

UNDER 60-HP TRACTORS

BOOMER™ COMPACT 24 | 35 | 40 | 45 | 50 | 55 | 46D | 54D

WORKMASTER™ SUB-COMPACT 25S COMPACT 25 | 35 | 40

WORKMASTER™ UTILITY 50 | 60 | 70

RUSTLER™ 850 UTILITY VEHICLE



Discover the difference.



Regardless of the horsepower, transmission, or selected operator package, Boomer™ and WORKMASTER™ tractors are free from clutter, easy to operate, and provide reliable power day in and out.

Compelling advantages that set New Holland tractors apart:

No more tight squeezes. Roomy, no-clutter operating platforms and cabs provide a direct and safe path to the seat. No squeezing between controls makes entries and exits easy and trip-free.

Natural placement of controls and pedals. They are perfectly positioned for easy access, comfort and simple operation.

Unmatched visibility. New Holland puts visibility first and our distinctive sloped hood gives you an unobstructed view.

Clean, fuel-efficient power. New Holland, the Clean Energy Leader, helps reduce your carbon footprint with engines that meet strict Tier 4 Final emissions standards, while providing increased power and fuel efficiency.

Simple maintenance. You can check engine oil without raising the hood, but when you want to lift the hood, it opens easily in one piece. No cumbersome panels or grills to deal with and no need to remove the loader, if you have one.

A wide selection of custom-engineered attachments. What's on your to-do list? New Holland will help you get it done.

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WORKMASTER™ TRACTORS:

A tradition of dependability and value

True to the original tractors popular in the 1960s, today's WORKMASTER™ tractors from New Holland are tough and reliable. Rugged construction and simple drivelines help to make these tractors the economical choice.

- **One versatile WORKMASTER™ sub-compact tractor:** 25 hp
- **Three rugged, economical WORKMASTER™ compact tractors:** 25, 35 and 40 hp
- **Three heavy-duty WORKMASTER™ utility tractors:** 50, 60 and 70 hp

The tractors are compact. Your selection is not.

BOOMER™ TRACTORS

Convenience, efficiency and comfort

Boomer compact tractors provide added refinements, options and comfort, including a choice of factory-installed all-weather cab on select models.

- **Five Boomer™ compact tractors:** 24, 35, 40, 45, 50, 55 hp
- **Two Boomer™ D Series Deluxe CVT compact tractors** with the smooth control of the industry-leading EasyDrive™ continuously variable transmission (CVT) — 46 and 54 hp

Model	Gross HP	PTO HP	Transmission	3-Point Hitch Lift Capacity, lbs	Operator Platform
WORKMASTER™ 25S	24.7	17.2	2-range hydrostatic	992	Foldable ROPS
WORKMASTER™ 25	24.4	19.2 (gear), 17.1 (HST)	12 x 12 gear or 3-range hydrostatic	1,808	Foldable ROPS
WORKMASTER™ 35	35	29.7 (gear), 28.0 (HST)	12 x 12 gear or 3-range hydrostatic	1,808	Foldable ROPS
WORKMASTER™ 40	40	34.0 (gear), 32.0 (HST)	12 x 12 gear or 3-range hydrostatic	1,808	Foldable ROPS
WORKMASTER™ 50	53	45	8 x 8 synchro shuttle	3,307	Foldable ROPS
WORKMASTER™ 60	60	51	8 x 8 synchro shuttle	3,307	Foldable ROPS
WORKMASTER™ 70	70	62	8 x 8 synchro shuttle	3,307	Foldable ROPS
Boomer™ 24	24.4	18.5	2-range hydrostatic	1,433	Foldable ROPS
Boomer™ 35	35	29.7 (gear), 28.0 (HST)	12 x 12 gear or 3-range hydrostatic	1,808	Foldable ROPS
Boomer™ 40	40	34.0 (gear), 32.0 (HST)	12 x 12 gear or 3-range hydrostatic	1,808	Cab or Foldable ROPS
Boomer™ 45	45	38.2 (gear), 36.0 (HST)	16 x 16 gear or 3-range hydrostatic	2,756	Cab or Foldable ROPS
Boomer™ 50	50	42.5 (gear), 40.0 (HST)	16 x 16 gear or 3-range hydrostatic	2,756	Cab or Foldable ROPS
Boomer™ 55	55	46.7 (gear), 44.0 (HST)	16 x 16 gear or 3-range hydrostatic	2,756	Cab or Foldable ROPS
Boomer™ 46D	45.1	36	EasyDrive™ CVT (Continuously Variable Transmission)	3,541	SuperSuite™ Cab or Foldable ROPS
Boomer™ 54D	53	42	EasyDrive™ CVT (Continuously Variable Transmission)	3,541	SuperSuite™ Cab or Foldable ROPS

Your yard and estate work just got easier.

The **WORKMASTER™ 25S sub-compact tractor** is the perfect “first step” tractor for homeowners and AG-lifestylers who need a hard-working, versatile small tractor to handle the chores a garden tractor just can’t.

Small but mighty

The economical, 25-horsepower WORKMASTER 25S may be the smallest model in the WORKMASTER line, but it’s ready to take on your yard, landscape, gardening and property maintenance jobs. Its compact size makes it easy to operate and maneuver around obstacles and in confined spaces.



Rugged power to load, mow, dig, grade and more

You get the power you need from the reliable, 3-cylinder engine and dual-pump hydraulic system. The steering pump provides for smooth, hydrostatic power steering and the implement pump delivers hydraulic flow to implements and to the three-point hitch that lifts and lowers rear implements like blades and rotary cutters. A rear 540-rpm PTO (power take off) allows you to power rear implements such as rotary tillers, and a 2,500-rpm mid-PTO is also standard equipment for powering a mid-mount mower, front mount snow blower or broom (if so equipped).

4WD traction and rear differential lock

Standard four-wheel drive keeps you moving in wet or irregular ground. Step on the diff lock pedal and the rear wheels work in unison to give you more traction when needed.



Your choice of four productive packages

Choose tractor and implement package combination that's right for your needs.

- **Loader package**
- **Loader backhoe package**
- **Loader and mid-mount mower package**
- **Mid-mount mower package**

The 100LC front loader turns you into a one-person moving crew, allowing you to load and move dirt, mulch, firewood, snow and more. The 905GBL backhoe adds digging, excavating and trenching to your capabilities. The mid-mount mower mows five-foot wide to cover large lawns in a hurry.



