18'5" (5.61 m)
D- Hinge pin height	13'11" (4.24 m)
E- Ground clearance	17.5° (445 mm)

### (The following dimensions are affected by bucket configuration)

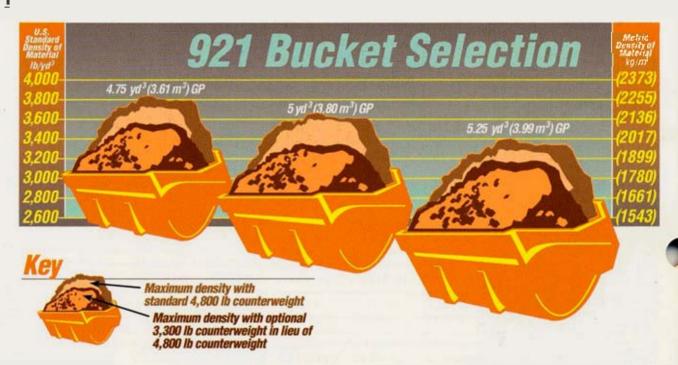
BU	ICKET CONFIGURATION	4.75 yd³ bucket only	Bucket w/teeth	Bucket w/bolt-on edge	Bucket w/teeth & segments	5.00 yd³ bucket only	Bucket w/teeth	Bucket w/bolt-on edge
F-	Overall length	27'7" (8.41 m)	28'2" (8.58 m)	27'10' (8.48 m)	28'2" (8.58 m)	<b>27'8"</b> (8.43 m)	28'3' (8.61 m)	27'11" (8.51 m)
G-	Dump clearance @ full height - 45°	10'3" (3.12 m)	9'8" (2.95 m)	9'11" (3.02 m)	9'8" (2.95 m)	10'2" (3.10 m)	9'8" (2.95 m)	9'11" (3.02 m)
Н-	Bucket reach @ full height - 45°	43.9° (1.12 m)	47.8" (1.21 m)	45.2" (1.15 m)	47.8° (1.21 m)	44.6° (1.13 m)	48.5" (1.23 m)	46.0" (1.17 m)
1	Bucket reach @ 7' (2.13 m) - 45°	68.9" (1.75 m)	70.1" (1.78 m)	68.9" (1.75 m)	70.1" (1.78 m)	69.4" (1.76 m)	70.5" (1.79 m)	69.3° (1.76 m)
J-	Dig depth below groundline	2.6" (66 mm)	2.6° (66 mm)	3.9" (99 mm)	3.9" (99 mm)	2.6" (66 mm)	2.6" (66 mm)	3.9" (99 mm)



Productivity and performance characteristics are maximized when the 921 is properly equipped and applied. The following chart is a guide to sizing buckets based on material density. Bucket recommendations are based on average working conditions. Additional factors, such as tires, counterweight, terrain, weather and options must be considered in bucket selection.

To determine optimum bucket size:

- 1. Determine density of material being handled using the Material Density Chart below.
- 2. Locate density in the column (U.S. or Metric) next to the 921 Bucket Selection Illustration.
- 3. Follow density along its horizontal line to find which bucket(s) can be used for that material density.





# MATERIAL DENSITY CHART

Material	Density (Loose)
Caliche	2,100 lb/yd <sup>3</sup> (1250 kg/m <sup>3</sup> ).
Clay	
Natural bed	2,800 lb/yd3 (1600 kg/m3).
Dry	2,500 lb/yd3 (1480 kg/m3).
Wet	2,800 lb/yd3 (1660 kg/m3)
With gravel, dry	2,400 lb/yd3 (1420 kg/m3).
With gravel, wel	2,600 lb/yd3 (1540 kg/m3)
Coal	
Anthracite, broken	1,850 lb/yd1 (1100 kg/m2)
Bituminous, broken	1,400 lb/yd² (830 kg/m²).
Earth	
Dry, packed	2,550 lb/yd3 (1510 kg/m3)
Wet, excavaled	2,700 lb/yd <sup>3</sup> (1600 kg/m <sup>3</sup> )
Loam	2,100 lb/yd <sup>3</sup> (1250 kg/m <sup>3</sup> )
Granite, broken or large crushed.	