Simple to use and maintain.

Working with the **WORKMASTER™ 25S sub-compact tractor** is comfortable and easy.

Pleasant amenities

The WORKMASTER 25S puts you at ease with a cushioned, contoured seat with armrests and an adjustable backrest to enhance your comfort. A cup holder, power outlet and storage compartment are provided, too. The automotive-style instrument panel displays your engine speed, fuel level, engine temperature and hours, with indicator and warning lights to keep you informed.



Electro-Hydraulic PTO engagement



Maintain speed with cruise control

When mowing large areas, take advantage of standard cruise control to reduce fatigue and increase your productivity.



Easy access

Servicing the WORKMASTER 25S is as simple as it gets, with an easy opening hood and convenient access to all service points.

Boomer Guard⁶ Warranty

WORKMASTER™ 25S sub-compact tractors are backed by the **FREE Boomer Guard⁶ Limited Warranty**. 6 years of worry-free operation, 2 years of bumper-to-bumper coverage, plus an extra 4 years of powertrain protection.





Modern, informative instrument cluster

Rugged tool box

Deluxe comfort, high-back seat with armrests

Large cup holder and power outlet



Operation doesn't get any simpler

New Holland's dual-pedal hydrostatic transmission does away with a forward/reverse shift lever and clutching. Just press one pedal to go forward and the other to move in reverse. Two ranges make it easy to match the right speed for the job needed. Low range for heavy-load jobs like tilling, scraping and blowing snow, and high range for transport and high-speed mowing.



Rugged, reliable and incredibly affordable.

WORKMASTER™ 25, 35 and 40 compact tractors manage tough jobs, but feature a price that's easy on the wallet.

24.4 to 40 horsepower

Now you can get the tough construction and affordable price of a WORKMASTER compact tractor with power as low as 24.4 horsepower. The WORKMASTER™ 25 expands the WORKMASTER compact line-up to three models, and allows you to tackle your tasks efficiently and reliably in an easy-to-handle package.

Premium engine performance

Keeping productivity in mind, Engine Speed Management, available on the WORKMASTER models 35 and 40, enables constant engine speed maintenance during PTO operations. Simply set the engine speed and return to the setting with the touch of a button.

Made to last

WORKMASTER™ tractors have a big-tractor backbone with heavy castings for the engine, transmission and rear axles. A cast-iron block, heavy-duty internal components and proven technology mean you can expect years of dependable, trouble-free performance.

Fuel-saving power

The WORKMASTER 25 comes standard with an efficient, naturally aspirated, three-cylinder engine that helps you power through the toughest tasks. The WORKMASTER models 35 and 40 feature turbocharged, large-displacement, three-cylinder engines that deliver improved power and torque, as well as quiet operation. These engines are more fuel efficient and feature a common rail, direct-injected, electronic fuel management system.





WORKMASTER™ compact tractors are covered by the **FREE Boomer Guard[®] Limited Warranty**. 6 years of worry-free operation, 2 years of bumper-to-bumper coverage, plus an extra 4 years of powertrain protection.

An emissions system that's automatic

WORKMASTER™ compact tractors are environmentally friendly, meeting or exceeding the latest emissions requirements for cleaner air without the need for added fluids. The automatic system used on the WORKMASTER 35 and 40 combines internal Exhaust Gas Recirculation (EGR) and a Diesel Oxidation Catalyst (DOC) with a Diesel Particulate Filter (DPF) to achieve stringent Tier 4B emissions levels.

A great view

Modern and streamlined WORKMASTER styling looks great and gives you enhanced visibility. New Holland's signature sloped hood, rounded fenders and sleek, powerful lights provide unsurpassed sightlines in every direction — even in low light conditions. The muffler is under the hood — out of sight. Plus the standard foldable ROPS stores quickly in low-clearance areas or when driving under overhangs.



Big hydraulic flow means big lifting power

High-capacity hydraulics deliver a dedicated flow and a three-point-hitch lift capacity of 1,808 pounds. This robust system allows you to handle a wide variety of implements to make the most of your working time. A separate steering pump ensures responsive steering, no matter what other hydraulic demands are made on the tractor.

The electro-hydraulically engaged PTO is independent of the transmission, making it simple and safe to operate. A 540-RPM rear PTO and 2000-RPM mid-PTO are standard on tractors equipped with the three-range hydrostatic transmission, while the mid-PTO is an option on tractors equipped with the 12x12 SSS transmission. Standard telescopic stabilizers and fixed link ends make hookup easy for three-point-mounted implements.

More speed choices than competition

Choose the gear transmission or the three-range hydrostatic transmission for the right speeds to get your job done. The smooth-shifting 12x12 Synchronized Shuttle Shift (SSS) transmission offers more speed options than found on competitive-brand tractors. The shuttle is conveniently located under the steering wheel, making it simple to change direction. For infinitely variable speed, choose the three-range hydrostatic transmission. Two foot pedals — one for forward, one for reverse — make it easy for any operator to mow, load or move snow.



Master heavy-duty jobs.

WORKMASTER™ utility tractors are designed to provide unsurpassed visibility in all directions. Controls are located on the dash and at your side for effortless operation. Bright integrated analog/digital gauges allow you to easily monitor tractor status. From clear sightlines, to easy-to-master controls, to a deluxe suspension seat, WORKMASTER tractors are designed to make long days more comfortable.

Built for heavy implements

The open-center, dual-pump hydraulic system gives you fast response time and plenty of power for steering and implement control. The three-point-hitch lift capacity of 3,307 pounds allows for bigger implements to make short work of any job. Standard draft control on every WORKMASTER utility model provides automatic control for ground-engaging implements. The independent 540-rpm PTO keeps three-point implements engaged during gear, turn or clutch changes. An optional 540e PTO lets you save fuel. All models feature flexible link ends, telescoping stabilizers and a swinging drawbar for easy implement hookups.





Choice of 2WD or 4WD

For applications that don't require all-wheel traction, select a WORKMASTER tractor with 2WD axle. If you need added grip and improved performance in slippery, challenging conditions or uneven terrain, upgrade to the 4WD front axle with limited slip differential. Choose between R1 agricultural tires or R4 industrial tires.