Material	Densi	ty (Loc	) Se)	
Gravel				
Dry	2,550	lb/yd <sup>3</sup>	(1510	kg/m³)
Pit run (graveled sand)	3,250	lb/yd1	(1930	kg/m³)
Dry 1/2" to 2" (13 to 50 mm)	2.850	lb/yd1	(1690	kg/m²)
Wet 1/2" to 2" (13 to 50 mm)	3,400	lb/yd1	(2020	kg/m³)
Limestone, broken or crushed	2,600	lb/yd <sup>o</sup>	(1540)	kg/m³)
Sand				
Ory	2,400	lb/yd°	(1420	kg/m³)
Wet	3,100	lb/yd²	(1840	kg/m³)
With gravel, dry	2,900	lb/yd3	(1720)	kg/m³)
With gravel, wet	3,400	lb/yd³	(2020	kg/m³)
Sandstone, broken	2,550	lb/yd³	(1510	kg/m²)
Shale	2,100	lb/yd3	(1250	kg/m <sup>3</sup> )
Slag, broken	2,950	lb/yd²	(1750	kg/m²)
Stone, crushed				
Topsoil				

## 921 EQUIPMENT DATA

### Standard Equipment

Articulation lock

Air precleaner

Aspirated air cleaner (two element dry-type)

Auto downshift

Automatic "return-to-dig", height control.

"return-to-travel", self-leveling

Backup alarm

Brakes - 4-wheel, outboard, wet disc

Bucket position indicator

Canopy - ROPS

Counterweight package - 4,800 lb (2177 kg)

Diesel engine

Drawbar

Electronic instrument cluster/analog gauges

Engine side doors

Fenders: front and rear

Fuse circuit protection

Hydraulic oil cooler

Llahts

Front and rear halogen flood lights

Combined tail and stop lights

Driving lights

Turn signals

Warning flashers - 4-way

Loader control levers with hydraulic power assist

and electromagnetic detents

Master electrical disconnect

Operator convenience package

(steering knob, wrist rest)

Parking brake

Power steering

Pusher fan

Suspension seat (deluxe) w/ 3" retractable seat belt

Tilt steering column

Transmission oil cooler

Vandal protection lockup package

4F/3R powershift transmission.

70 amp alternator

#### Optional Equipment

Air conditioner (cab)

Beacon: rotating

Buckets

4.75 yd3 (3.63 m3)

5.0 yd3 (3.82 m3)

5.25 yd3 (4.01 m3)

Bucket accessories

Teeth (2-piece, set of 8)

Teeth w/edge segments

Bolt-on edge

Cab (pressurized)

w/heater, defroster, front and rear

wipers and front washer

all of the above w/air conditioner

Counterweight

3,300 lb (1497 kg) ILO 4,800 lb (2177 kg)

Cold start aid (ether)

Lights: highway/driving

Mirrors (2 exterior)

No-spin rear axle

Lift and tie-down brackets





Size

Kind

26.5 x 25 20 PR L2 .......Bias ply dirt (all soil conditions)

26.5 x 25 20 PR L3 .......Bias ply rock (normal rock conditions)

26.5 x 25 20 PR L4 .......Bias ply rock (abrasive rock conditions)

26.5 x 25 20 PR L5 ......Bias ply rock (hard, rough blasted rock)

26.5 x R25 XRDIA .......Radial rock (abrasive rock conditions)

26.5 x R25 XHAT 1\* ......Radial (normal rock conditions)



## ALLIED EQUIPMENT

The 921 is a prime mover for a wide range of attachments. Meet today's market demand with the versatility and productivity of the Case 921 using these allied supplied attachments.

Contact your Case dealer regarding the use and availability of the right attachment for your application.

- Asphalt cutters
- Blades
- Booms (jib crane)
- Buckets
   grapple
   light material
   rock
   trash
   demolition
   woodchip
- Forks
  - log and lumber pipe and pole car body
- Grapples scrap log
- Rakes
- Snow equipment blowers plows
- blades
   Specialty tires

The dealer who sells and services your Case equipment is also your source for Case Credit financing.

Case Credit offers financial products you can count on, including finance plans, leases, insurance and repair financing.

Case Credit...bringing people and product together.™

90.00

Sold and serviced by:

NOTE: All specifications are stated in accordance with SAE Standards or Recommended Practices, where applicable.

**IMPORTANT:** J I Case reserves the right to change these specifications without notice and without incurring any obligation relating to such change. Units shown may be equipped with non-standard equipment.

JI Case A Tenneco Company



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