The clean, responsive power behind a job well done

Turbocharged, three-cylinder engines produce more torque for responsive power under heavy loads. All models feature direct injection common rail fuel delivery for quick response and smooth operation while boosting fuel efficiency. These engines meet strict Tier 4B emissions standards, and are approved to run on B7 biodiesel blends. The emissions system does not require extra fluids or operator intervention, so you can keep working for maximum productivity. WORKMASTER engines offer quiet start-up, and timed glow plugs ensure an easy start on cold mornings.



Convenient 8 x 8 synchronized shuttle transmission

You'll find the speed you need to match any task, and shuttling from forward to reverse is a breeze. The shuttle lever is located under the left side of the steering wheel, leaving your right hand free to operate a loader.



The Time Saver

Save time and check engine oil using the provided dipstick without even raising the hood. The one-piece hood glides open on a gas strut for instant access to other service areas without cumbersome panels or grills to remove. The protected fuel tank is under the hood and easy to fill from the ground or the operator platform.

The ultimate power tool.

Boomer™ 24/35/40/45/50/55 compact tractors help you put major power in tight spaces to handle dozens of chores year-round, like loading, digging, mowing, tilling and much more. They are the ultimate power tool for homeowners, ag lifestyle, landscapers, farmers, golf courses and municipalities.

More power with less fuel

Turbocharged, electronically controlled, common-rail direct fuel injection increases the power, torque and fuel efficiency of Boomer engines, while complying with stringent Tier 4B emissions regulations. These quiet, clean-running engines handle the toughest jobs and save fuel.



We've got your back with Boomer Guard⁶

Peace of mind comes standard with a Boomer 24/35/40/45/50/55. These models are backed by **FREE Boomer Guard⁶ Limited Warranty**. 6 years of worry-free operation, 2 years of "bumper-to-bumper" coverage, plus an extra 4 years of powertrain protection.



The power of 55 horses in a compact package

Topping off the Boomer Series line-up is the Boomer 55. It delivers higher horsepower — 55 gross horsepower/46.7 PTO horsepower (44 PTO hp on the hydrostatic transmission) — without additional weight for maximum performance and productivity. The higher power-to-weight ratio provides the advantage of lower ground pressure for reduced compaction and turf damage.

A completely automatic emissions system

Boomer™ engines feature automatic emissions treatment systems that use a combination of internal Exhaust Gas Recirculation (EGR) and a Diesel Oxidation Catalyst (DOC) with a Diesel Particulate Filter (DPF).

All the hydraulic power you need

The high-capacity, dual-pump hydraulic system provides fast implement response and steering. The Category I three-point hitch features telescoping stabilizers and flexible link ends for easy hookup*. An open-center rear hydraulic remote valve is standard equipment, with a second available as an option**. Independent, electro-hydraulic-engaged 540-rpm rear PTO and 2000-rpm mid PTO are standard on all models.



*Boomer 24 three-point hitch features chain stabilizers and fixed link ends.

**Boomer 24 is available with a single rear remote valve, which is optional.

Easy operation.

Boomer™ 24/35/40/45/50/55 compact tractors are the very definition of ease. Intuitive operation, simple maneuverability, great visibility and peace of mind give these tractors a proven advantage.

Ergonomic controls

Boomer™ controls are positioned for natural, intuitive control, so you can work efficiently without fatigue. The Boomer seat and steering wheel* adjust to match every operator. The large, uncluttered operating area provides plenty of legroom and easy entry and exit. Controls are color-coded and clearly marked so you are confident of your every move. For supreme comfort and protection from the weather, opt for a Boomer model equipped with a factory-installed cab. It's available on Boomer 40/45/50/55 and features complete climate control, cloth seat and more.



Convenient SSS transmissions

The 12x12 synchronized shuttle shift (SSS) transmission (Boomer 35/40) and a 16x16 SSS transmission (Boomer 45/50/55) make it easy to find a speed for any task. The shuttle lever located to the left of the steering wheel makes it easy to move between forward and reverse gears. Simply clutch, then move the shuttle lever to change direction.





Clutch-free hydrostatic transmission with cruise control

Choose the 3-range hydrostatic transmission (2-range on the Boomer™ 24) and the standard cruise control feature for even easier operation. You make direction changes with two pedals — one for forward and one for reverse. There's no clutching or hand shifting required. Cruise control provides even more convenience.



The best view at any hour

Operating in the early or late hours of the day? Standard lights illuminate your work area on both front and side** to make you more productive and safe.



Constant engine speed made easy

Engine Speed Management let's you set, save, and recall an engine speed with the push of a button. By maintaining a constant engine speed, work with PTO-operated implements becomes easier. Typically found on larger New Holland tractors, this feature is now standard on Boomer compact tractors.

*Boomer 24 steering wheel does not adjust.

**Boomer 24 does not feature side lights

All-weather comfort in any season.

Choose a factory-installed cab on **Boomer™ 40/45/50/55 compact tractors** and you'll operate in complete confidence and supreme comfort.



Retractable sun shade



Control your climate

You'll enjoy comfort and protection from the elements in the deluxe Boomer cab. The climate control system provides heat to keep you warm in the winter and air conditioning to cool you in the summer. Side and rear windows open for natural ventilation in mild weather.

Premium features are standard equipment

There's no need to pick and choose from optional cab features. New Holland includes them all as standard equipment from the factory, including:

- Comfortable cloth seat with weight control, easy fore/aft movement and adjustable armrests
- Controls located conveniently on the right fender
- Cab-mounted worklights on both front and rear
- Interior rearview mirror
- Interior light
- Exterior mirrors
- 12-volt interior power outlet
- 85-amp alternator
- Radio-ready with speakers, wiring and external antenna
- Larger 12.4-gallon (47 L) fuel tank located under the cab
- Easy-access exterior filters



Adjustable climate control



Automotive style instrumentation



Deluxe cloth seat



A superior vantage point

You don't sacrifice visibility when you choose the comfort of the factory cab. Glass surrounds you and extends from floor to ceiling at the front and through the two doors at the side to provide excellent visibility. A front wiper and washer, a front window sun screen, and front and rear work lights are standard equipment. A rear window wiper/washer is optional, as are rear cab-roof-mounted work lights and a safety beacon.

Deluxe comfort. Smooth control. Big power.

The **Boomer™ 46D/54D Deluxe CVT compact tractors** feature the EasyDrive™ Series II continuously variable transmission (CVT) which allows you to work in greater comfort and control than ever before.

EasyDrive™: The name says it all

The EasyDrive™ Series II CVT is designed to provide seamless speed changes through varying conditions. Just press the single pedal and go — the transmission automatically adjusts to deliver the desired speed and match load conditions. Change directions using a convenient electro-hydraulic shuttle lever mounted to the left side of the steering wheel. The automotive-style cruise control allows you to hold, fine-tune, or resume working speeds. For slippery conditions, flip a switch to electronically engage four-wheel drive.



Spaciousness and visibility come standard

Whether you choose the ROPS platform or the SuperSuite™ cab, both Boomer D Series provide excellent visibility and generous legroom, hip room, and headroom. A sloped hood gives you excellent forward visibility, and the under-the-hood muffler is out of sight, unlike competitive tractors.

Works harder, longer

The 46-horsepower engine in the Boomer 46D produces 118 ft-lbs of torque, while the 54-horsepower Boomer 54D engine features 133 ft-lbs of torque. High torque efficiency and common-rail, direct fuel injection system allow you to operate at lower engine speeds for better fuel economy. Plus, thanks to large-capacity, conveniently placed fuel tanks, you can operate for longer periods between fill-ups.

Clean-running Tier 4B Final engines

Boomer D Series engines use a combination emissions treatment system with internal Exhaust Gas Recirculation and a Particulate Matter (PM) catalyst and meet Tier 4B emissions standards. Unlike other tractors that require you to stop operations, or provide extra fluids or operator input, the New Holland system is completely automatic.

Even the 3-point hitch is deluxe

A 3,541-pound three-point-hitch lift capacity (measured at the ball ends) handles heavy mounted implements. Telescoping stabilizers, flexible link ends and crank-type leveling are standard equipment making implement hook-up a one-person job.



A single “go” pedal

Just press the single pedal and go — the transmission automatically adjusts to deliver the desired speed and match load conditions. Change directions using a convenient electro-hydraulic shuttle lever mounted to the left side of the steering wheel.



On-the-go cruise control and 4WD

A convenient control pod makes it simple to activate and adjust deluxe EasyDrive features. The automotive-style cruise control allows you to hold, fine-tune, or resume working speeds. Use the response setting to adjust the acceleration and deceleration to suit the application or your driving style. In slippery conditions, just engage four-wheel drive electronically with the flip of a switch.



A higher level of comfort and operating efficiency.

When you power your productivity with a deluxe **Boomer™ 46D or Boomer™ 54D compact tractor**, you step up to deluxe operating ease.

Streamlined, comfortable platform

The New Holland semi-flat deck gives you best-in-class comfort plus the convenience of a foldable ROPS that allows these tractors to drive under low overhangs. The deluxe, vinyl-covered seat provides full suspension with weight adjustment, plus fore, aft and swivel adjustment. The steering column also tilts and telescopes for the perfect fit. A thick, durable floor mat dampens noise and vibration, and helps prevent dust from entering the operator area.

A difference you'll see

You get excellent visibility from your comfortable seat. That's because of the sloped hood, and muffler that's under it and not in your line of sight like competitive tractors. If you choose to add a front loader, the sloped loader arm gives you a clear line of sight to the bucket edges. The instrumentation on the Boomer 46D and 54D includes:

- Analog tachometer
- Fuel gauge
- Coolant temperature gauge
- Hour meter
- Engine oil pressure
- Battery charge warning light
- Status indicator lights
- Digital display panel warning light



Additional deluxe features:

- Built-in storage compartments
- Standard cup holder
- Toolbox with additional cup holder



Upgrade to the Suite.

Choose the SuperSuite™ factory-installed cab for your **Boomer™ 46D/54D CVT compact tractor** and get ready to feel pampered.

Spaciousness is a given

With 60 cubic feet of interior space and 46.9 square feet of glass, the SuperSuite™ cab is the largest in its class. Two large doors with grab rails open wide for easy entrance and exit on both sides. To maximize your comfort and visibility, the adjustable premium seat glides on an inclined track. Plus it features three inches of vertical suspension and swivels 20 degrees to the right, making it easy to view your work or the implement behind you. You'll instantly see the difference. With 46.9 square feet of glass, more than competitive compact tractor cabs, our visibility can't be matched. Plus the SuperSuite cab clears standard 8-foot garage openings for easy storage and transport.

Full loader visibility

A standard high-visibility roof panel allows you to see the loader through its full range of operation for safe, efficient and fatigue-free operation.



Standard features:

- 2 wide-opening doors with grab rails and gas strut assist
- Left and right side steps
- High-visibility roof panel
- Heat and air conditioning
- Deluxe cloth-covered seat with weight adjustable suspension and swivel
- Tilt and telescopic steering column
- Dual external mirrors
- Interior rearview mirror
- Suspended brake pedals
- Radio-ready with antenna and speakers
- 12V power outlet and accessory power socket
- Adjustable sun visor
- Single cab air filter
- Removable plug in rear of cab to route harness
- Front and rear cab-mounted work lights
- Front windshield washer/wiper
- Cup holder
- Toolbox
- Dashboard instrumentation includes fuel gauge, temperature gauge, tachometer, PTO speed indicator, hour meter, cold starting aid indicator and warning lights for engine oil pressure and battery charge
- Safety start system includes an operator presence switch

Optional features:

- Rear window wiper and washer kit
- High-visibility panel guard for cab roof
- Cold weather package
- Rear remote valve

Custom-engineered loaders.

Signature curved boom performance

New Holland's signature curved loader boom matches the sleek, sloped hood of your Boomer™ or WORKMASTER™ tractor for excellent sightlines to the bucket or attachment. The design also provides for better stress distribution under heavy loads.

Easy on. Easy off.

Move quickly between jobs. The New Holland Quick Mount system makes it easy to attach or remove the loader fast — no tools needed. Optional skid steer quick attach plates are available for easy bucket/attachment changes on most models.

Front loader model		235TLA	250TLA	260TLA
Boomer™ Tractor models		24	35/40	45/50/55
Lift Capacity (500 mm forward, max height)	lbs. (kg)	706 (320)	1354 (614)	1849 (839)
Lift Capacity (bucket pivot pin, max height)	lbs. (kg)	1034 (470)	1822 (826)	2371 (1876)
Breakout force (500 mm forward)	lbs. (kg)	1169 (530)	2444 (1109)	3191 (1447)
Breakout force (bucket pivot pin)	lbs. (kg)	1675 (760)	3257 (1477)	4081 (1851)
Max lift height (to bucket pivot pin)	in. (mm)	80.7 (2050)	104 (2642)	109 (2769)
Max dump angle	degree	51	48	56
Bucket roll back angle	degree	29	30	28
Cycle times				
Raising time	seconds	2.4	3.8	3.8
Lowering time	seconds	1.2	2.0	2.0
Bucket dump time	seconds	2.4	3.5	3.5
Bucket roll back time	seconds	1.2	2.2	2.2

NOTE: The loader specifications provided are general specifications and may vary based on tractor model, hydraulic system, tire size, etc.



Front loader model		100LC	200LC	140TL	611TL (NSL)	621TL (NSL)	616TL (MSL)	626TL (MSL)
WORKMASTER™ Tractor models		25S	25	35/40	50/60/70	50/60/70	50/60/70	50/60/70
Lift Capacity (500 mm forward, max height)	lbs. (kg)	693 (314)	1214 (551)	1,100 (499)	1742 (790)	2204 (1000)	2204 (1000)	2734 (1240)
Lift Capacity (bucket pivot pin, max height)	lbs. (kg)	1005 (456)	1600 (726)	1500 (680)	2778 (1260)	3549 (1610)	1940 (880)	2447 (1110)
Lift Capacity to 59" (1.5M) @800 mm from pivot pin	lbs. (kg)	—	—	—	2359 (1070)	2778 (1260)	2623 (1190)	3130 (1420)
Breakout force (500 mm forward)	lbs. (kg)	1426 (647)	1926 (874)	1900 (862)	—	—	—	—
Breakout force (800 mm in front of pivot pin)	lbs. (kg)	—	—	—	2998 (1360)	3086 (1460)	3130 (1420)	3527 (1600)
Breakout force (bucket pivot pin)	lbs. (kg)	2078 (943)	2637 (1196)	2,700 (1225)	—	—	—	—
Max lift height (to bucket pivot pin)	in. (mm)	72 (1829)	94.3 (2395)	91.5 (2324)	112 (2850)	119 (3030)	115 (2920)	122 (3110)
Max dump angle	degree	46	51	48	43	42	46	46
Bucket roll back angle	degree	28	41	30.4	27	27	32	45
Cycle times								
Raising time	seconds	3.6	3.1	3.8	3.5	4.3	3.3	3.4
Lowering time	seconds	2.1	2.0	1.7	2.5	3.3	1.6	1.8
Bucket dump time	seconds	2.3	1.7	2.2	3.5	4.2	2.9	2.2
Bucket roll back time	seconds	1.5	2.7	1.7	2.6	3.1	2.9	2.2

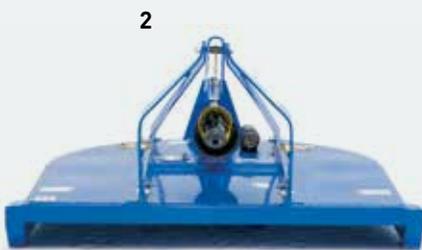
NSL = Non Self-Leveling MSL = Mechanical Self-Leveling



Do-it-all versatility.

New Holland provides the ultimate selection of attachments to fit your WORKMASTER™ or Boomer™ tractor.

1. **Mid-mount finish mowers** turn your tractor into a precision mowing machine that's easy to maneuver around trees, plants and obstacles for a beautiful yard, park, campus or business.
2. **Rotary cutters** shred weeds and brush quickly. Choose from light-, medium- and heavy-duty models with cutting widths up to 96 inches.
3. **Utility backhoes** give you durable digging power you can put to work in tight spaces — perfect for builders, contractors, plumbers, landscapers or anyone who needs to dig.
4. **Landscape rakes** are designed to prepare seedbeds, level roadways and shoulders or for collecting debris. Work EZ landscape rakes give you exceptional performance and durability at an affordable price.
5. **Rotary tillers** prepare seedbeds for planting and control weeds between rows during the growing season. Available in widths up to 72 inches, they're built to handle the demands of gardeners, nurseries, landscapers and small farms.
6. **Work EZ disc harrows** combine heavy weight with durable notched blades to cut and turn soil with ease, and level and smooth fields to prepare for seeding, or to manage crop residue.



7. Work EZ rear blades are the perfect tool for landscape grading, seedbed preparation, construction clean-up, spreading material and even snow removal. Choose from nine models with working widths ranging from 5 to 9 feet.

8. Work EZ box blades grade out surfaces and backfill low spots and can handle tough jobs at home or on construction jobsites. Eight models range from 4 to 8 feet wide.

Add the optional common subframe to drive these available front-mounted implements:

9. Front-mount snow blowers clear up to 72 inches of snow with each pass.

10. Front-mount rotary brooms sweep leaves, clippings and snow from paved areas.

11. Front-mount blades grade a path, move materials or clear snow in winter.

See your New Holland dealer about these specialty attachments and additional accessories to meet your specific demands.



Compatibility chart	WORKMASTER™ SERIES						BOOMER™ SERIES										
	25S	25	35/40 (T4B)	50	60	70	24	35 (T4B)	40 (T4B)	40 Cab (T4B)	45 (T4B)	45 Cab (T4B)	50 (T4B)	50 Cab (T4B)	55 (T4B)	55 Cab (T4B)	46D/54D
Loaders																	
100LC	•																
200LC		•															
140TLA2			•														
235TLA							•										
250TLA2								•	•	•							•
260TLA2											•	•	•	•	•	•	
611TL				•	•	•											
616TL				•	•	•											
621TL				•	•	•											
626TL				•	•	•											
Utility Backhoes																	
905GBL	•																
910GBL		•															
915GHB							•										
925GHB			•					•	•	•	•	•	•	•	•	•	•
935GHB				•	•	•		•	•	•	•	•	•	•	•	•	•
Front-Mount Snow Blowers																	
50RSBH	•																
836GS							•										
63CSBA		•*	•					•	•	•	•	•	•	•	•	•	•
74SCHA			•					•	•	•	•	•	•	•	•	•	•
74SCHB																	•
Front-Mount Rotary Brooms																	
60COBB	•																
526GS							•										
72COBA																	•
72COBB		•*	•					•	•	•	•	•	•	•	•	•	•
Front-Mount Blades																	
60RBHB	•																
60CHB							•										
72CHB		•*	•					•	•	•	•	•	•	•	•	•	•
Mid-Mount Finish Mowers																	
160GMS	•																
260GMS							•										
272GMS																	•
366GMS			•					•	•								
372GMS										•		•		•			
Rear-Mount Finish Mowers																	
310GM (60 inch)	•	•	•				•	•	•	•	•	•	•	•	•	•	•
320GM (72 inch)		•	•					•	•	•	•	•	•	•	•	•	•
330GM (90 inch)				•	•					•	•	•	•	•	•	•	•
Value Rotary Cutters																	
714GC	•						•										
716GC		•	•				•	•	•	•	•	•	•	•	•	•	•
717GC		•	•					•	•	•	•	•	•	•	•	•	•
Medium-Duty Rotary Cutters																	
736GC	•	•	•					•	•	•	•	•	•	•	•	•	•
737GC				•	•	•				•	•	•	•	•	•	•	•
738GC				•	•	•						•	•	•	•	•	•
Heavy-Duty Rotary Cutters																	
757GC				•	•	•				•	•	•	•	•	•	•	•
758GC				•	•	•				•	•	•	•	•	•	•	•
Rotary Tillars																	
105A (60 inch)	•	•	•				•	•	•	•	•	•	•	•	•	•	•
105A (72 inch)		•	•	•				•	•	•	•	•	•	•	•	•	•

* available mid 2018

Compatibility chart	WORKMASTER™ SERIES						BOOMER™ SERIES										
	25S	25	35/40 (T4B)	50	60	70	24	35 (T4B)	40 (T4B)	40 Cab (T4B)	45 (T4B)	45 Cab (T4B)	50 (T4B)	50 Cab (T4B)	55 (T4B)	55 Cab (T4B)	46D/54D
Work EZ Box Blades																	
EZ48BL	•						•										
EZ60BL	•						•										
EZ60BM		•	•					•	•	•	•	•	•	•	•	•	•
EZ72BM		•	•					•	•	•	•	•	•	•	•	•	•
EZ84BM				•	•								•	•	•	•	•
Medium-Duty Rear Blades																	
EZ60SM	•	•	•				•	•	•	•	•	•	•	•	•	•	•
EZ72SM	•	•	•				•	•	•	•	•	•	•	•	•	•	•
EZ84SM				•	•								•	•	•	•	•
Heavy-Duty Rear Blades																	
84SH				•	•								•	•	•	•	•
96SH				•	•	•									•	•	•
Disc Harrows																	
Work EZ 78DC	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Landscape Rake																	
72LR	•	•	•	•			•	•	•	•	•	•	•	•	•	•	•
Work EZ Hay Spears																	
Single Bale Quick Attach		•	•	•	•	•		•	•	•	•	•	•	•	•	•	•
Double Bale Quick Attach		•	•	•	•	•		•	•	•	•	•	•	•	•	•	•
Work EZ Bale Carriers																	
Bale Carrier		•	•	•	•	•		•	•	•	•	•	•	•	•	•	•
Bale Spear		•	•	•	•	•		•	•	•	•	•	•	•	•	•	•



Built for work. Ready for adventure.

With a 1,500-pound total load capacity, the new Rustler™ 850 utility vehicle is ready to handle heavy-duty loads for you when you're on the clock, or haul your gear and coolers when you're headed out for some relaxation after a job well done.

Power for what you need to do. And more for what you want.

The Rustler 850 features a 62-horsepower EFI engine that's precision tuned for maximum power and performance, and delivers 56 ft-lbs of torque for acceleration, hill climbing and towing. On-demand all-wheel drive (AWD), electronic power steering (EPS), front and rear sway bars, and four-wheel double-A-arm suspension powers through dirt, mud, and sand, while you enjoy one of the smoothest rides available in this vehicle class.

Built for bigger loads

A best-in-class load bed gives the Rustler 850 a clear advantage when it comes to hauling big loads. No more compromise, no more unwieldy cargo. And with an easily customizable space, you can organize the bed to accommodate exactly what you need. The bed is constructed of rust-free, roto-molded poly material and measures 40 inches x 48 inches x 10.75 inches to fit a standard pallet.





Rustler payload capabilities:

- 1,000-lb bed load capacity*
- 1,500-lb total load capacity
- 2,000-lb towing capacity

*California limits rear cargo capacity to 600lbs (272 kg).

A comfortable ride for two or four

Select a 2-seater Rustler 850 or opt for the new 4-seater model. Whether you're spending a day on the job or out on the trail, a little added comfort goes a long way. The Rustler™ utility vehicle was built with comfort and ride quality in mind. A spacious interior with a 10 square foot opening for entry and exit also comes equipped with:

- Contoured bench seat
- Industry's largest LCD display screen (5.25 inch x 3.25 inch) with on-board diagnostics
- Tilt steering wheel

Operate in confidence

The Rustler 850 comes standard with electronic power steering and front and rear sway bars for increased traction and improved handling. Four-wheel hydraulic disc brakes with dual piston calipers assure stopping power. For your confidence and peace of mind, Rustler utility vehicles are backed by a two-year warranty. In addition, Rustler utility vehicles are manufactured to meet strict off-road vehicle safety standards and include key features geared to keep utility vehicle drivers and occupants safe.



Customize your ride

Enhance your Rustler 850 with a full line of accessories designed to equip your vehicle with the specialized functionality you require for a day of hard work or play.

- Audio
- Bumpers & Guards
- Cab System & Accessories
- Electrical & Lights
- Snow Plow
- Hard Top
- Removable Dry Box
- Tires & Wheels
- Winches & Hitches
- Windshields
- Realtree AP® Camouflage

WARNING: The New Holland Rustler 4x4 can be hazardous to operate. For your safety, never ride on paved surfaces or public roads, and avoid excessive speeds. Never carry more passengers than the vehicle is designed for. All riders should always wear a seat belt, helmet, eye protection, and protective clothing. Never engage in stunt driving, and avoid sharp turns. Riding and alcohol/drugs don't mix. New Holland recommends that all operators take a safety training course. For safety and training information, please see your dealer or visit www.ROHVA.org. The Rustler 4x4 is for operators age 16 years and older with a valid driver's license. Realtree AP® is a registered trademark of Jordan Outdoor Enterprises, Ltd.

		WORKMASTER™ SERIES							
MODEL		25S	25	35	40	50	60	70	
Engine									
Emissions level	hp (kW)	T4B Final	T4B Final	T4B Final	T4B Final	T4B Final	T4B Final	T4B Final	
Gross horsepower	rpm	24.7 [18.4]	24.4 [18.2]	35 [26.1]	40 [29.2]	53 [39.5]	60 [45]	70 [52]	
Rated speed		3000	2500	2600	2600	2600	2600	2600	
No. of cylinders		3	3	3	3	3	3	3	
Aspiration	cu.in. (L)	Natural	Natural	Turbo	Turbo	Turbo	Turbo	Turbo	
Displacement		77.3 [1.26]	80.4 [1.3]	114.7 [1.9]	114.7 [1.9]	136 [2.2]	136 [2.2]	136 [2.2]	
Alternator	amps	50	50	70	70	75	75	75	
Fuel tank	gal. (L)	6.6 [25]	7.4 [28]	7.4 [28]	7.4 [28]	17.2 [65]	17.2 [65]	17.2 [65]	
PTO									
PTO horsepower	hp (kW)	17.2 [12.8]	19.2 [14.3] Gear 17.1 [12.8] HST	29.7 [22.1] Gear / 28.0 [20.9] HST	34.0 [25.4] Gear / 32.0 [23.9] HST	45 [34]	51 [38]	62 [46]	
PTO speed	rpm	540	540	540	540	540 [540/540 E Optional]			
PTO type		Independent Electro-Hydraulic Engagement				Independent Mechanical Engagement			
Mid-PTO		●	Standard on HST / Optional on Gear				—	—	—
Mid-PTO speed	rpm	2500	2000	2000	2000	—	—	—	
Transmission									
Type/Control									
Choice 1		2 Range Hydrostatic/ Dual Pedal	12x12 Gear	12x12 Gear	12x12 Gear	8x8 Gear	8x8 Gear	8x8 Gear	
Choice 2		—	3-Range Hydrostatic / Dual Pedal			—	—	—	
Maximum forward speed	mph (kph)	9.1 [14.7]	13.8 [22.2] Gear 15.3 [24.7] HST	14.2 [22.9] Gear / 14.8 [23.9] HST		19.1 [30.7]	19.1 [30.7]	19.1 [30.7]	
Cruise control		Standard HST	Standard HST	Standard HST	Standard HST	—	—	—	
Gear/shuttle type		Synchro	Synchro	Synchro	Synchro	Synchro	Synchro	Synchro	
Rear diff-lock engagement		Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	
Brake type		Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	
Hydraulics & 3-point									
Implement hydraulic flow	gpm (lpm)	4.6 [17.4]	7.9 [30]	8.2 [31]	8.2 [31]	12 [45]	12 [45]	12 [45]	
Steering hydraulic flow	gpm (lpm)	2.1 [8]	4.6 [17.5] Gear 4.6 [17.5] HST	4.2 [15.9] Gear / 5.3 [19.9] HST		5.5 [21]	5.5 [21]	5.5 [21]	
Total Flow	gpm (lpm)	6.7 [25.4]	12.5 [47.5] Gear 12.5 [47.5] HST	12.4 [46.8] Gear / 13.5 [50.8] HST		17.5 [66]	17.5 [66]	17.5 [66]	
Remote Valves		1 Opt.	1 or 2 Opt.	1 or 2 Opt.	1 or 2 Opt.	1 Std / 2 Opt.	1 Std / 2 Opt.	1 Std / 2 Opt.	
3-Point hitch		Chain Type Stabilizers / Fixed Link Ends	Telescopic Stabilizer / Fixed Link Ends			Telescopic Stabilizer / Flex Link Ends			
3-Point lift capacity @ ball ends	lbs. (kg)	992 [450]	1808 [820]	1808 [820]	1808 [820]	3307 [1500]	3307 [1500]	3307 [1500]	
3-Point lift capacity @ 24 in. (610 mm) behind ball ends	lbs. (kg)	728 [330]	1433 [650]	1433 [650]	1433 [650]	2701 [1225]	2701 [1225]	2701 [1225]	
3-Point linkage category		I	I	I	I	II / I	II / I	II / I	
Front Axle Options									
Two-Wheel Drive		—	—	—	—	●	●	●	
Four-Wheel Drive		●	●	●	●	○	○	○	
Dimensions & Weight									
Wheelbase	in. (mm)	56.1 [1425]	65.9 [1674]	67.5 [1715]	67.5 [1715]	96.4 [2450] 2WD 97.6 [2478] FWD	96.4 [2450] 2WD 97.6 [2478] FWD	96.4 [2450] 2WD 97.6 [2478] FWD	
Length	in. (mm)	97.4 [2473]	117.2 [2976]	121 [3074]	121 [3074]	129.5 [3290] 2WD 134 [3404] FWD	129.5 [3290] 2WD 134 [3404] FWD	129.5 [3290] 2WD 134 [3404] FWD	
Width	in. (mm)	46.7 [1187]	54.1 [1374]	66.5 [1689]	66.5 [1689]	77.5 [1970]	77.5 [1970]	77.5 [1970]	
Height (top of ROPS or Cab)	in. (mm)	87.4 [2220]	88.2 [2241]	87.7 [2227]	87.7 [2227]	97.6 [2479]	97.6 [2479]	97.6 [2479]	
Weight	lbs. (kg)	1444 [655]	2469 [1120]	3067 [1391]	3067 [1391]	4442 [2015] 2WD 5059 [2295] FWD	4442 [2015] 2WD 5059 [2295] FWD	4442 [2015] 2WD 5059 [2295] FWD	

● Standard ○ Optional — Not available

BOOMER™ SERIES							
24	35	40/40 CAB	45/45 CAB	50/50 CAB	55/55 CAB	46D/46D CAB	54D/54D CAB
T4B Final	T4B Final	T4B Final	T4B Final	T4B Final	T4B Final	T4B Final	T4B Final
24.4 [18.2]	35 [26.1]	40 [29.2]	45 [33.6]	50 [37.3]	55 [41]	45.1 [33.6]	53 [39.5]
2700	2600	2600	2600	2600	2600	2600	2600
3	3	3	3	3	3	3	3
Natural	Turbo	Turbo	Turbo	Turbo	Turbo	Turbo	Turbo
80.4 [1.3]	114.7 [1.9]	114.7 [1.9]	114.7 [1.9]	114.7 [1.9]	114.7 [1.9]	136 [2.2]	136 [2.2]
50	70	70	70	70	70	75	75
6.6 [25]	10.5 [40]	ROPS: 10.5 [40] CAB: 12.4 [47]	13 [49.2]	13 [49.2]			
18.5 [13.8]	29.7 [22.1] Gear 28.0 [20.9] HST	34.0 [25.4] Gear 32.0 [23.9] HST	38.2 [28.5] Gear 36.0 [26.8] HST	42.5 [31.7] Gear 40.0 [29.8] HST	46.7 [34.8] Gear 44.0 [32.8] HST	36 [26.8]	42 [32.1]
540	540	540	540	540	540	540	540
Independent Electro-Hydraulic Engagement							
●	●	●	●	●	●	●	●
2000	2000	2000	2000	2000	2000	2000	2000
				16x16 Gear	16x16 Gear	EasyDrive™ CVT	EasyDrive™ CVT
3-Range Hydrostatic/Dual Pedal							
—	14.2 [22.9] Gear 14.8 [23.9] HST	14.2 [22.9] Gear 14.8 [23.9] HST	17.0 [27.3] Gear 17.9 [28.8] HST	17.0 [27.3] Gear 17.9 [28.8] HST	17.0 [27.3] Gear 17.9 [28.8] HST	18.6 [29.9]	18.6 [29.9]
Standard HST	Standard HST	Standard HST	Standard HST	Standard HST	Standard HST	●	●
—	Synchro	Synchro	Synchro	Synchro	Synchro	Electro-Hydraulic	Electro-Hydraulic
Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical
Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc	Wet, Multi-Disc
6.7 [25.5]	8.2 [31]	8.2 [31]	8.2 [31]	8.2 [31]	8.2 [31]	10.5 [39.7]	10.5 [39.7]
2.5 [9.5]	4.2 [15.9] Gear 5.3 [19.9] HST	4.2 [15.9] Gear 5.3 [19.9] HST	4.2 [15.9] Gear 5.3 [19.9] HST	4.2 [15.9] Gear 5.3 [19.9] HST	4.2 [15.9] Gear 5.3 [19.9] HST	5.4 [20.5]	5.4 [20.5]
11.3 [18.2]	12.4 [46.8] Gear 13.5 [50.8] HST	12.4 [46.8] Gear 13.5 [50.8] HST	12.4 [46.8] Gear 13.5 [50.8] HST	12.4 [46.8] Gear 13.5 [50.8] HST	12.4 [46.8] Gear 13.5 [50.8] HST	15.9 [60.2]	15.9 [60.2]
1 Opt.	1 Standard 2 Optional	1 Standard 2 Optional	1 Standard 2 Optional	1 Standard 2 Optional	1 Standard 2 Optional	1 or 2 Opt.	1 or 2 Opt.
Chain Type Stabilizers / Fixed Link Ends	Telescopic Stabilizer / Flex Link Ends						
1433 [650]	1808 [820]	1808 [820]	2756 [1250]	2756 [1250]	2756 [1250]	3541 [1606]	3541 [1606]
1058 [480]	1345 [610]	1345 [610]	2116 [960]	2116 [960]	2116 [960]	2800 [1270]	2800 [1270]
I	I	I	I	I	I	I	I
—	—	—	—	—	—	—	—
●	●	●	●	●	●	●	●
59 [1500]	66 [1676]	66 [1676]	73.2 [1860]	73.2 [1860]	73.2 [1860]	73.5 [1867]	73.5 [1867]
103.6 [2632]	119 [3023]	119 [3023]	128.1 [3254]	128.1 [3254]	128.1 [3254]	122 [3098]	122 [3098]
48 [1219]	66.4 [1687]	66.4 [1687]	69.1 [1755]	69.1 [1755]	69.1 [1755]	68.3 [1735]	68.3 [1735]
85.5 [2173]	92.7 [2355]	ROPS: 92.7 [2355] CAB: 90 [2286]	ROPS: 97.1 [2466] CAB: 94 [2388]	ROPS: 97.1 [2466] CAB: 94 [2388]	ROPS: 97.1 [2466] CAB: 94 [2388]	ROPS: 97.4 [2473] CAB: 92.7 [2355]	ROPS: 97.4 [2473] CAB: 92.7 [2355]
1832 [831]	2804 [1272] Gear 2870 [1302] HST	ROPS: 2804 [1272] Gear 2870 [1302] HST CAB: 3574 [1622]	ROPS: 3424 [1553] Gear 3490 [1583] HST CAB: 4194 [1903]	ROPS: 3424 [1553] Gear 3490 [1583] HST CAB: 4194 [1903]	ROPS: 3424 [1553] Gear 3490 [1583] HST CAB: 4194 [1903]	ROPS: 4190 [1900] CAB: 4940 [2240]	ROPS: 4190 [1900] CAB: 4940 [2240]



VALUE, SERVICE AND SOLUTIONS

There's a certain way of thinking that comes from living on a farm. Farming takes equal parts brain and brawn. Not to mention thick skin, calloused hands and a fair share of know how. Seasoned farmers know it helps to have equipment that's built by farmers, sold by farmers and used by farmers.

Support at every step. When you place your confidence in New Holland agricultural equipment, you get the finest in local support. Your New Holland dealer understands the many challenges you face and stands behind you at every step with the equipment, parts, service and financial solutions to make your job easier. Look to New Holland for a complete selection of equipment, including a full line of tractors, hay & forage equipment, harvesting, crop production and material handling equipment.

Quality parts and service. Turn to your New Holland dealer after the sale for expert, factory-trained service and genuine New Holland-branded parts. Your dealer has the very latest service updates and training to ensure your equipment keeps working productively season after season.

Financing solutions. Your New Holland dealer can tell you about smart ways to turn your financial challenges into opportunities with a portfolio of innovative financial services available through CNH Industrial Capital, including customized financing, leasing, insurance and the purchasing convenience of a Commercial Revolving Account.

For reliable equipment, parts and service — or just honest advice on farming and finance — turn to New Holland and your trusted New Holland dealer. We know. We're farmers, too.



We are proud to support the FFA.

Learn more at www.newholland.com/na

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Safety begins with a thorough understanding of the equipment. Always make sure you and your operators read the Operator's Manual before using the equipment. Pay close attention to all safety and operating decals and never operate machinery without all shields, protective devices and structures in place.